Reg.No.:
 ANG./P.R.G. (A)-30-70, Dt. 27-2-1970

 Phone
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 (02427) 231303 to 231306, 231043

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 mulassk@yahoo.co.in



PAN AAAAM1145M GSTIN 27AAAAM1145M1ZL

मुळा सहकारी सारवर कारखाता लि.

सोनई, ता. नेवासा. जि. अहमदनगर-४१४१०५ (महाराष्ट)

MULA SAHAKARI SAKHAR KARKHANA LTD.

SONAI, TAL. NEWASA, DIST. AHMEDNAGAR 41410 (MAHARASHTRA)

Date: 2 7 MAY 2023

Ref.No.MFG-Dist/ To,

ر 2023

The Additional Director (S),

Ministry of Environment and Forest and Climate Change Regional Office (WCZ), Ground Floor, East Wing, New Secretariat Building, Civil Line, Nagpur, Maharashtra-440 001.

Subject :- Submission Six Monthly Post Environment Clearance Compliance Report (January to June 2023) for M/s Mula S. S. K. Ltd. at Post Sonai, Tal.-Newasa, Dist.-Ahmednagar, and Maharashtra.

References:

- Expansion of Sugar unit from 3500TCD to 5500TCD, Cogeneration from 14MW to 30 MW and Distillery from 30KLPD to 45KLPD, environment Clearance Letter No. J-11011/131/2014-IA. II (I), Dated 22nd January, 2016
- Sugar Unit expansion from 5500 TCD to 7500 TCD, Environment Clearance Letter SEIAA-EC-0000002266 dated 24.06.2020.
- Expansion of Distillery from 45 KLPD to 100 KLPD, environment clearance No. EC21B022MH180755 dated 2.11.2021.

Dear Sir,

With reference to the above subject, we are submitting the Current Status, data sheet, monitoring report and point wise clearance compliance status to various stipulations laid down in environment clearance of sugar, cogeneration and distillery with the necessary enclosure and annexure.

This is for your kind consideration and records. Kindly acknowledge the same,

Thanking you,

Yours Faithfully, (S.S.Belhekar) Managing Director Mula S.S.K Ltd., Sonai

Encl: compliance report

CC:

- 1. Member Secretory, Maharashtra Pollution Control Board, Mumbai.
- 2. Sub Regional Officer, Maharashtra Pollution Control Board, Ahmednagar.
- 3. Principal Secretory, Environment Department, Government of Maharashtra, Mumbai.

SIX MONTHLY COMPLIANCE REPORT

SUGAR, COGENERATION AND DISTILLERY PROJECT

AT POST: SONAI, TAL. -NEWASA,

DIST.-AHMEDNAGAR, AND MAHARASHTRA

OF

M/S MULA SAHAKARI SAKHAR KARKHANA LIMITED

- Sugar, Cogeneration and distillery Project: Environment Clearance Letter No. J-11011/131/2014-IA. II (I), Dated 22nd January, 2016
- Sugar Expansion: Environment Clearance Letter SEIAA-EC-0000002266 dated 24.06.2020.
- Distillery Expansion: environment clearance No. EC21B022MH180755 dated 2.11.2021.

Submitted to

Regional Office,

Ministry of Environment and Forest, climate Change (MOEF &CC),

Ground Floor, East Wing, New Secretariat Building, Civil Line, Nagpur- 440001

JANUARY - JUNE 2023



J-11011/131/2014-IA II (I) Government of India Ministry of Environment, Forest and Climate Change (I.A. Division)

Indira Paryavaran Bhawan Aliganj, Jorbagh Road, New Delhi -110003

E-mail: <u>lk.bokolia@nic.in</u> Telefax: 011-24695313 Dated: 22nd January, 2016

Τo,

The Managing Director M/s Mula SSK Ltd. Post Sonai, Taluka Newasa District Ahmednagar – 414105

Email.: mulassk@yahoo.co.in Fax.: 231307

Subject: Expansion of Sugar Unit (from 3500 TCD to 5500 TCD) Molasses based Distillery (30 KLPD to 45 KLPD) and Cogeneration Power Plant (from 14 MW to 30 MW) at Post Sonai, Taluka Newasa, District Ahmednagar, Maharashtra by M/s Mula SSK Ltd.- Environmental Clearance reg.

Ref.: Your online proposal no. IA/MH/IND2/28959/2014 dated 3rd July, 2015.

Sir,

This has reference to your online proposal no IA/MH/IND2/28959/2014 dated 3rd July, 2015 alongwith project documents including Form I, Terms of References, Pre-feasibility Report, EIA/EMP Report alongwith Public Hearing Report regarding above mentioned project.

2.0 The Ministry of Environment, Forests and Climate Change has examined the application. It is noted that proposal is for expansion of Sugar Unit (from 3500 TCD to 5500 TCD) Molasses based Distillery (30 KLPD to 45 KLPD) and Cogeneration Power Plant (from 14 MW to 30 MW) at Post Sonai, Taluka Newasa, District Ahmednagar, Maharashtra by M/s Mula SSK Ltd. Plot area is 280.14 acres of which area earmarked for greenbelt is 110 acres. It is reported that no national park/ wildlife sanctuary/ coral formation reserve is located within 10 km distance. River Mula is flowing at a distance of 17 Km. Cost of project is Rs. 283.57 Crore. Out of which ,Rs. 22 Crore and Rs. 7.9 Crore per annum are earmarked towards capital cost and recurring cost per annum for implementation of EMP. Following is the configuration of the unit:

S.N.	Unit	Existing	Additional	Total after Expansion
1	Distillery	30 KLD	15 KLD	45 KLD
2	Sugar	3500 TCD	2000 TCD	5500 TCD
3	Co-generation Power Plant	16	14	30 MW

Distillery, Co-generation power plant and sugar unit will be operated for 270 days, 210 days and 180 days in a year respectively.

3.0 Electrostatic Precipitator (ESP) alongwith adequate stack height will be provided to additional bagasse fired boiler (85 TPH) to control particulate emissions. Total fresh water requirement from irrigation Department, Govt. of Maharashtra in the distillery, sugar unit and co-generation plant will be 309 m³/day,

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M/s Mula SSK Ltd.

555 m³/day and 308 m³/day respectively after expansion. Spent wash generation will be 360 m3/day. Spent wash will be treated in bio-digester followed by MEE. Concentrated treated spentwash will be biocomposted with press mud. Effluent from sugar unit, Co-generation and condensate will be treated in the effluent treatment plant (ETP) comprising biological treatment followed by tertiary treatment viz. reverse osmosis (RO). Treated effluent will be recycled/reused for cooling tower make up, boiler feed water, process water etc. Sewage will be treated in the sewage treatment plant (STP). No effluent will be discharged outside the plant premises and 'Zero effluent discharge concept will be followed. Spent wash holding tank capacity will be for 30 days. Tank shall be made with RCC. Ash from bagasse will be used for composting making.

4.0 Public Hearing / Public Consultation meeting was conducted on 10th March, 2015.

5.0 All molasses based distilleries are listed at S.N. 5(g) (i) under category 'A' and appraised at Central level.

6.0 The proposal was considered by the Expert Appraisal Committee (Industry) in its meetings held during 30th July, 2015–1st August, 2014 and 30th November, 2015-1st December, 2015 respectively. Project Proponent and the EIA Consultant namely M/s Ultra Tech., have presented EIA / EMP report as per the TOR. EAC has found the EIA / EMP Report and additional information to be satisfactory and in full consonance with the presented TORs. The Committee recommended the proposal for environmental clearance.

7.0 Based on the information submitted by the project proponent, the Ministry of Environment and Forests hereby accords environmental clearance to above project under the provisions of EIA Notification dated 14th September 2006, subject to the compliance of the following Specific and General Conditions:

A. SPECIFIC CONDITIONS:

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i) Environment clearance accorded is for molasses based distillery unit (45 KLPD) only and no grain based distillery unit shall be operated without prior permission from the Ministry.

ii) As proposed, Electrostatic precipitator (ESP) alongwith stack of adequate height should be provided to bagasse/biogas fired boiler to control particulate emissions within 50 mg/Nm³. At no time, the emission levels shall go beyond the prescribed standards. In the event of failure of any pollution control system adopted by the unit, the respective unit shall not be restarted until the control measures are rectified to achieve the desired efficiency.

iii) In plant, control measures for checking fugitive emissions from all the vulnerable sources shall be provided. Fugitive emissions shall be controlled by providing closed storage, closed handling & conveyance of chemicals/materials, multi cyclone separator and water sprinkling system. Dust suppression system including water sprinkling system shall be provided at loading and unloading areas to control dust emissions. Fugitive emissions in the work zone environment, product, raw materials storage area etc. shall be regularly monitored and records shall be maintained. The emissions shall conform to the limits prescribed by Maharashtra Pollution Control Board (MPCB).

- iv) The gaseous emissions from DG set shall be dispersed through adequate stack height as per CPCB guidelines. Acoustic enclosure shall be provided to the DG sets to mitigate the noise pollution.
- v) The company shall upload the status of compliance of the stipulated environmental clearance conditions, including results of monitored data on its website and shall update the same periodically. It shall simultaneously be sent to the Regional office of MOEF, the respective Zonal office of CPCB and the MPCB. The levels of PM₁₀, PM_{2.5}, SO₂, NOx, CO and HC (Methane) in ambient air shall be

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M/s Mula SSK Ltd.

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monitored and displayed at a convenient location near the main gate of the company and at important public places.

- vi) Pucca approach road to project site shall be constructed prior to commencing construction activity of the main distillery to avoid fugitive emissions.
- vii) Total fresh water requirement from irrigation Department, Govt. of Maharashtra shall not exceed 309 m³/day for distillery (Molasses), 308 m³/day for sugar unit and 555 m³/day for cogeneration unit after expansion. No ground water shall be used without permission. Effort shall be made to use recycled water from sugar and condensate of MEE for the co-generation power unit.
- viii) Spent wash generation from molasses based distillery shall not exceed 8 KI/KI of alcohol. The spent wash from molasses based distillery shall be treated in bio-methanation reactor. Treated spent wash will be evaporated in MEE and concentrated spent wash will be bio-composted by mixing with press mud generated from sugar unit to achieve 'Zero' discharge. Effluent from sugar, spentlees, utilities effluent and evaporator Condensate shall be treated in effluent treatment plant and recycled/reused in process. No effluent shall be discharged outside the premises and 'Zero' discharge shall be maintained.
- ix) Wastewater generation from the sugar unit shall not exceed 100 litres per tonne of cane crushed. Effluent from sugar unit shall be treated in the effluent treatment plant.
- x) Spent wash shall be stored in impervious pucca lagoons (RCC) with proper lining with HDPE and shall be kept in proper condition to prevent ground water pollution. The storage of spent wash shall not exceed 30 days capacity.
- xi) Adequate numbers of ground water quality monitoring stations by providing piezometers around the project area shall be set up. Sampling and trend analysis monitoring must be made on monthly a basis and report submitted to SPCB and this Ministry. The ground water quality monitoring for pH, BOD, COD, Chloride, Sulphate and total dissolved solids shall be monitored. Sampling and trend analysis monitoring must be made on monthly basis and report submitted to the Ministry's Regional Office at Bhopal and MPCB.
- xii) Process effluent/any wastewater shall not be allowed to mix with storm water. Storm water drain shall be passed through guard pond.
 - xiii) Company shall ensure the quality and marketability of bio-compost produced by distilleries by standard labelling such as 'AGMARK'.
 - xiv) As proposed, no effluent from distillery and co-generation power plant shall be discharged outside the plant premises and Zero discharge shall be adopted.
 - xv) Continuous online (24 x7) monitoring to be installed for flow measurement and measurement of pollutants within the treatment unit. Data to be uploaded on company's website and provided to the respective RO of MEF&CC and SPCB.
 - xvi) Boiler ash shall be stored separately as per CPCB guidelines so that it shall not adversely affect the air quality, becoming air borne by wind or water regime during rainy season by flowing alongwith the storm water. Direct exposure of workers to fly ash & dust shall be avoided. Bagasse ash and coal ash shall be stored separately.

M/s Mula SSK Ltd.

- xvii) Bagasse/rice husk storage should be done in such a way that it does not get air borne or fly around due to wind.
- xviii) Fire fighting system shall be as per the norms and cover all areas where alcohol is produced, handled and stored. Provision of foam system for fire fighting shall be made to control fire from the alcohol storage tank.
- xix) Risk Assessment should be carried to assess the fire and explosion risk due to storage of alcohol and report submitted to the Ministry and its Regional Office at Bhopal within six months.
- xx) Occupational health surveillance programme should be undertaken as regular exercise for all the employees. The first aid facilities in the occupational health centre should be strengthened and the regular medical test records of each employee should be maintained separately.
- xxi) Dedicated parking facility for loading and unloading of material shall be provided in the factory premises. Unit shall develop and implement good traffic management system for their incoming and outgoing vehicles to avoid congestion on the public road.
- xxii) All the issues raised during the public hearing/consultation meeting held on 10th March, 2015 should be satisfactorily implemented.
- xxiii) As proposed, green belt over 110 acres of land shall be developed within plant premises with at least 10 meter wide green belt on all sides along the periphery of the project area, in downward direction, and along road sides etc. Selection of plant species shall be as per the CPCB guidelines in consultation with the DFO.
- xxiv) At least 5 % of the total cost of the project should be earmarked towards the Enterprise Social Commitment (ESC) based on local needs and action plan with financial and physical breakup/details should be prepared and submitted to the Ministry's Regional Office at Bhopal. Implementation of such program should be ensured accordingly in a time bound manner.
- Xxv) Provision shall be made for the housing for the construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile sewage treatment plant, safe drinking water, medical health care, crèche etc. The housing may be in the form of temporary structure to be removed after the completion of the project. All the construction wastes shall be managed so that there is no impact on the surrounding environment.

B. GENERAL CONDITIONS:

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- i. The project authorities must strictly adhere to the stipulations made by the Maharashtra Pollution Control Board (MPCB), State Government and any other statutory authority.
- ii. No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment and Forests. In case of deviations or alterations in the project proposal from those submitted to this Ministry for clearance, a fresh reference shall be made to the Ministry to assess the adequacy of conditions imposed and to add additional environmental protection measures required, if any.
- iii. The locations of ambient air quality monitoring stations shall be decided in consultation with the MPCB and it shall be ensured that at least one station is installed in the upwind and downwind direction as well as where maximum ground level concentrations are anticipated.

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M/s Mula SSK Ltd.

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- iv. The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under Environment (Protection) Act, 1986 Rules, 1989 viz. 75 dBA (day time) and 70 dBA (night time).
- v. The Company shall harvest rainwater from the roof-tops of the buildings and storm water drains to recharge the ground water and use the same water for the process activities of the project to conserve fresh water.
- vi. During transfer of materials, spillages shall be avoided and garland drains be constructed to avoid mixing of accidental spillages with domestic wastewater and storm water drains.
- vii. Usage of Personnel Protection Equipments by all employees/ workers shall be ensured.
- viii. Training shall be imparted to all employees on safety and health aspects of chemicals handling. Pre-employment and routine periodical medical examinations for all employees shall be undertaken on regular basis. Training to all employees on handling of chemicals shall be imparted.
- ix. The company shall also comply with all the environmental protection measures and safeguards proposed in the project report submitted to the Ministry. All the recommendations made in the EIA/EMP in respect of environmental management, risk mitigation measures and public hearing relating to the project shall be implemented.
- x. The company shall undertake CSR activities and all relevant measures for improving the socio-economic conditions of the surrounding area.
- xi. The company shall undertake eco-developmental measures including community welfare measures in the project area for the overall improvement of the environment.
- xii. A separate Environmental Management Cell equipped with full fledged laboratory facilities shall be set up to carry out the Environmental Management and Monitoring functions.
- xiii. The company shall earmark sufficient funds for recurring cost per annum to implement the conditions stipulated by the Ministry of Environment and Forests as well as the State Government along with the implementation schedule for all the conditions stipulated herein. The funds so earmarked for environment management/ pollution control measures shall not be diverted for any other purpose.
- xiv. A copy of the clearance letter shall be sent by the project proponent to concerned Panchayat, ZilaParisad/Municipal Corporation, Urban local Body and the local NGO, if any, from who suggestions/ representations, if any, were received while processing the proposal.
- xv. The project proponent shall also submit six monthly reports on the status of compliance of the stipulated Environmental Clearance conditions including results of monitored data (both in hard copies as well as by e-mail) to the respective Regional Office of MoEF, the respective Zonal Office of CPCB and the Maharashtra Pollution Control Board. A copy of Environmental Clearance and six monthly compliance status report shall be posted on the website of the company.
- xvi. The environmental statement for each financial year ending 31st March in Form-V as is mandated shall be submitted to the UP Pollution Control Board as prescribed under the Environment

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M/s Mula SSK Ltd.

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(Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental clearance conditions and shall also be sent to the Bhopal Regional Offices of MoEF by e-mail.

- xvii. The project proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB/Committee and may also be seen at Website of the Ministry at http://envfor.nic.in. This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the concerned Regional Office of the Ministry.
- xviii. The project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of start of the project.

8.0 The Ministry may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.

9.0 The Ministry reserves the right to stipulate additional conditions, if found necessary. The company in a time bound manner will implement these conditions.

10.0 The above conditions will be enforced, inter-alia under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, Air (Prevention & Control of Water Pollution) Act, 1981, the Environment (Protection) Act, 1986 Hazardous Waste (Management, Handling and Trans-boundary Movement) Rules, 2008 and the Public Liability Insurance Act, 1991 along with their amendments and rules.

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(Lalit Bokolia) Additional Director

Copy to :-

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- 1. The Principal Secretary, Environment Department, Government of Maharashtra, 15th Floor, New Administrative Building, Mantralaya, Mumbai 400 032
- 2. The Chief Conservator of Forests (Central), Kendriya Paryavaran Bhavan, Link Road No.3, Bhopal-462016.
- 3. The Chairman, Central Pollution Control Board Parivesh Bhavan, CBD-cum-Office Complex, East Arjun Nagar, New Delhi 110 032.
- 4. The Chairman, Maharashtra Pollution Control Board, Kalpataru Point, 3rd and 4th floor, Opp. Cine Planet, Sion Circle, Mumbai-400 022.
- 5. Monitoring Cell, Ministry of Environment, Forest and Climate Change, Indira Paryavaran Bhavan, Jor Bagh Road, New Delhi.
- 6. Guard File/Monitoring File/Record File.

(Lalit Bokolia) Additional Director

M/s Mula SSK Ltd.

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STATE LEVEL ENVIRONMENT IMPACT ASSESSMENT AUTHORITY

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Environment department, Room No. 217, 2nd floor, Mantralaya, Annexe, Mumbai- 400 032. Date:June 24, 2020

M/s Mula Sahakari Sakhar Karkhana Ltd at Sonai, Tal Newasa, Dist Ahmednagar at At post Sonai

Subject: Environment Clearance for Expansion of Sugar Unit 5500 TCD to 7500 TCD at Sonai, Tal Newasa, Dist Ahmednagar by M/s Mula Sahakari Sakhar Karkhana Ltd

Sir,

To,

This has reference to your communication on the above mentioned subject. The proposal was considered as per the EIA Notification - 2006, by the State Level Expert Appraisal Committee-I, Maharashtra in its 163rd meeting and recommend the project for prior environmental clearance to SEIAA. Information submitted by you has been considered by State Level Environment Impact Assessment Authority in its 195th meetings.

2. It is noted that the proposal is considered by SEAC-I under screening category 5(j) as per EIA Notification 2006.

Brief Information of the project submitted by you is as below :-

1.Name of Project	Expansion of Sugar Unit 5500 TCD to 7500 TCD at Sonai, Tal Newasa, Dist Ahmednagar by M/s Mula Sahakari Sakhar Karkhana Ltd					
2.Type of institution	TOR					
3.Name of Project Proponent	M/s Mula Sahakari Sakhar Karkhana Ltd at Sonai, Tal Newasa, Dist Ahmednagar					
4.Name of Consultant	Ultra-Tech (Environment Consultancy & Laboratory)					
5.Type of project	Industry					
6.New project/expansion in existing project/modernization/diversification in existing project	Expansion in existing project through modernization					
7.If expansion/diversification, whether environmental clearance has been obtained for existing project	EC obtained for Distillery unit -45 KLPD, Co-Gen Power Plant-30 MW and Cane crushing capacity - 5500 TCD from EAC vide Letter No. J-11011/131/2014-IA II (I) dated 22.01.2016					
8.Location of the project	At post Sonai					
9.Taluka	Newasa					
10.Village	Sonai					
Correspondence Name:	Mr. Sarangdhar Bhikaji Tombre					
Room Number:	44 					
Floor:	**					
Building Name:						
Road/Street Name:	Mula SSk Ltd.					
Locality:	Sonai, Taluka Newasa					
City:	District Ahmednagar					
11.Whether in Corporation / Municipal / other area	Sonai Gram Panchayat					
	Industrial Safety & Health (Nashik Divison)					
12.IOD/IOA/Concession/Plan Approval Number	IOD/IOA/Concession/Plan Approval Number: Plan /832000 dated 05.01.2001.					
	Approved Built-up Area: 2762					

SEIAA Meeting No: 195 Meeting Date: March 14, 2020 (SEIAA- STATEMENT-0000000729)		
SEIAA-MINUTES-0000003150 SEIAA-EC-0000002266	Page 1 of 13	Shri. Anil Diggikar (Member Secretary SEIAA)

13.Note on the initiated work (If applicable)	Work not initiated for the proposed project					
14.LOI / NOC / IOD from MHADA/ Other approvals (If applicable)	NA					
15.Total Plot Area (sq. m.)	1133686.36 m2					
16.Deductions	Not applicable					
17.Net Plot area	1133686.36 m2					
	FSI area (sq. m.): Not applicable					
18 (a).Proposed Built-up Area (FSI & Non-FSI)	Non FSI area (sq. m.): Not applicable					
	Total BUA area (sq. m.): 2762					
	Approved FSI area (sq. m.):					
18 (b).Approved Built up area as per DCR	Approved Non FSI area (sq. m.):					
	Date of Approval: 01-01-1900					
19.Total ground coverage (m2)	134300					
20.Ground-coverage Percentage (%) (Note: Percentage of plot not open to sky)	11.85% of Net plot area					
21.Estimated cost of the project 110000000						

SEIAA Meeting No: 195 Meeting Date: March 14, 2020 (SEIAA-STATEMENT-0000000729) SEIAA-MINUTES-0000003150 SEIAA-EC-0000002266

		22.	Product	tion Details						
Serial Number	Product Existing		J (MT/M) Proposed (MT/M)		Total (MT/M)					
1	Sugar	550	0 TCD	2000 TCD	7500 TCD					
2	Distillery	45	KLPD	00	45 KLPD					
3	CO gen	30	MW	0	30 MW					
	-	23.Tota	al Wate	r Requirement						
	Source of	water	Mula Right	Bank Canal						
	Fresh wat	er (CMD):	760 m3/day	7						
	Recycled v Flushing (NIL							
	Recycled v Gardening		NIL							
		Swimming pool make up (Cum):								
Dry season:		Total Water Requirement (CMD) :		7677 m3/day						
	Undergrou	Fire fighting - Underground water tank(CMD):		40 m3						
	Fire fighti Overhead tank(CMD	water	10 m3							
	Excess trea	ated water	NA							
	Source of	water	Mula Right Bank Canal							
	Fresh wate	Fresh water (CMD):		NA						
		Recycled water - Flushing (CMD):		NIL						
	Recycled w Gardening		NIL							
		Swimming pool make up (Cum):		NA						
Wet season:				NIL						
	Fire fightin Undergrou tank(CMD)	nd water	40 m3							
	Fire fightin Overhead v tank(CMD)	vater	10 m3							
	Excess trea	ted water	NA							
Details of Swin bool (If any)	nming NA									

SEIAA Meeting No: 195 Meeting Date: March 14, 2020 (SEIAA-STATEMENT-0000000729) SEIAA-MINUTES-0000003150 SEIAA-EC-0000002266

		24	.Detai	is of Tota	l water co	nsume	a					
Particula rs	rs Consumption (CMD)]	Loss (CMD)	Effluent (CMD)						
Water Require ment	Existing	Proposed	Total	Existing	Proposed	Total	Existing	Proposed	Total			
Domestic		**	45			5		*	40			
Industrial Process		* ••	6700			364		84	6336			
Cooling tower & thermopa ck	-	**	977	-		93		##3	884			
		,										
		Level of the (water table:	Ground	21 m								
		Size and no o tank(s) and Quantity:	f RWH	50 m3 (2 no))							
		Location of the RWH tank(s): Quantity of recharge pits:		Near reservoir tank								
25.Rain Wa												
Harvesting (RWH)		Size of recharge pits		NA								
		Budgetary all (Capital cost)		Rs. 15.7 Lakhs								
		Budgetary all (O & M cost)		Rs. 1 Lakhs/Annum								
		Details of UG if any :	F tanks	Domestic UG tank Capacity:NA Flushing UG tank Capacity: NA Fire fighting: Reservoir Rainwater harvesting Tank: 100m3								
26.Storm w		Natural water drainage patt		Sloping from	North-to SE							
drainage) i	Quantity of st water:	orm	NA								
		Size of SWD:		NA								
		C	add and a			-			_			
in		Sewage gener in KLD:		40 m3/day								
		STP technolog		Conventional	Soak pit (Prop	oosed STP	- MBBR)					
27.Sewage	e and	Capacity of ST (CMD):		50 m3 (Propo	osed)							
Waste wat		Location & are the STP:		Near to toilet	block							
		Budgetary allo (Capital cost):		Rs. 23 Lakhs								
		Budgetary allo (O & M cost):	ocation	Rs. 3.2 Lakhs/Annum								

SEIAA Meeting No: 195 Meeting Date: March 14, 2020 (SEIAA-STATEMENT-0000000729) SEIAA-MINUTES-0000003150 SEIAA-EC-0000002266

	28.Soli	d waste Management
Waste generation in	Waste generation:	Negligible
the Pre Construction and Construction phase:	Disposal of the construction waste debris:	NA
	Dry waste:	150 kg/day
	Wet waste:	450 kg/day
Waste generation	Hazardous waste:	NA
in the operation Phase:	Biomedical waste (If applicable):	NA
	STP Sludge (Dry sludge):	6 Kg/ day
	Others if any:	NA
	Dry waste:	Sale to authorized recycler
	Wet waste:	pit composting (existing)
	Hazardous waste:	NA
Mode of Disposal of waste:	Biomedical waste (If applicable):	NA
	STP Sludge (Dry sludge):	Organic Mannuro
	Others if any:	NA
	Location(s):	Compost pit Near Canteen
Area requirement:	Area for the storage of waste & other material:	NA
	Area for machinery:	NA
Budgetary allocation (Capital cost and	Capital cost:	Rs 1 lakh
O&M cost):	O & M cost:	0.5 lakh

SEIAA Meeting No: 195 Meeting Date: March 14, 2020 (SEIAA-STATEMENT-0000000729) SEIAA-MINUTES-0000003150 SEIAA-EC-0000002266

29.Effluent Charecterestics									
Serial Number Parameters		Unit	Inlet Effluent Charecterestics	Outlet Effluent Charecterestics	Effluent discharge standards (MPCB				
1	pH	NA	4.90-5.60	7.30-7.60	6.5-8.5				
2	B.O.D	mg/lit	1800-2300	60-70	Max. 100				
3	C.O.D	mg/lit	3500-3800	165-170	Max. 250				
4	T.S.S	mg/lit	500-600	55-65	Max. 100				
5	Oil and grease	mg/lit	15-18	2-3	Max. 10				
Amount of effluent generation (CMD):		630 m3							
Capacity of th	ne ETP:	Sugar ETP - 700 m3 Primary ETP - 130 m3							
Amount of tre recycled :	eated effluent	630 m3							
Amount of wa	ater send to the CETP:	NA							
Membership of CETP (if require):		NA							
Note on ETP technology to be used		For Sugar ETP: Activated sludge process by adopting diffused aeration system. For primary ETP: Chemical Precipitation separation for cooling and DM effluent.							
Disposal of th	e ETP sludge	Composted and used as manure							

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			3	0.H	azardous	Wa	ste I	Details				
Serial Number	Description Cat			at	UOM	Exis	sting	Proposed	Tota	1	Method of Disposa	
1	1 Used/ spent oil 5		5	1	MTA	FA 2.5		0	7.8		Sale to authorized party approved by MPCB	
			3	31.S	tacks em	issie	on D	etails				
Serial Number	Sectio	n & units	Fı		sed with antity	Stac	k No.	Height from ground level (m)	Intern diamet (m)	ter	Temp. of Exhaust Gases	
1	Boiler	1-80 TPH		Bag	asse		1	70	2.95		150	
2	Boiler :	2 – 85 TPH		Bag	lasse		l	75	3.50		150	
			32	2.De	tails of I	Tuel	to be	e used				
Serial Number	Ту	pe of Fuel			Existing			Proposed			Total	
1		Bagasse			66.66			16.67			83.33	
33.Source of	Fuel			Own	unit				h			
34.Mode of T	ransporta	ation of fuel to s	site	ŇΑ								
					35.Eı	ıerg	ГУ					
		Source of p supply :	ower		Own and MSEDCI.							
		During Construction Phase: (Demand Load)			75 KW							
		DG set as Power back-up during construction phase			NA							
		During Operation phase (Connected load): During Operation phase (Demand load):			8.5 MW							
Pow require					NA							
		Transformer:			27500 KVA (M.S.E.D.C.L.)							
		DG set as Power back-up during operation phase:			500 KVA							
		Fuel used:			Diesel							
Details of high tension line passing through the plot if any:				NA								
		Energy	y sav	ving	by non-	conv	enti	onal met	hod:			
ew boiling h	ouse will	optimize the er	_	-								
		36.	Det	ail d	alculatio	ns 8	è % (of saving	:			
Serial Number	Serial Energy Concernation Me					calculations & % of saving: easures Saving %						
SEIAA Meeti	STA SEIA	5 Meeting Date TEMENT-0000(A-MINUTES-000 EIAA-EC-00000	00072 00003	9) 150	, 2020 (SEIA	A-	Page	7 of 13 Shr			ar (Member Secretary	

1		NA				NA					
			37.Detail	s o	f pollu	tion cor	ntrol Sy	stems			
Source	E:	visting	pollution con	trol	system		Proposed to be installed				
DG Set - existing	Stack provided -					existing stack is sufficient					
ETP- existing	Suga	r ETP - 1	700 m3 Primary	y ET.	P - 130 m.	3		existing ETP	is sufficier	ıt	
Boiler 1 - existing			ESP					existing ESP	is sufficier	ıt.	
Boiler 2- existing			ESP					existing ESP	is sufficier	it	
STP								proposed S	TP 50 m3		
	allocation	Capita	al cost:	N	JA						
(Capital) O&M		0 & M	l cost:	N	NA.						
38	.Envir	onm	ental Ma	ina	ageme	ent pla	an Buo	dgetary	Alloca	tion	
			a) Constru	_							
Serial Number	Attri	butes	Par	ame	eter		Total Co	st per annum	i (Rs. In L	acs)	
1	N	A		NA				NA			
			b) Opera	tio	n Phas	e (with	Break-	up):			
Serial Number	Comp	onent	Des	crip	tion		cost Rs. I Lacs		rational and Maintenance cost (Rs. in Lacs/yr)		
1	A	ir	ESP	-Exis	sting		200		5		
2	Wa	ter	ETP-	Exis	ting	175			21		
3	Socia	-Eco	Occupat Centro Ex		ECC -		130		14		
4	Wa	ste	Waste I Transp	Solid and Hazardous Waste Disposal & Transportation - Existing			30		9		
5	Lai	nd	Gardeni	ng-E	Existing		35		12		
6	Env Mana	agemen	t Monitor: Cell -				32		27		
7	ST	P9	STP - I	Prop	oosed		23		3.2		
39.St	orage	of cl	hemicals	5 (i	inflam	nable/	explos	ive/haza	ardous	s/toxic	
				S	ubsta	inces)	2 15 2 1				
						and the second	Maximum Quantity				
Descriptio	on St	Status Location				Capacity in 4T	of Storage at any point of time in MT	Consumption / Month in MT	Source of Supply	Means of transportatio	
Sulphuric a sulphur	cid/ Exi	sting	Existing		120	ТРМ	**		-		
Molasses	Existing + At site			-4200,4200	Existing 200,4200,4200,8000 1 proposed 4200				ιā.		

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40.Any Other Information

No Information Available

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CRZ/ RRZ clearance obtain, if any:	NA
Distance from Protected Areas / Critically Polluted areas / Eco-sensitive areas/ inter-State boundaries	NA
Category as per schedule of EIA Notification sheet	5(j)
Court cases pending if any	NA
Other Relevant Informations	We have received Environmnet Clearance for Distillery unit -45 KLPD, Co-Gen Power Plant-30 MW and Cane crushing capacity - 5500 TCD from EAC vide Letter No. J-11011/131/2014-IA II (I) dated 22.01.2016. Now seeking for modernization in boiling house for expansion of sugar unit from 5500 TCD to 7500 TCD.
Have you previously submitted Application online on MOEF Website.	No
Date of online submission	*

3. The proposal has been considered by SEIAA in its 195th meeting & decided to accord environmental clearance to the said project under the provisions of Environment Impact Assessment Notification, 2006 subject to implementation of the following terms and conditions:

Specific Conditions:

r	PP to ensure zero liquid discharge.	
11	PP to note the observations made by the Regional Office of MoEF&CC and ensure its strict complinace.	
III	PP to form competent Environmental Management Cell to ensure compliance of the conditions stipulated in the Environmental Clearance letter.	
IV	PP to ensure that phasewise 100% sugarcane cultivation in their jurisdiction is brought under drip irrigation.	
v	PP to adopt improved and modern technologies for sugarcane cultivation so as to enhance per hactor productivity instead of bringing addional area under sugarcane cultivation to meet proposed crushing capacity.	
VI	PP to prepare and implement CER plan in consultation with District Collector as per OM issued by MoEF&CC dated 01.05.2018.	
VII	PP to ensure that CER plan gets approved from Municipal Commissioner/District Collector	
VIII	PP to ensure to comply with the conditions stipulated in the Office Memorandum issued by MoEF& CC dat 9th August, 2018.	

General Conditions:

I	(i)PP to achieve Zero Liquid Discharge ; PP shall ensure that there is no increase in the effluent load to CETP.		
п	No additional land shall be used /acquired for any activity of the project without obtaining proper permission.		
111	PP to take utmost precaution for the health and safety of the people working in the unit as also for protecting the environment.		
IV	Proper Housekeeping programmers shall be implemented,		
ν	In the event of the failure of any pollution control system adopted by the unit, the unit shall be immediately put out of operation and shall not be restarted until the desired efficiency has been achieve.		
VI	A stack of adequate height based on DG set capacity shall be provided for control and dispersion of pollutant from DG set. (If applicable).		
VII	A detailed scheme for rainwater harvesting shall be prepared and implemented to recharge ground water.		
VIII	Arrangement shall be made that effluent and storm water does not get mixed.		

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IX	Periodic monitoring of ground water shall be undertaken and results analyzed to ascertain any change in the quality of water. Results shall be regularly submitted to the Maharashtra Pollution Control Board.			
X	Noise level shall be maintained as per standards. For people working in the high noise area, requisite personal protective equipment like earplugs etc. shall be provided.			
XI	The overall noise levels in and around the plant are shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures, etc. on all sources of noise generation. The ambient noise levels shall confirm to the standards prescribed under Environment (Protection) Act, 1986 Rules, 1989.			
хп	Green belt shall be developed & maintained around the plant periphery. Green Belt Development shall be carried out considering CPCB guidelines including selection of plant species and in consultation with the local DFO/ Agriculture Dept.			
XIII	Adequate safety measures shall be provided to limit the risk zone within the plant boundary, in case of an accident. Leak detection devices shall also be installed at strategic places for early detection and warning.			
XIV	Occupational health surveillance of the workers shall be done on a regular basis and record maintained as per Factories Act.			
XV	(The company shall make the arrangement for protection of possible fire hazards during manufacturing process in material handling.			
XVI	The project authorities must strictly comply with the rules and regulations with regard to handling and disposal of hazardous wastes in accordance with the Hazardous Waste (Management and Handling) Rules, 2003 (amended). Authorization from the MPCB shall be obtained for collections/treatment/storage/disposal of hazardous wastes.			
XVII	Regular mock drills for the on-site emergency management plan shall be carried out. Implementation of changes / improvements required, if any, in the on-site management plan shall be ensured.			
XVIII	A separate environment management cell with qualified staff shall be set up for implementation of the stipulated environmental safeguards.			
XIX	Separate funds shall be allocated for implementation of environmental protection measures/EMP along with item-wise breaks-up. These cost shall be included as part of the project cost. The funds earmarked for the environment protection measures shall not be diverted for other purposes and year-wise expenditure should reported to the MPCB & this department			
xx	The project management shall advertise at least in two local newspapers widely circulated in the region around the project, one of which shall be in the marathi language of the local concerned within seven days of issue of this letter, informing that the project has been accorded environmental clearance and copies of clearance letter are available with the Maharashtra Pollution Control Board and may also be seen at Website at http://ec.maharashtra.gov.in			
IXX	Project management should submit half yearly compliance reports in respect of the stipulated prior environment clearance terms and conditions in hard & soft copies to the MPCB & this department, on 1st June & 1st December of each calendar year.			
ILXX	A copy of the clearance letter shall be sent by proponent to the concerned Municipal Corporation and the local NGO, if any, from whom suggestions/representations, if any, were received while processing the proposal. The clearance letter shall also be put on the website of the Company by the proponent.			
XXIII	The proponent shall upload the status of compliance of the stipulated EC conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of MoEF, the respective Zonal Office of CPCB and the SPCB. The criteria pollutant levels namely; SPM, RSPM. SO2, NOx (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the project shall be monitored and displayed at a convenient location near the main gate of the company in the public domain.			
XIV	The project proponent shall also submit six monthly reports on the status of compliance of the stipulated EC conditions including results of monitored data (both in hard copies as well as by e-mail) to the respective Regional Office of MoEF, the respective Zonal Office of CPCB and the SPCB.			
XV The environmental statement for each financial year ending 31st March in Form-V as is mandated to be submitted by the project proponent to the concerned State Pollution Control Board as prescribed under Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of EC conditions and shall also be sent to the respective Regional Offices of MoEF by e-mail.				

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4. The environmental clearance is being issued without prejudice to the action initiated under EP Act or any court case pending in the court of law and it does not mean that project proponent has not violated any environmental laws in the past and whatever decision under EP Act or of the Hon'ble court will be binding on the project proponent. Hence this clearance does not give immunity to the project proponent in the case filed against him, if any or action initiated under EP Act.

5. In case of submission of false document and non-compliance of stipulated conditions, Authority/ Environment Department will revoke or suspend the Environment clearance without any intimation and initiate appropriate legal action under Environmental Protection Act, 1986.

6. The Environment department reserves the right to add any stringent condition or to revoke the clearance if conditions stipulated are not implemented to the satisfaction of the department or for that matter, for any other administrative reason.

7. Validity of Environment Clearance: The environmental clearance accorded shall be valid as per EIA Notification, 2006, and amendments by MoEF&CC Notification dated 29th April, 2015.

8. In case of any deviation or alteration in the project proposed from those submitted to this department for clearance, a fresh reference should be made to the department to assess the adequacy of the condition(s) imposed and to incorporate additional environmental protection measures required, if any.

9. The above stipulations would be enforced among others under the Water (Prevention and Control of Pollution) Act, 1974, the Air (Prevention and Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986 and rules there under, Hazardous Wastes (Management and Handling) Rules, 1989 and its amendments, the public Liability Insurance Act, 1991 and its amendments.

10. Any appeal against this Environment clearance shall lie with the National Green Tribunal (Western Zone Bench, Pune), New Administrative Building, 1stFloor, D-, Wing, Opposite Council Hall, Pune, if preferred, within 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.

Shri. Anil Diggikar (Member Secretary SEIAA)

Copy to:

- 1. SHRI JOHNY JOSEPH, CHAIRMAN-SEIAA
- 2. SHRI UMAKANT DANGAT, CHAIRMAN-SEAC-I
- 3. SHRI M.M.ADTANI, CHAIRMAN-SEAC-II
- 4. SHRI ANIL .D. KALE. CHAIRMAN SEAC-III
- 5. SECRETARY MOEF & CC
- 6. JA- DIVISION MOEF & CC
- 7. MEMBER SECRETARY MAHARASHTRA POLLUTION CONTROL BOARD MUMBAI
- 8. REGIONAL OFFICE MOEF & CC NAGPUR
- 9. MUNICIPAL COMMISSIONER PUNE
- 10. MUNICIPAL COMMISSIONERAURANGABAD
- 11. MUNICIPAL COMMISSIONER SATARA
- 12. REGIONAL OFFICE MPCB AURANGABAD
- 13. REGIONAL OFFICE MPCB PUNE
- 14. REGIONAL OFFICE MIDC AURANGABAD
- **15.** REGIONAL OFFICE MIDC PUNE
- 16. MAHARASHTRA STATE ELECTRICITY DISTRIBUTION CO. LTD
- **17.** COLLECTOR OFFICE PUNE
- **18.** COLLECTOR OFFICE JALNA
- **19.** COLLECTOR OFFICE AURANGABAD
- **20. COLLECTOR OFFICE LATUR**
- **21.** COLLECTOR OFFICE SATARA
- 22. COLLECTOR OFFICE SOLAPUR
- 23. COLLECTOR OFFICE NANDED

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24. COLLECTOR OFFICE OSMANABAD
25. COLLECTOR OFFICE HINGOLI
26. COLLECTOR OFFICE PARBHANI
27. COLLECTOR OFFICE BEED

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	CLEARANCE	Ministry of Environme (Issued by the State En	nment of India nt, Forest and Climate Change vironment Impact Assessment EIAA), Maharashtra)
		Sonai, Tal- Newasa, Dist- Ahme	ednagar -414105
	,e,	Subject: Grant of Environmental Clearar under the provision of EIA Notif	nce (EC) to the proposed Project Activity ication 2006-regarding
	Interactiv low Hub)	in respect of project submitted to	oplication for Environmental Clearance (EC) the SEIAA vide proposal number 2021. The particulars of the environmental elow.
	by.		FC04 D000NU 4007EE
	c 3	 EC Identification No. File No. 	EC21B022MH180755 SIA/MH/IND2/63062/2014
_	le-	2. File No. 3. Project Type	
	ita	4. Category	Expansion B1
ES S	Facil al Si	5. Project/Activity including Schedule No.	5(g) Distilleries
PARIVESH	and Responsive Facilitation by Interactive, ous Environmental Single-Window Hub)	6. Name of Project	Environmental Clearance for Proposed Expansion of Distillery Project from 45 KLPD to 100 KLPD at Post - Sonai, Tal- Newasa, Dist-Ahmednagar, Maharashtra by M/S Mula Sahakari Sakhar Karkhana LTD.
	d Re Env	7. Name of Company/Organization	MULA SAHAKARI SAKHAR KARKHANA LTD
	and ous	8. Location of Project	Maharashtra
		9. TOR Date	04 Jan 2021
	(Pro-Active and Virtu	The project details along with terms and c no 2 onwards.	onditions are appended herewith from page
		Date: 02/11/2021	(e-signed) Manisha Patankar Mhaiskar Member Secretary SEIAA - (Maharashtra)
	And the second s		e shall be one that has EC identification

Note: A valid environmental clearance shall be one that has EC identification number & E-Sign generated from PARIVESH.Please quote identification number in all future correspondence.

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STATE LEVEL ENVIRONMENT IMPACT ASSESSMENT AUTHORITY

No. SIA/MH/IND2/63062/2014 Environment & Climate Change Department Room No. 217, 2nd Floor, Mantralaya, Mumbai- 400032. Date:

To M/s. Mula Sahakari Sakhar Karkhana LTD., Post - Sonai, Tal-Newasa, Dist-Ahmednagar

> Subject : Environmental Clearance for Proposed Expansion of Distillery Project from 45 KLPD to 100 KLPD at Post - Sonai, Tal-Newasa, Dist-Ahmednagar by M/s. Mula Sahakari Sakhar Karkhana LTD.

Reference : Application no. SIA/MH/IND2/63062/2014

This has reference to your communication on the above mentioned subject. The proposal was considered by the SEAC-1 in its 205th meeting under screening category 5(g) as per EIA Notification, 2006 and recommend to SEIAA. Proposal then considered in 231st Part B meeting of State Level Environment Impact Assessment Authority (SEIAA).

Sr No.	Particulars	Detai	Details			
1	Name of the project & Address along with all corner latitude and longitude	PROJ SONA AHM Mula Sonai	ECT FRON AI, TAL. – EDNAGAF Sahakari Sa	PANSION OF DIS A 45 KLPD TO 10 NEWASA,DISTR A, MAHARASHT akhar Karkhana Lt sa, Dist - Ahmedna Latitude 19°23'16.32"N 19°23'1.13"N 19°22'28.49"N 19°22'53.50"N	00 KLPD AT ICT – RA BY M/S. d, At- Post -	
2	Type of Organization (Private / Government / Semi - Government etc.)	Coop	erative			

Brief Information of the project submitted by you is as below:-

3	Correspondence Address and	Shri. S. S Belhekar, Managing Director,
	contact details of Project	Post : Sonai, Taluka Newasa, District
	Proponent Type of project (ToR/ EC/	Ahmednagar, Maharashtra state, Maharashtra
4	Type of project (ToR/ EC/ Amendment in ToR/	
	Amendment in EC/	Expansion
	Revalidation/ Expansion/	
	Process change etc.)	
5	Category of project as per EIA Notification 2006 amended from	5 (a)
	time to time (Pl. mention category	5 (g) – "Distilleries
	A,B,B1,B2 etc. whichever is	"Category
	applicable)	"B1"
6	If earlier ToR is obtained pl.	
	mention details (ToR letter No.& Date, SEAC/EAC Meeting No.)	SIA/MH/IND2/59573/2021 dated 4 th January 2021
7		• Environment Clearance for 5500TCD, 30
		MW cogeneration power and 45 KLPD
	If earlier EC is obtained pl.mention	molasses based distillery MoEF&CC vide
	EC Number & Date	letter No. J- 11011/131/2014-IA II (I) dated
		22.01.2016).Environment Clearance of Expansion of 5500
		TCD
		to 7500 TCD sugar unit obtained from
		SEIAA, Maharashtra on June 24, 2020.
8	Whether the proposal is a violation case (yes/no)	No
9	Applicability of CRZ clearance (yes /no)	No
10	Whether General	
	/Specific Conditions are	
	applicable to the	No
	project (Yes/No) If yes pl. give details	
11	Whether Scrutiny fees paid as per	XV
	SEIAA guidelines(Yes/No); If yes pl	Yes
	give payment details	Payment details – Payment of Rs. 400000/-from
		Union Bank of India (UTR No. UBINH 290796828 dated
		02/06/2021)
12	Name of accredited	M/s Ultra-Tech Environmental Consultancy &
	Environmental Consultant &	Laboratory, Thane - Pune,
	address along with Accreditation	Accredited by QCI-NABET vide No
	No. & Validity	NABET/EIA/2023/RA 0194
		Valid Till – March 09-2023
13	Name of layout plan approving Authority	Factory Inspector

2. Power -		-	2MW	2MW			
from R.S							
		Or ENA and T.A. Anhydrous Ethanol					
	1.	Rectified Spirit	45 KLPD	55 KLPD	100 KLPD		
						of pharmaceutical etc.)	
						authority (like FDA	
				capacity		approving	
	No.		capacity		capacity	product	
-1	Sr.	Name of Product	t Existing	g Propose	Total	Name of	
21	Prod	Yeast uction Details		Kg/day	/	30	
	 	TRO		Kg/day		150	
	 	Caustic(Lye 47%)		Kg/day		720	
	 	Nutrient-Urea		Kg/day		300	
	 			TPA(330d		60390	
		B- Heavy for 55 KLPD) (FS 60%)	TPD		183	
		Molasses (FS – 42%)		TPA(330d	TPA(330days)		
				TPD	TPD		
	В	3 C Molasses based Distillery (5 KLPD)					
				TPA (270 days)		39000	
	 	B- Heavy for 45 KLPD (FS 60%		TPD		150	
				TPA (270d	ays)	48600	
		or					
	A	C- Molasses (FS 42%)		TPD		180	
	No.	Raw Mate Chemicals		Unit		Quantity	
2 0	Sr.	of Raw materials & Stor	age Details (PI	add on in the li	st if necessar	y)	
			Prop	osed 22980.02 \$	-	-	
9	-	ils of proposed construct	tion				
8	1	h of internal roads ar ng radius	nd Mini	mum 6 m width	& 9m Turnin	ng radius	
	hect	are of green belt area)	prem			ted in the factory	
		roposed project in Sq.m. ide 2000 trees per	. (P1.	83.31Sq.m 8 trees of 82 sm	anian ana mla-	tad in the faster-	
7		ided (Yes/No) of Green Belt & No. of	trees in 2020				
6		Whether 33% green belt is		<u> </u>		· · · · · · · · · · · · · · · · · · ·	
5	Area	ea of project (in Sq.m.) 1152		52132.37 Sq. m			
	Lakł	nated cost of Project (in a s)	Rs.8	Rs.8254.68 lakh			

22	Water Consumption & Efflu i) Source & Qty of water rec ii) Water supply permission of Irrigation Department is o Distillery : • For 45 KLPD distille • For 55 KLPD distille Detailed water balance end	quirement obtained btained. ery : fresh ery : Fres	(in CMD) : (Yes/No) & a water 309 M	From Mula Right ban pproving Authority: Y [3/day	
23	Quantity of sewage generat CMD)	ion(in	10		
24	Details of Sewage Treatmen Disposal of treated sewage	t and	Septic tank		
25	Detail of Effluent Gene (unit CMD)	eration			
	Particulars	Existing	2	Proposed	Total
	a)Qty. of Effluent generation: (CMD)	360Cl lees washin Process 351 m ² Blow m ³ /da Tower	Spent wash MD, Spent 69 CMD, ng 8 CMD Condensate 3/day, WTP 7down 39 y, Cooling Blow down 22 3/day)	782 (Spent wash 475 CMD, spent lees 147 CMD, WTP Reject 125 CMD , Boiler Blowdown 10 , Cooling Tower blow down 25 CMD	1263 CMD
	b)Qty. of high TDS/COD effluent: (CMD) c)Qty. of low TDS/COD effluent: (CMD)		- .		-
26	Whether Zero liquid Disch Effluent Treatment is propos (Yes/No)	-	Yes	L	
27	Brief Description of E Treatment scheme	ffluent	bio- metha biomethana installing N	stillery: Spent wash T mation, followed by ted spent wash and i IEE unit. ion: MEE followed by	concentration of s to be achieved by

28	sent to	CETP (pl. m and its member	it proposed to be ention Name of ership			
29		mention parar ted by the SPC		l effluent to be ac	chieved as per EP I	Rule,1986 and or
			RAMETER	Inlet	Treated Efflue	ent
		Flov	v (m ³ /Day)	300	300	
		Tem	perature	55 ⁰ c	30 °c	
	n naše Line	pH ((S U)	4.0-4.5	7-8	
		BOI	O (mg/l)	2,000	Less than 100 r	ng/L
		COI	O (mg/l)	4,000	Less than 200 r	ng/L
		TDS	3	<3,000	Less than 300 r	ng/L
		TSS		-	NIL	
30	Brief	Note on propos	ed Rainwater h	arvesting scheme	e along with budge	t allocation:
	We are numbe Also, v and sto of 3.0M Also w existin	e recharging an er of recharge p we are propose orage of rain v A. we are using na og contour with	bits and bore we ad multiple num vater, capacity a	liter of water rec ells. ber of rain water wound 3363.00 M reams/nalla for s ipe drain as well.	harvesting tank fo M3 & 1930.00 M3 storm water dischar	with water depth
31	Solid	Waste Manage	ment			· · · ·
	Sr No	Type of Waste	Qty.	Source of generation	Disposal method	PI. Mention plan to reduce solid waste generation if any
	1.	Domestic waste	0.15 TPD		Factory farm	Bio composting area is totally lined with RCC

	2.	Distillati on residue	0.2TPM		Proc	ess	Will be n withBagas burnt in b	sse &	as per CPCB and MPCB guidelines.
									The generated ash along with press mud directly sold farmers as a manure. Balanced ashwill be sold to brick manufacturers unit. The spent
	3. Bagasse 47.00TPD Boiler Will be used as soil conditioner		wash will be concentrated in						
32	4.	Potash rich ash lous Waste Ge	47.08TPD				Will be used assoil conditioner Will be used assoil conditioner Will be used assoil conditioner Will be used assoil conditioner Measures taken minimize soilgener Contruct		industrial use Measures will be taken to minimize waste soilgeneration. Construction waste material will be
32	4	lous Waste Ge al (As per HW							· · · ·
	Sr.	Type of		uantity	7			Catego	r
	No.	waste		Propo		Total	Unit	у	Disposal
	1	Used / Spent Oil	0.25	0.	50	0.75	MT/M	5.1	Would be mixedwith Bagasse & burnt in boiler
33	Fuel C	onsumption	t	Γ	PHE		Spent wash 1.750 TPH TPH		l,
34	Brief	Note on A	Air Pollution	n P		sed to p		and 75 m	stack for 22 TPH
35	Stack		Also includ			•			<u>.</u>
	Sr.No		Source Pollution	Stack	No.	Stack Height	Height from ground	nal	exhaust

1	1	1	Boiler			<u> </u>		n
	1.	Distillery	22TPH– Proposed	1	75	75	2.0 m	160
	2.		DG Set 500 KVA- Existing	1	4m	4m	0.02 m	450
36	Energy:				· · · · · ·		-, t L	
	b)Maxi c) wheth yesIf ye d) Please	mum Dema her DG seta es se Mention	Supply : own and (KVA) : 14 s will be provid if high tension details of safet	55Kw/hr. led (Yes/No line is pass	o): sing through		Yes /No -	
37	i) Total ii) Prop iii) Prop	Energy De osed renew osed Budg NATimeli		w/hr.	-	n		
38	i) P ii) D iii) P	lace of pub Date of publ	-	oject site ¹ March 20 5	21 nt plan for i nce/	its Bud allo	get.	Specific for timeline of
	S K D T pr g t t t	harvandi, vist — Ahm he resentation iven. But he farmers	Resident — Fal — Newasa, endnagar good	the exp distillery from 4 100.0 K The Governm declared policies. The mix with Pet planned can prod	Cent nent certain r ing of Etha rol is one it target is of ng of Etha rol. In 2025, up to 10%.	that the to to tral has new unol f it. 5% unol it is We fied		

			·	
		sale, the factory will get additional profit/money. Hence, the project proponent will be able to giveadditional rate to the local farmers for their Sugar cane crop. We have planned that after expansion, Ethanol will be produced from Molasses and sugarcane Juice also. Itwill help to increase the rate of Sugarcane crop, which will beneficial to the localfarmers	Demoission	
	Shri Uddhav Bhanudas Tandale, Resident — Ganeshwadi, Tal — Newasa Dist.— Ahmednagar Though this expansion of the project will be beneficial to farmers, how much fresh water will be required for this project 2 Whether approval from the Government is, obtained?	Project Environment Consultant answered that at present the fresh water Requirement is 309.0 M3/day.After expansion, the fresh water requirement will be 835.0 M3/day. The permission from the Irrigation Department is already obtained.	Permission obtained from irrigation department	
	Shri Prasad Harkale, Resident — Sonai, Tal- Newasa, Dist — Ahmendnaqar There is no doubt that the expansion of the project will be beneficial to the farmers only. But for the expansion of the project, how much will it cost overall?	Environment Consultant answered that this project will be ZLD (Zero Liquid Project) project. Here for Distillery, Boiler, MEE (Multi Effective Evaporator) and CPU (Condensing Polishing Unit), it will cost around 82.24 Crores.	Cost for MEE, ESP CPU 682 lakh	

 I F	Shri Balasaheh	Here Member of the		<u> </u>
	Shri Balasaheb Tukaram Sonawane, Resident — Hingoni, Tal — Newasa, Dist — Ahmednagar:- In how many days the expansion will be completed?	Here, Member, of the Environment Public Hearing Committee remarked that the answer should be given by ManagingDirector or Chief Engineer of the project. The Managing Director answered that the modernization and expansion will be		
		completed around 12		
	Shri Dattatraya Mithu Nimse, Resident - Sonai, Tal — Newasa, Dist - Ahmednagar This meeting is called for the expansion of the distillery project from 45.0 KLPD to 100.0 KLPD. This is definitely creditable for our taluka. He asked that after expansion, what steps have been planned to control air pollution?	months. Project Environment Consultant answered that new Boiler will be installed after expansion to avoid air pollution. The proposed boiler will be of 22.0 TPH capacity for which bagasse and coal will be used as fuel. The stack with the height of 75.0 meters will be installed to the 22.0TPH boiler to avoid airpollution. The Electro Static Precipitator (ESP) will be installed to the stack to control the air pollution. The utmost care will be taken to discharge in the prescribed limits as specified by theMPCB. Here Convener and Member of the Environment Public Hearing Committee expressed the opinion that nothing is mentioned in the Presentation regarding the boilerswhich are inoperation. At this moment, Managing Director of the Project informed that both the	ESP cost 120 lakh	

	 		<u> </u>	
		boilers have been provided the ESP to		
		control air pollution and ESP will be provided to		
		the new boilers also. Member, Environment		
		Public Hearing Committee here		
		remarked to Shri.Nimse		
		that satisfactory answer		
		is given to his question by the Project		
		Proponent.		
	Shri Vikas Nanasaheb Banakar,	Environment Consultant answeredthat		
	Resident— Shani	after expansion, there	· · ·	
	Shingqnapur, Tal.—	will not be any		
	Newasa, Dist Ahmednagar	composting activities. But in the existing	с. С	
	It is informed here that	project, composting		
	after expansion, modern	will be carried as per		
	technologywill be adopted totreat the spent wash. Then	previous practice. Hence, farmers will get		
	whether local agriculturists	the compost.	. 4	
	willget compost?	At this moment,		
		Member, Environment Public Hearing		
		Committee asked		
		whether both		
		activities will be continued by the Project		
		Proponent? The		
		environmental		
		consultant answered in the affirmative. In the		
		old Distillery Unit,		
		composting will be continued and in the new		
		Distillery, incineration		
		will be carried. The		
		affirmative answer is given by the Project		
		Proponent to Member,		
		Environment Public		
		Hearing Committee, when he asked whether		
		incineration only will be		
		carried in the 55.0		
		KLPD Distillery and not composting.	· .	
<u>.</u>	-l	L composung.	L	I

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Hearing asked to read				
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	<u></u>			· · · · · · · · · · · · · · · · · · ·
		Environment Consultant		
1. S.		answered that in the		
		previous EC, the		
		directives were Bio-		
		Methazation followed		
· · · · ·		by MEE followed by		
		•		
		Composting. It is		
		informed that the Boiler		
		of Thermax will be		
		installed.		
	Dr. P. M.	Environment Consultant	-	
	Joshi, Member,	answered that there		
	Environment Public	will be Closed System.		
	Hearing Committee Dr.			
	Joshi remarkedthat nothing			
	is mentioned in the	than five days. The		
	Presentation regarding	-		
	Odour, Nuisance. Whether			
	any study is carried as			
	Molasses do emit bad	-		
		Pollution Control		
	odour? The specific			
	condition is prescribed in			
	theTOR. He asked to give	spent wash used tostore		
	detailed explanation.	for 30 days. Now the		
		storage tank has the,		
		capacity of five days		
		only.		
		Member, Environment		
		Public Hearing		
		Committee asked to give		
		information about the		
		Odour Nuisance in the		
		present 45 KLPD plant.		
		He further asked whether		
		Action Plan is prepared		
		as per directives in the		
		previous ToR and if the		
·		study is not carried, it		
		should be carried		
		immediately and Action		
L		Plan shouldbe carried.		<u>ا</u> ا

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Sr. No.	Attribute		Specific mea	isure		Budget in (Rslakh)	Rema
1	Ambient Air quality Monitor		Project site a the factory	nd two sam	ples out	0.60	NA
2	Noise level		Project site a the factory	nd two sam	ples out	0.25	NA
3	Health checkup workers		Labor health	Checking		0.25	NA
4	Air Pollution		Frequent wa	tersprinkling	g	0.50	NA
Opera	ation Phase						
Sr no	Attribute	Specific measure		-	Time line for1/5	ility	Reman
			Capital	Recurring	impleme	nt	
1.	Air Emission c	ontrol					
		Stack	70.0	5.0	Install		NA
		ESP	120	10.0	before		NA
		CO ₂ Plan	nt 300	5.0	operation		NA
2.	Water & Wastewatermanagement				(12 Mont Shall be	Industry	
		MEE	400	10.0	complete	d	NA
		Condensa Polishing Unit (CPU		10.0	during construct ion phase		NA
3.	Solid Waste Management		15	5.0	Install before operation (12 months)		NA
4.	Green Belt Development		-	5.0	-	Industry	NA
5.	Environment Monitoring (stack, Ambient Air, Water and Soil and Noise) and		-	3.60	-	Industry/ NABL or MOEF lat	NA

	6.	Rain Water		25	2.0	Install	Industry	NA
		Harvesting				before		
						operation		
						Shall be		
						completed		
						during constructi		
1. A.					-	on phase		
	7.	Health & Safety		5	1.0		Industry	NA
	8.	Online		15	2.0	Install	Industry	NA
		Monitoring				Before	maastry	1.12
		System				operation		
		Total		1100.0	56.6			
			(D1					
40		Relevant Information Information Network Network Relation Network (Network) Relation Network (Network) Relevant Information Network) Relevant Information Network) Relevant Information Network (Network) Relevant Information Network) Relevant Information Network (Network) Relevant Information Network) Relevant Information Netwo		brovide				
41	Details	s of skill	development	program		ry shall provi		
	within	Organization			develo	pmentcourse	s as and wh	en required
42		s of environme		•		ry has Constit		
		e organogram		d		oring Cell and		
	Qualification and experience)			orated in the I				
					· •	ogram with e perience is gi	-	
43		s of court case le court	s if pendingi	n any	Not an	у		

3. The proposal has been considered by SEIAA in its 231st Part B meeting and decided to accord Environment Clearance to the said project under the provisions of Environment Impact Assessment Notification, 2006 subject to implantation of following terms and conditions-

Specific Conditions:

SEAC Conditions-

- 1. PP to ensure compliance of issues raised during Public Hearing along with financial provisions and time lines for its compliance.
- 2. PP to complete rain water harvesting facility before the commissioning of the manufacturing activity.
- 3. PP to ensure to utilize entire CER fund before the commissioning of the manufacturing activity in consultation with the District Collector.
- 4. PP to provide solar lights for the illumination of the area.

SEIAA Conditions

- 1. PP to undertake Meyawaki plantation of native and indigenous trees such as Banyan, Peeple, Neem, Jamun and other suitable trees as per the Forest Department, Govt. of Maharashtra circular no SaVaVi-2019/C.R.3/F-11, dated 25th June, 2019. The said plantation to be completed in the first year of operation of Environmental Clearance under expert guidance of Miyawaki experts / arborist.
- 2. PP to ensure that proposed expansion is ZLD.

- V. In the event of failure of any pollution control equipment, the manufacturing activity shall be immediately stopped safely till the effective functioning of pollution control equipment's is regained.
- VI. PP to strictly follow conditions stipulated in the Consent to Establish/Operate issued by the Maharashtra Pollution Control Board.
- VII. PP to provide separate drains for storm water and effluent, and ensure that, the storm water drains are dry all the time and in no case the effluent shall mix with the storm water drain.
- VIII. Periodic Monitoring of ground water in the study area as marked in the Environmental Impact Assessment Report shall be undertaken and results analysed to ascertain any change in the quality of water. Results shall be regularly submitted to the Maharashtra Pollution Control Board.
 - IX. The overall noise levels in and around the factory premises shall be kept within the prescribed standard under the Environment (Protection) Act, 1986 and Rule, 1989 as amended from time to time by providing adequate noise control measures and protective equipment's like ear muff and ear plug etc.
 - X. Adequate safety measures shall be ensured to limit the risk zone within the factory premises. Leak detection system shall be installed for early detection and mitigation purpose.
 - XI. PP to scrupulously follow the requirements of Maharashtra Factories Act, 1948 & Rules 1963 as amended from time to time.
- XII. The Environmental Statement for each financial year ending on 31st March in Form-V as is mandated to be submitted by the Project Proponent to the concerned Pollution Control Board as prescribed under the Environment (Protection) Rule, 1989 as amended from time to time, it shall also be put on the website of the company along with the status of the compliance of the conditions stipulated in the Environmental Clearance letter.

4. The environmental clearance is being issued without prejudice to the action initiated under EP Act or any court case pending in the court of law and it does not mean that project proponent has not violated any environmental laws in the past and whatever decision under EP Act or of the Hon'ble court will be binding on the project proponent. Hence this clearance does not give immunity to the project proponent in the case filed against him, if any or action initiated under EP Act.

5. In case of submission of false document and non-compliance of stipulated conditions, Authority/ Environment Department will revoke or suspend the Environment clearance without any intimation and initiate appropriate legal action under Environmental Protection Act, 1986.

6. The Environment department reserves the right to add any stringent condition or to revoke the clearance if conditions stipulated are not implemented to the satisfaction of the department or for that matter, for any other administrative reason.

7. Validity of Environment Clearance: The environmental clearance accorded shall be valid as per EIA Notification, 2006, amended from time to time.

8. In case of any deviation or alteration in the project proposed from those submitted to this department for clearance, a fresh reference should be made to the department to assess the adequacy of the condition(s) imposed and to incorporate additional environmental protection measures required, if any.

9. The above stipulations would be enforced among others under the Water (Prevention and Control of Pollution) Act, 1974, the Air (Prevention and Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986 and rules there under, Hazardous Wastes (Management and

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- V. In the event of failure of any pollution control equipment, the manufacturing activity shall be immediately stopped safely till the effective functioning of pollution control equipment's is regained.
- VI. PP to strictly follow conditions stipulated in the Consent to Establish/Operate issued by the Maharashtra Pollution Control Board.
- VII. PP to provide separate drains for storm water and effluent, and ensure that, the storm water drains are dry all the time and in no case the effluent shall mix with the storm water drain.
- VIII. Periodic Monitoring of ground water in the study area as marked in the Environmental Impact Assessment Report shall be undertaken and results analysed to ascertain any change in the quality of water. Results shall be regularly submitted to the Maharashtra Pollution Control Board.
 - IX. The overall noise levels in and around the factory premises shall be kept within the prescribed standard under the Environment (Protection) Act, 1986 and Rule, 1989 as amended from time to time by providing adequate noise control measures and protective equipment's like ear muff and ear plug etc.
 - X. Adequate safety measures shall be ensured to limit the risk zone within the factory premises. Leak detection system shall be installed for early detection and mitigation purpose.
 - XI. PP to scrupulously follow the requirements of Maharashtra Factories Act, 1948 & Rules 1963 as amended from time to time.
- XII. The Environmental Statement for each financial year ending on 31st March in Form-V as is mandated to be submitted by the Project Proponent to the concerned Pollution Control Board as prescribed under the Environment (Protection) Rule, 1989 as amended from time to time, it shall also be put on the website of the company along with the status of the compliance of the conditions stipulated in the Environmental Clearance letter.

4. The environmental clearance is being issued without prejudice to the action initiated under EP Act or any court case pending in the court of law and it does not mean that project proponent has not violated any environmental laws in the past and whatever decision under EP Act or of the Hon'ble court will be binding on the project proponent. Hence this clearance does not give immunity to the project proponent in the case filed against him, if any or action initiated under EP Act.

5. In case of submission of false document and non-compliance of stipulated conditions, Authority/ Environment Department will revoke or suspend the Environment clearance without any intimation and initiate appropriate legal action under Environmental Protection Act, 1986.

6. The Environment department reserves the right to add any stringent condition or to revoke the clearance if conditions stipulated are not implemented to the satisfaction of the department or for that matter, for any other administrative reason.

7. Validity of Environment Clearance: The environmental clearance accorded shall be valid as per EIA Notification, 2006, amended from time to time.

8. In case of any deviation or alteration in the project proposed from those submitted to this department for clearance, a fresh reference should be made to the department to assess the adequacy of the condition(s) imposed and to incorporate additional environmental protection measures required, if any.

9. The above stipulations would be enforced among others under the Water (Prevention and Control of Pollution) Act, 1974, the Air (Prevention and Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986 and rules there under, Hazardous Wastes (Management and

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Handling) Rules, 1989 and its amendments, the public Liability Insurance Act, 1991 and its amendments.

10. Any appeal against this Environment clearance shall lie with the National Green Tribunal (Western Zone Bench, Pune), New Administrative Building, 1st Floor, D-Wing, Opposite Council Hall, Pune, if preferred, within 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.

Manisha Patankar-Maaskar (Member Secretary, SH14, 2021

Copy to:

- 1. Chairman, SEIAA (Maharashtra), Mumbai.
- 2. Secretary, MoEF & CC
- 3. IA- Division MOEF & CC
- 4. Member Secretary, Maharashtra Pollution Control Board, Mumbai.
- 5. Regional Office MoEF & CC, Nagpur
- 6. District Collector, Ahmednagar.
- 7. Regional Officer, Maharashtra Pollution Control Board, Nashik.

EC Identification No. - EC21B022MH180755 File No. - SIA/MH/IND2/63062/2014 Date of Issue EC - 02/11/2021

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PART A PROJECT INFORMATION

Monitoring the Implementation of Environmental Safeguards Ministry of Environment, Forest and Climate Change Regional Office (WCZ), Nagpur

DATA SHEET

- Sugar Expansion (3500 TCD to 5500 TCD,
- Distillery 30KLPD to 45 KLPD &
- 14MW to 30 MW Cogeneration Power Generation

1.	-	ect type: River - valley/ Mining / Industry /	:	Industrial Project (Sugar, Cogen and
	1	rmal / Nuclear / Other (specify)		Distillery)
2.		ne of the project	:	"Mula SSK Ltd.
3.	Clea	rance letter (s) / OM No. and Date	:	 Sugar Cogeneration and distillery environment Clearance Letter No. J- 11011/131/2014-IA. II (I), Dated 22nd January, 2016.
4.	Loca	ation	:	
	a.	District (S)	:	Ahmednagar
	b.	State (s)	:	Maharashtra
	C.	Latitude/ Longitude	:	19º22'.45.39" N
		, 0		74º'50'22.42" E
5.	Add	ress for correspondence		
	a.	Address of Concerned Project Manager	:	Shri S.S.Belhekar
		Chief Engineer (with pin code &		Managing Director
		Telephone / telex / fax number		M/s. Mula SSK Ltd.,
				at Post -Sonai, TalNewsa, Ahmednagar.
	b.	Address of Project: Engineer/Manager	:	Shri S.S.Belhekar,
		(with pin code/ Fax numbers)		Managing Director
				Mula S S K Ltd Sonai TalNewsa,
				Ahmednagar.
				Tel -02427-231303,04,05,06
				Fax-02427-231307
				Email-mulassk@yahoo.co.in
6.	Salie	ent features		
	a.	of the project	:	 Sugar Expansion (3500 TCD to 5500 TCD, Distillery 30KLPD to 45 KLPD &
				• 14MW to 30 MW Cogeneration Power
				Generation
	b.	of the environmental management plans	:	Emission Control Engineering
		0 - F		Water & wastewater management
				Greening Drive
				Environmental Monitoring
7.	Brea	akup of the project area	:	
<u> </u>	a.	submergence area forest &	:	Not any
		non-forest	•	
	b.	Others	:	• Green Belt: 96 acre
				• Factory Sheds & buildings- 12.25 acre
				• Open space, utilize for Bagasse storage,
				WTP, ETP,Molasses storage tank, Cooling
				tower, Spray pond, Switch yard & 15 days
				storage for ETP treated water- 31.15 acre
	1			Storage for LTT treated water-J1.1J alle

0	D		r	
8.		akup of the project affected Population with	:	No
		meration of Those losing houses / dwelling		
		ts Only agricultural land only, both Dwelling		
	uni	0		
		ourers/artisan		
	a.	SC, ST/Adivasis	:	No
	b.	Others	:	No
		(Please indicate whether these Figures are		
		based on any scientific and systematic		
		survey carried out Or only provisional		
		figures, it a Survey is carried out give		
		details And years of survey)		
9.	Fina	ancial details	:	
	a.	Project cost as originally planned and sub-	seq	uent revised estimates and the year of price
		reference :		
	1.	Estimated Cost of the Project	:	Sugar , Cogeneration and Distillery
				Expansion: 283.57 Cr
	b.	Allocation made for environ-mental	:	
		management plans with item wise and		Environmental Management Plan (EMP)
		year wise Break-up.		
	C.	Benefit cost ratio / Internal rate of Return	:	During operational Phase:
	ι.	and the year of assessment	•	Capital Cost- Rs. 22 Cr
	d.			0&M Cost: Rs. 7.9 Cr/annum
	u.	Whether (c) includes the Cost of environmental management as	•	
		shown in the above.		
		Actual expenditure incurred on the project		
	e.	so far	:	
	f.	Actual expenditure incurred on the		
	1.	environmental management plans so far		
10.	For	est land requirement	:	
10.	a.	The status of approval for diversion of	:	Not Applicable
	a.	forest land for non-forestry use	•	Not Applicable
		forest failu for fion-forestry use		
	b.	The status of clearing felling	:	Not Applicable
	с.	The status of compensatory afforestation,	:	Not Applicable
	с.	it any	•	Not Applicable
	d.	Comments on the viability & sustainability	:	Not Applicable
	u.	of compensatory afforestation program in	•	noemphicable
		the light of actual field experience so far		
11.	The	e status of clear felling in Non-forest areas	-	Not Applicable
× 1.		ch as submergence area of reservoir,	:	
	-	proach roads), it any with quantitative	•	
		prmation		
12.		tus of construction	:	Sugar & Cogeneration & distillery; Completed
	Jul		.	project is in operation
	a.	Date of commencement		T 0017
	a.	Date of commencement (Actual and/or planned)	:	January 2016
		(Actual and/or planned)		
	a. b.		:	January 2016 Sugar and Cogeneration: May 2016 Distillery: November 2021.

14	Dates of site visits	:	
	a. The dates on which the project was monitored by the Regional Office on previous Occasions, if any		
	b. Date of site visit for this monitoring report	:	23.06.2021
15.	Details of correspondence with Project authorities for obtaining Action plans/information on Status of compliance to safeguards Other than the routine letters for Logistic support for site visits)		Action taken report on 3 rd July 2021 submitted to RO, MOEF, Nagpur
	(The first monitoring report may contain the details of all the Letters issued so far, but the Later reports may cover only the Letters issued subsequently.)	:	

Monitoring the Implementation of Environmental Safeguards Ministry of Environment, Forest and Climate Change Regional Office (WCZ), Nagpur

DATA SHEET

• Sugar Expansion (5500 TCD to 7500 TCD)

1.	Pro	ject type: River - valley/ Mining / Industry /	:	Industrial Project (Sugar, Cogen and
	The	rmal / Nuclear / Other (specify)		Distillery)
2.	Nan	ne of the project	:	"Mula SSK Ltd.
3.	Clea	arance letter (s) / OM No. and Date	:	 Expansion Sugar environment clearance No. SEIAA EC-000002266 dated 24th June 2020.
4.	Loc	ation	:	
	a.	District (S)	:	Ahmednagar
	b.	State (s)	:	Maharashtra
	c.	Latitude/ Longitude	:	19º22'.45.39" N 74º'50'22.42" E
5.	Add	ress for correspondence		
	a.	Address of Concerned Project Manager Chief Engineer (with pin code & Telephone / telex / fax number	:	Shri S.S.Belhekar Managing Director M/s. Mula SSK Ltd., at Post -Sonai, TalNewsa, Ahmednagar.
	b.	Address of Project: Engineer/Manager (with pin code/ Fax numbers)	:	Shri S.S.Belhekar, Managing Director Mula S S K Ltd Sonai TalNewsa, Ahmednagar. Tel -02427-231303,04,05,06 Fax-02427-231307 Email-mulassk@yahoo.co.in
6.	Sali	ent features		
	a.	of the project	:	• Sugar Expansion (5500 TCD to 7500 TCD,
	b.	of the environmental management plans	:	 Emission Control Engineering Water & wastewater management Greening Drive Environmental Monitoring
7.	Brea	akup of the project area	:	
	a.	submergence area forest & non-forest	:	Not any
	b.	Others	:	 Green Belt: 96 acre Factory Sheds & buildings-12.25 acre Open space, utilize for Bagasse storage, WTP, ETP,Molasses storage tank, Cooling tower, Spray pond, Switch yard & 15 days storage for ETP treated water-31.15 acre
8.	enu unit unit	akup of the project affected Population with meration of Those losing houses / dwelling as Only agricultural land only, both Dwelling as & agricultural Land &landless purers/artisan	:	No

	a.	SC, ST/Adivasis	:	No
	b.	Others	:	No
	~	(Please indicate whether these Figures are	-	
		based on any scientific and systematic		
		survey carried out Or only provisional		
		figures, it a Survey is carried out give		
		details And years of survey)		
9.	Find	ancial details	<u> </u> .	
9.			•	want revised estimates and the way of price
	a.	reference :	seq	uent revised estimates and the year of price
	1.	Estimated Cost of the Project	:	Sugar Expansion: 11.0 Cr
	b.	Allocation made for environ-mental	:	
		management plans with item wise and year wise Break-up.		Environmental Management Plan (EMP)
	c.	Benefit cost ratio / Internal rate of Return	:	During operational Phase:
	0.	and the year of assessment	-	Capital Cost- Rs. 625 lakh (existing and
	d.	Whether (c) includes the	:	expansion)
	-	Cost of environmental management as		0&M Cost: Rs. 91.2 lakh /annum (existing
		shown in the above.		and expansion)
	-	Actual ownerd diture incurred on the project	:	
	e.	Actual expenditure incurred on the project so far	:	
	f.	Actual expenditure incurred on the		
	1.	environmental management plans so far		
10.	For	est land requirement	:	
10.	a.	The status of approval for diversion of		Not Applicable
	a.	forest land for non-forestry use	•	Not Applicable
	b.	The status of clearing felling	:	Not Applicable
	C.	The status of compensatory afforestation,	:	Not Applicable
		it any		11
	d.	Comments on the viability & sustainability	:	Not Applicable
		of compensatory afforestation program in	-	
		the light of actual field experience so far		
11.	The	status of clear felling in Non-forest areas		Not Applicable
		ch as submergence area of reservoir,	:	
	app	roach roads), it any with quantitative		
	info	rmation		
12.	Stat	cus of construction	:	Sugar expansion; Completed project is in
				operation
	a.	Date of commencement		July 2020
		(Actual and/or planned)	:	July 2020
	b.	Date of completion		December 2020
		(Actual and/or planned)	:	
13.	Rea	sons for the delay if the Project is yet to start	:	Not applicable
14	Dat	es of site visits	:	
	a.	The dates on which the project was	:	
		monitored by the Regional Office on		
1 1		previous Occasions, if any		
		previous occusions, in any		

15.	Details of correspondence with Project authorities for obtaining Action plans/information on Status of compliance to safeguards Other than the routine letters for Logistic support for site visits)	:	
	(The first monitoring report may contain the details of all the Letters issued so far, but the Later reports may cover only the Letters issued subsequently.)	••	

Monitoring the Implementation of Environmental Safeguards Ministry of Environment, Forest and Climate Change Regional Office (WCZ), Nagpur

DATA SHEET

• Distillery Expansion (45KLPD to 100 KLPD)

1.		ject type: River - valley/ Mining / Industry /	:	Industrial Project (Sugar, Cogen and Distillery)
2.		rmal / Nuclear / Other (specify) ne of the project	:	"Mula SSK Ltd.
3.		arance letter (s) / OM No. and Date	:	 Distillery Expansion environment clearance no. EC21B022MH180755 dated 2.11.2021.
4.	Loca	ation	:	
	a.	District (S)	:	Ahmednagar
	b.	State (s)	:	Maharashtra
	C.	Latitude/ Longitude	:	19º22'.45.39" N 74º'50'22.42" E
5.	Add	ress for correspondence		
	a.	Address of Concerned Project Manager Chief Engineer (with pin code & Telephone / telex / fax number	:	Shri S.S.Belhekar Managing Director M/s. Mula SSK Ltd., at Post -Sonai, TalNewsa, Ahmednagar.
	b.	Address of Project: Engineer/Manager (with pin code/ Fax numbers)	:	Shri S.S.Belhekar, Managing Director Mula S S K Ltd Sonai TalNewsa, Ahmednagar. Tel -02427-231303,04,05,06 Fax-02427-231307 Email-mulassk@yahoo.co.in
6.	Sali	ent features		
	a.	of the project	:	Distillery Expansion (45KLPD to 100 KLPD)
	b.	of the environmental management plans	:	 Emission Control Engineering Water & wastewater management Greening Drive Environmental Monitoring
7.	Brea	akup of the project area	:	¥
	a.	submergence area forest & non-forest	:	Not any
	b.	Others	:	 Green Belt: 96 acre Factory Sheds & buildings-12.25 acre Open space, utilize for Bagasse storage, WTP, ETP,Molasses storage tank, Cooling tower, Spray pond, Switch yard & 15 days storage for ETP treated water-31.15 acre
8.	enu unit unit	akup of the project affected Population with meration of Those losing houses / dwelling so Only agricultural land only, both Dwelling so & agricultural Land &landless purers/artisan SC, ST/Adivasis	:	No

	1	0.1		NT
	b.	Others	:	No
		(Please indicate whether these Figures are		
		based on any scientific and systematic		
		survey carried out Or only provisional		
		figures, it a Survey is carried out give		
		details And years of survey)		
9.	Fina	ancial details	:	
	a.		seq	uent revised estimates and the year of price
		reference :	1	
	1.	Estimated Cost of the Project	:	Sugar Expansion: 82.54 Cr
	b.	Allocation made for environ-mental	:	
		management plans with item wise and		Environmental Management Plan (EMP)
		year wise Break-up.		
		Panafit gost vatio / Internal vata of Daturn		During operational Phase:
	C.	Benefit cost ratio / Internal rate of Return	:	Capital Cost- Rs. 1100 lakh
	.1	and the year of assessment		O&M Cost: Rs. 56.6 lakh /annum
	d.	Whether (c) includes the	:	
		Cost of environmental management as		
		shown in the above.		
	e.	Actual expenditure incurred on the project	:	
	6	so far		
	f.	Actual expenditure incurred on the		
		environmental management plans so far		
10.	For	est land requirement	:	
	a.	The status of approval for diversion of	:	Not Applicable
		forest land for non-forestry use		
	b.	The status of clearing felling	:	Not Applicable
	c.	The status of compensatory afforestation,	:	Not Applicable
		it any		
	d.	Comments on the viability & sustainability	:	Not Applicable
		of compensatory afforestation program in		
		the light of actual field experience so far		
11.	The	status of clear felling in Non-forest areas		Not Applicable
		ch as submergence area of reservoir,	:	
		roach roads), it any with quantitative		
		prmation		
12.		tus of construction	:	Distillery; Completed project is in operation
	a.	Date of commencement		
		(Actual and/or planned)	:	November 2021
	b.	Date of completion		2022
	0.	(Actual and/or planned)	:	
13.	Rea	isons for the delay if the Project is yet to start	:	Not applicable
		es of site visits		
14	Dat		:	
	a.	The dates on which the project was	:	
		monitored by the Regional Office on		
		previous Occasions, if any		
	b.	Date of site visit for this monitoring report	:	-
15.	Det		:	
		horities for obtaining Action	·	
		ns/information on Status of compliance to		
L	r P.M		I	

safeguards Other than the routine letters for Logistic support for site visits)	
(The first monitoring report may contain the details of all the Letters issued so far, but the Later reports may cover only the Letters issued subsequently.)	

PART B

COMPLIANCE

Of

CONDITIONS

In

Environmental Clearance Letter no 11011/131/2014-IA.

II (I) DATED 22.01.2016

COMPLIANCE OF CONDITIONS IN ENVIRONMENT CLEARANCE NO -11011/131/2014-IA. II (I) DATED 22.01.2016

- Sugar Expansion 3500 TCD to 5500 TCD
- Distillery 30KLPD to 45 KLPD &
- 14MW to 30 MW Cogeneration Power Generation

Point wise compliance status to various stipulations laid down by the Ministry in its clearance letter No. J-11011/131/2014-IA.II (I) dated 22.01.2016 are as follows

Sr.	Condition	Status
No		
	al Conditions:	1
(i)	Environmental clearance accorded is for molasses-based distillery unit (45KLPD) only and no grain-based distillery unit shall be operated without prior permission from the Ministry.	Noted, 45 KLPD Distillery unit is based on molasses only.
(ii)	As proposed, Electrostatic precipitator (ESP) along with stack of adequate height should be provided to bagasse / biogas fired boiler to control particulate emissions within 50 mg/Nm ³ . At no time, the emission levels shall go beyond the prescribed standards. In the event of failure of any pollution control system adopted by the unit, the respective unit shall not be restarted until the control measures are rectified to achieve the desired deficiency.	Complying with Electrostatic precipitators with stack of height 70 meter and 75 meter were provided for the co-gen boilers of 80 TPH and 85 TPH capacities. Stack monitoring is being carried out regularly for 2 stacks of co-gen power plant and 1 stack of DG set. As per the monitoring data, the emission levels found to be within levels found to be within levels found to be within standards. Monitoring reports enclosed as annexure II
(iii)	In plant, control measures for checking fugitive emissions from all the vulnerable sources shall be provided. Fugitive emissions shall be controlled by providing closed storage, closed handling, & conveyance of chemicals/materials, multi cyclone separator and water sprinkling system. Dust suppression system including water sprinkling system shall be provided at loading and unloading areas to control dust emissions. Fugitive emissions in the work zone environment, product, raw material storage area, etc. shall be regularly monitored and records shall be maintained. The emissions shall confirm to the limits prescribed by Maharashtra Pollution Control Board.	 Complied, Following mitigation measures to control the fugitive emissions were implemented Green belt has been developed within project premises Production and bagging (packing) of sugar is in closed yard Bagasse is handled by by closed conveyer system Dust suppression system including water sprinkling system provided at loading and unloading areas to control dust emissions. Regular air quality monitoring regularly in the company premises.
(iv)	The gaseous emissions from DG set shall be dispersed through adequate stack height as per CPCB guidelines. Acoustic enclosure shall be provided to the DG set to mitigate the noise pollution.	Complied, Acoustic enclosure has been provided for the DG set 500 KVA with stack of height 5 meters. Stack emissions are being monitored regularly through MoEF&CC, recognized laboratory. Noise level monitoring results enclosed as annexure II

Sr. No	Condition	Status
(v)	The company shall upload the status of compliance of the stipulated environmental clearance conditions, including results of monitored data on its website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of MoEF, the respective Zonal Office of CPCB and the MPCB. The levels of PM10, PM _{2.5} , SO ₂ , NOx, CO and HC (Methane) in ambient air shall be monitored and displayed at a convenient location near the main gate of the company in the public domain.	Complied, Regularly ambient air quality monitoring of PM10, PM2.5, SO2, NOx, CO and submitted to Regional Office of MoEF, the respective Zonal Office of CPCB and the MPCB. Website is not yet made by sugar factory but we are submitting six monthly reports to concern authorities. Acknowledgment copy of submitted report (December 2022) is enclosed as Annexure No III
(vi)	Pucca approach road to project site shall be constructed prior to commencing construction activity of the main distillery to avoid fugitive emissions.	Complied, Good quality Road is already provided in factory premises.
(vii)	Total fresh water requirement from irrigation department, Govt. of Maharashtra shall not exceed 309 m ³ /day for distillery (molasses), 308 m ³ /day for sugar unit and 555 m ³ /day for cogeneration unit after expansion. No ground water shall be used without permission. Effort shall be made to use recycled water from sugar and condensate of MEE for the co-generation power unit.	Complied, Agreement with Irrigation department, Govt. of Maharashtra on 09.10.2017 for supply of water from Mula Right Bank canal. Recycled water from sugar and co- generation unit is being reused in the process. No ground water withdrawal for industry.
(viii)	Spent wash generation from molasses based distillery shall be treated in bio-methanation reactor. Treated spent wash will be evaporated in MEE and concentrated spent wash will be bio composted by mixing with press mud generated from sugar unit to achieve "Zero" discharge. Effluent from sugar, spentless utilities spentless, utilities effluent and evaporator condensate shall be treated in effluent treatment plant and recycle/reused in process. No effluent shall be discharged outside the premises and 'Zero' discharge shall be maintained.	Complied, 45 KLPD Distillery unit is ZLD Unit.
(ix)	Wastewater generation from the sugar unit shall not exceed 100 litre per tonne of cane crushed. Effluent from sugar unit shall be treated in the effluent treatment plant.	Complied. Waste water from the sugar unit is treated in the effluent treatment plant and has not crossed the quantity 100 L/Tonne of cane crushed.

Sr. No	Condition	Status
(x)	Spent wash shall be stored in impervious pucca lagoons (RCC) with proper lining with HDPE and shall be kept in proper condition to prevent ground water pollution. The storage of spent wash shall not exceed 30 days capacity.	Complied, spent wash stored in impervious pucca lagoons (RCC) with proper lining with HDPE.
(xi)	Adequate numbers of ground water quality monitoring stations by providing piezometers around the project area shall be set up. Sampling and trend analysis monitoring must be made on monthly a basis and report submitted to SPCB and this Ministry. The ground water quality monitoring of pH, BOD, COD Chloride, sulphate and total dissolved solids shall be monitored. Sampling and trend analysis monitoring must be monthly basis and report submitted to the Ministry Regional Office at Bhopal, and MPCB.	Complied.
(xii)	Process effluent/any waste water shall not be allowed to mix with storm water. Storm water drain shall be passed through guard pond.	Complied, provided separate effluent and Storm water drains in the plant area. Storm water drain is connected to pit for storage of rain water.
(xiii)	Company shall ensure the quality and marketability of bio-compost produced by distilleries by standard labeling such as 'AGMARK'	Complied, good quality Bio Compost produced by distillery unit and sale to member farmers with minimum cost
(xiv)	As proposed, no effluent from distillery and co- generation power plant shall be discharged outside the plant premises and Zero discharge shall be adopted.	Complied, Effluent from sugar and co-gen power plant is treated and recycled into the process.
(xv)	Continuous online (24 x 7) monitoring to be installed for flow measurement and measurement of pollutants within the treatment unit. Data to be uploaded on company's website and provided to the respective RO of MoEF & CC and SPCB.	Complied, installed Online monitoring system for treated effluent and stack emission, system connected to MPCB and CPCB server. Website is not yet made by sugar factory hence
(xvi)	Boiler ash shall be stored separately as per CPCB guidelines so that it shall not adversely affect the air quality, becoming air borne by wind or water regime during rainy reason by flowing along with the storm water. Direct exposure of workers to fly ash and dust shall be avoided. Bagasse ash and coal ash shall be separately.	Complying with. Only bagasse is being used as fuel in co-gen power plant. Boiler ash is being stored and being used for compost preparation.
(xvii)	Bagasse/rice husk storage should be done in such a way that it does not get air borne or fly around due to wind.	Complying with. Bagasse is stored in bagasse yard in baled form. It is covered with tarpaulin cover.

Sr. No	Condition	Status
(xviii)	Fire fighting system shall be as per the norms and cover all areas where alcohol is produced, handled and stored. Provision of foam system for firefighting shall be made to control fire from the alcohol storage tank.	Complied Fire fighting system has been provided for the plant. Foam system has been provided for alcohol storage area of existing distillery.
(xix)	Risk assessment should be carried to assess the fire and explosion risk due to storage of alcohol and report submitted to the Ministry and its Regional Office, Bhopal within six months.	Complied, Risk assessment report submitted to Regional Office vide letter no. Mfg./1462/2016 dated 07.07.2016
(xx)	Occupational health surveillance programme should be undertaken as regular exercise for all the employees. The first aid facilities in the occupational health centre should be strengthened and the regular medical test records of each employee should be maintained separately.	Complied. Medical checkup of all the employees is being carried out once in 6 months. Medical records are being maintained as per Factories Act.
(xxi)	Dedicated parking facility for loading and unloading of material shall be provided in the factory premises. Unit shall develop and implement good traffic management system for their incoming and outgoing vehicles to avoid congestion on the public road.	Complied. Parking facility has been provided near to the plant. Separate roads have been provided for incoming and out coming vehicles. The vehicle movement is being controlled by Security.
(xxii)	All the issues raised during the public hearing / consultation meeting held on 10 th March, 2015 should be satisfactorily implemented.	Complied, issues raised during the public hearing / consultation.
(xxiii)	As proposed, green belt over 110 acres of land shall be developed within plant premises with at least 10 meter wide green belt on all sides along the periphery of the project area in down word direction and along road sides etc. Selection of plant species shall be as per as the CPCB guidelines in consultations with the DFO.	Complied. Green belt has been provided in and around the plant over an area of 110 acres with plantation of 60668 nos. of trees of different species. Photographs of Green Belt enclosed as annexure IV
(xxiv)	At least 5% of the total cost of the project should be earnmarked towards the Enterprise Social Commitment (ESC) based on local needs and action plan with financial and physical breakup/details should be prepared and submitted the Ministry's Regional Office at Bhopal. Implementation of such program should be ensured accordingly in a time bound manner.	Complied, we have implemented various social development activities. List of social development activities in surrounding area.
(xxv)	Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile Sewage Treatment Plant, safe drinking water, medical	Complied, Expansion of sugar and co-gen power plant and distillery is completed.

Sr. No	Condition	Status
	health care, crèche& First Aid Room etc. The housing may be in the form of temporary structure to be removed after the completion of the project. All the construction wastes shall be managed so that there is no impact on the surrounding environment.	
B. Gen	eral conditions	
(i)	The project authorities must strictly adhere to the stipulations made by the Maharashtra Pollution Control Board (MPCB), State Government and any other statutory authority.	Agree and comply with
(ii)	No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment and Forests. In case of deviations or alternations in the project proposal from those submitted to this Ministry for clearance, a fresh reference shall be made to the Ministry to assess the adequacy of conditions imposed and to add additional environmental protection measures required, if any.	 Agree and comply with. Whenever we will propose expansion, we will take prior environmental clearance from concern authority / MoEF&CC, Delhi. We undertake that no further extra production in the plant shall be carried out without prior approval of MoEF, New Delhi.
(iii)	The locations of ambient air quality monitoring stations shall be decided in consultation with the MPCB and it shall be ensured that at least one stations is installed in the upwind and downwind direction as well as where maximum ground level concentrations are anticipated.	Complying with Ambient air quality monitoring is being carried out at three location within project site. Please refer letter as Annexure No. II
(iv)	The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measure including acoustic hoods, silencers, enclosures, etc. on all sources of noise generation. The ambient noise levels shall conforms to the Standards prescribed under environment (protection) Act, 1986 and rules 1989 viz. 75 dBA (day time) and night time 70 dBA (night).	Complied. Acoustic enclosures have been provided for the DG set. Green belt has been developed around the plant area. Please refer noise level monitoring reports Annexure II
(v)	The company shall harvest rainwater from the roof-tops of the buildings and storm water drains to recharge the ground water and use the same water for the process activities of the project to conserve fresh water.	Complied. Roof top harvesting has been provided for the sugar godowns. Two collections pits of capacities 7616 cu.m. and 6586 cu.m. have been provided for the storage of rain water.
(vi)	During transfer of materials, spillages shall be avoided and garland drains be constructed to avoid mixing of accidental spillages with domestic waste water and storm water drains.	Raw material and finished product are solids. Major spillage of materials is not envisaged.
(vii)	Usage of personnel protection equipments by all employees/workers shall be ensured.	Complied. Personnel protective equipment has

Sr. No	Condition	Status
		been provided to workers.
(viii)	Training shall be imparted to all employees on safety and health aspects of chemical handling. Pre-employment and routine periodical medical examinations for all employees shall be undertaken on regular basis. Training to all employees on handling of chemicals shall be imparted.	Complying with. Regular training is being imparted to workers through in house faculty. Also training is provided by faculty from Vasantdada Sugar Institute (VSI), Pune. Medical checkup of employees is being carried out once 6 months.
(ix)	The company shall also comply with environmental protection measures and safeguards proposed in the project report submitted to Ministry. All the recommendations made in the EIA / EMP in respect of environmental management, risk mitigation measure, and public hearing relating to the project shall be implemented.	 Agreed and comply with. ➢ ESP's with stack height of height 70 meter and 75 meter have been provided ➢ Effluent treatment plant has been provided ➢ Treated effluent is used in the seed farms of the industry also supplied to the agriculture fields of farms of nearby villages upon prior request from farmers. ➢ Green belt has been developed ➢ Environmental monitoring is being carried out.
(x)	The company shall undertake CSR activities and all relevant measures for improving the socio economic conditions of the surrounding area.	Complied. List of CSR activities carried out in enclosed as Annexure IV.
(xi)	The company shall undertake eco-development measures including community welfare measures in the project area for the overall improvement of the environment.	Noted
(xii)	A separate Environmental Management Cell equipped with full fledged laboratory facilities shall be set up to carry out the Environmental Management and Monitoring functions.	Complied. Environment management cell is established and it is headed by qualified and experienced officer.
(xiii)	The company shall earmark sufficient funds for recurring cost per annum to implement the conditions stipulated by the Ministry of Environment and Forests as well as the State Government along with implementation schedule for all the conditions stipulated herein. The funds so earmarked for environment management / pollution control measure shall not be diverted for any other purpose.	Complying with. Separate funds are allocated for implementation of environmental protection measures / EMP along with item-wise breaks-up. Budgetary Allocation for Environ- Mental Management Plans For Operation Phase- Capital Cost-22/- Crores O&M Cost: 7.9 Crores/annum
(xiv)	A copy of the clearance letter shall be sent by the project proponent to concerned Panchayat,	Compiled. Environment Clearance letter copy is

Sr. No	Condition	Status
	Zila Parishad / Municipal Corporation, Urban local body and the local NGO if any from who suggestions/representations, if any were received while processing the proposal.	submitted to Zilha parishad, Grampanchayat and its acknowledgement copy submitted in previous submission report (i.e. June 2016)
(xv)	The project proponent shall also submit six monthly reports on the status of compliance of the stipulated Environmental clearance conditions including results of monitored data (both in hard copies as well as by e-mail) to the respective Regional office of MoEF, the respective Zonal Office of CPCB and the MPCB. A copy of Environment clearance and six monthly compliance status report shall be posted on the website of the company.	Complied. Regular submission of six monthly reports on the status of compliance of the stipulated EC conditions including results of monitored data to Regional Office, MoEF, Nagpur and the respective Zonal office of CPCB and the SPCB. Acknowledge copy of submission of six monthly compliance report (December 2021) is attached as annexure –III
(xvi)	The environmental statement for each financial year ending 31 st March in Form-V as is mandated to be submitted to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of EC conditions and shall also be sent to the respective Regional Offices of MoEF by e-mail.	Complied, Environmental statement report (form –V) for financial year (2021-22) was submitted on 28 th Sep 2022 to the Maharashtra pollution control board as prescribed under the environment (Protection) Rules, 1986. Environmental Statement copy are enclosed as Annexure-VI Website is not yet made by sugar factory. We will made the website of sugar factory and upload the report on website.
(xvii)	The project proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB / committee and may also be seen at Website of the Ministry at http://envfor.nic.in. This shall be advertised within seven days from the date of issue of the clearance letter at least two local news paper that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the concerned Regional Office of the Ministry.	Complied, Advertisement is a published in local Marathi newspaper- "Punyanagari" and "Sarvmat" on 5th February 2016. Please refer Annexure No.V
(xviii)	The project authorities shall inform the Regional office as well as Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of start of the project.	Noted.

Sr.	Condition	Status
No		
8.0	The Ministry may revoke or suspend the	Noted
	clearance, if implementation of any above	
	conditions not satisfactory.	
9.0	The Ministry reserves the right to stipulate	Noted
	additional conditions if found necessary. The	
	company in a time bound manner will	
	implement these conditions.	
10.0	The above conditions will be enforced inter-alia	Noted
	under the provisions of the water (prevention	
	and control of pollution) act 1974, the Air	
	(prevention and control of pollution) Act,1981,	
	the environment (protection) Act,1986 and rules	
	their under, hazardous waste (Management and	
	Handling and Trans-boundary Movement)	
	Rules,2008 and it's amendment, the public	
	liability insurance act,1991 and it's	
	amendments.	

COMPLIANCE OF CONDITIONS IN ENVIRONMENT CLEARANCE NO - SEIAA-EC-0000002266 dated 24.06.2020

Sugar Expansion (5500 TCD to 7500 TCD)

Point wise compliance status to various stipulations laid down by the State Level Environment Impact Assessment Authority, Govt. of Maharashtra in its clearance letter No. SEIAA-EC-0000002266 dated 24.06.2020 are as follows

Specif	ic Conditions:	
Ι	PP to ensure zero liquid discharge.	Noted, treated effluent from sugar unit is used for green belt. No release of waste water to outside the factory.
II	PP to note the observations made by the Regional Office of MoEF&CC and ensure its strict compliance.	Complied, observations during the RO visit was complied.
III	PP to form competent Environmental Management Cell to ensure compliance of the conditions stipulated in the Environmental Clearance letter.	Complied, Environment Management cell is established to comply the EC conditions and regular environmental compliances.
IV	PP to ensure that phase wise 100% sugarcane cultivation in their jurisdiction is brought under drip irrigation.	Complied and work in progress. 18500 ha of land will be brought under drip irrigation by 2023-24.
V	PP to adopt improved and modern technologies for sugarcane cultivation so as to enhance per hactor productivity instead of bringing additional area under sugarcane cultivation to meet proposed crushing capacity.	Complied, sugar factory providing high yield sugarcane variety and organic manure to farmers.
VI	PP to prepare and implement CER plan in consultation with District Collector as per OM issued by MoEF&CC dated 01.05.2018.	Complied CER plan was submitted to the district collector vide letter dated 10.08.2019
VII	PP to ensure that CER plan gets approved from Municipal Commissioner/District Collector	Noted and proposal is submitted to Collector
VIII	PP to ensure to comply with the conditions stipulated in the Office Memorandum issued by MoEF& CC dated 9 th August, 2018.	Agree and comply with. We ensuring to strict compliance of observations made by regional officer of MEF & CC.
Gener	al Conditions:	
Ι	PP to achieve Zero Liquid Discharge; PP shall ensure that there is no increase in the effluent load to CETP.	Complied. Treated effluent from sugar unit is used for green belt. No release of waste water to outside the factory.
II	No additional land shall be used /acquired for any activity of the project without obtaining proper permission.	Noted and agree
III	PP to take utmost precaution for the health and safety of the people working in the unit as also for protecting the environment.	Complying with Personnel protection Equipment like Face shield Helmets, Rubber Gumboots, Goggles, Medical facilities etc. are being provided to every employees. Occupational health checkup of workers are carried

		out regularly.
IV	Proper Housekeeping programmers shall	Complied, proper housekeeping to
1 4	be implemented.	worker during operation phase.
V	In the event of the failure of any pollution	Complied. In the event of failure of
v	control system adopted by the unit, the unit	pollution control system (ESP and
	shall be immediately put out of operation	ETP), units are not restarted until the
	and shall not be restarted until the desired	control measures are rectified to
	efficiency has been achieve.	achieve the desired deficiency.
VI	A stack of adequate height based on DG	Complied. For DG sets of 500 KVA,
V I	set capacity shall be provided for control	7m height stack from ground level is
	and dispersion of pollutant from DG set.	provided. DG sets were operated
	(If applicable).	during the time of failure only.
		Monitoring results are enclosed as
		annexure I the emission level of DG
x / x x		set. Please refer as Annexure no. II
VII	A detailed scheme for rainwater harvesting	Complied.
	shall be prepared and implemented to	Rain water harvesting system is
	recharge ground water.	implemented in sugar unit and two
		collections tanks having capacity 7616
X /111		cu.m and 6586 cu.m provided.
VIII	Arrangement shall be made that effluent	Complied. Separate arrangement is
137	and storm water does not get mixed.	made for effluent and storm water.
IX	Periodic monitoring of ground water shall	Complied. Ground water quality was
	be undertaken and results analyzed to	monitored at one location. As per the
	ascertain any change in the quality of	report, ground water quality was
	water. Results shall be regularly submitted	within prescribed limits.
	to the Maharashtra Pollution Control	Please, refer Annexure no. II
X	Board. Noise level shall be maintained as per	Complied All workers are using
Λ	standards. For people working in the high	Complied. All workers are using
	noise area, requisite personal protective	personal protection equipment's.
	equipment like earplugs etc. shall be provided.	\succ As per the monitoring data noise
	provided.	levels found to be within prescribed
		standards. All noise level
		monitoring reports submitted
		regularly MPCB, and Regional
		Office, Nagpur.
		•••
VI	The event neise levels in and enough the	Please, refer Annexure no. II
XI	The overall noise levels in and around the	Complied, Noise levels were
	plant are shall be kept well within the	monitored at four locations i.e. Near
	standards by providing noise control	main gate, near Admin Office, Near
	measures including acoustic hoods,	godown, and near switch yard. As per
	silencers, enclosures, etc. on all sources of	the report, noise levels were within
	noise generation. The ambient noise levels	prescribed standards.
	shall confirm to the standards prescribed	Please, refer Annexure no. II
	under Environment (Protection) Act, 1986	
VII	Rules, 1989.	Complied
XII	Green belt shall be developed &	Complied.
	maintained around the plant periphery.	Total 96-acre land reserved for green

	Green Belt Development shall be carried out considering CPCB guidelines including selection of plant species and in consultation with the local DFO/ Agriculture Dept.	belt. Total 60668 trees are standing in factory campus.
XIII	Adequate safety measures shall be provided to limit the risk zone within the plant boundary, in case of an accident. Leak detection devices shall also be installed at strategic places for early detection and warning	Complied, Portable fire extinguishers, Fire hydrant system, Leak and Smoke Detection alarm system provided in factory.
XIV	Occupational health surveillance of the workers shall be done on a regular basis and record maintained as per Factories Act.	Complied. Medical checkup of all the employees is being carried out once in 6 months. Medical records are being maintained as per Factories Act.
XV	The company shall make the arrangement for protection of possible fire hazards during manufacturing process in material handling.	Complied Portable fire extinguishers, Fire hydrant system, Leak and Smoke Detection alarm system provided in factory.
XVI	The project authorities must strictly comply with the rules and regulations with regard to handling and disposal of hazardous wastes in accordance with the Hazardous Waste (Management and Handling) Rules, 2003 (amended). Authorization from the MPCB shall be obtained for collections /treatment /storage /disposal of hazardous wastes.	Complied.
XVII	Regular mock drills for the on-site emergency management plan shall be carried out. Implementation of changes / improvements required, if any, in the on- site management plan shall be ensured.	Agree to comply with. Regular mock drills were carried out and records thereof were maintained.
XVIII	A separate environment management cell with qualified staff shall be set up for implementation of the stipulated environmental safeguards.	Complied. Established Environment management with qualified and experienced officer.
XIX	Separate funds shall be allocated for implementation of environmental protection measures/EMP along with item- wise breaks-up. These cost shall be included as part of the project cost. The funds earmarked for the environment protection measures shall not be diverted for other purposes and year-wise expenditure should reported to the MPCB & this department	Complying with. Separate funds are allocated for implementation of environmental protection measures / EMP along with item-wise breaks-up. Budgetary Allocation for Environ- Mental Management Plans For Operation Phase- Capital Cost-625/- lakhs O&M Cost: 91.2 lakhs/annum
XX	The project management shall advertise at least in two local newspapers widely circulated in the region around the project,	Complied, Advertisement is a published in local Marathi newspaper- "Divya Marathi" and "Sakaal Times"

		a other and a second second
	one of which shall be in the marathi language of the local concerned within seven days of issue of this letter, informing that the project has been accorded environmental clearance and copies of clearance letter are available with the Maharashtra Pollution Control Board and may also be seen at Website at http://ec.maharashtra.gov.in	on 28 th June 2020. Please refer as Annexure No.V
XXI	Project management should submit half yearly compliance reports in respect of the stipulated prior environment clearance terms and conditions in hard & soft copies to the MPCB & this department, on 1 st June & 1 st December of each calendar year.	Complied, regularly submitting six monthly reports on the status of compliance of the stipulated EC conditions including results of monitored data to Regional Office, MoEF&CC, Nagpur and the respective Zonal office of CPCB and the SPCB. Acknowledgement Copy is enclosed as annexure III
XXII	A copy of the clearance letter shall be sent by proponent to the concerned Municipal Corporation and the local NGO, if any, from whom suggestions/ representations, if any, were received while processing the proposal. The clearance letter shall also be put on the website of the Company by the proponent.	Complied. Environmental Clearance copy was submitted to sonai grampanchay on 29.06.2020.
XXIII	The proponent shall upload the status of compliance of the stipulated EC conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of MoEF, the respective Zonal Office of CPCB and the SPCB. The criteria pollutant levels namely; SPM, RSPM. SO2, NOx (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the project shall be monitored and displayed at a convenient location near the main gate of the company in the public domain.	Complied. Six monthly compliance report regularly submitted since the grant of EC. Regularly ambient air quality and stack emission monitoring was carried out. As per the monitoring report, the emission levels were within permissible limits. Please refer as Annexure no. II
XXIV	The project proponent shall also submit six monthly reports on the status of compliance of the stipulated EC conditions including results of monitored data (both in hard copies as well as by e-mail) to the respective Regional Office of MoEF, the respective Zonal Office of CPCB and the SPCB.	Complied, Regular submission of six monthly reports on the status of compliance of the stipulated EC conditions to Regional Office, MoEF, Nagpur and the respective Zonal office of CPCB and the SPCB.

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	financial year ending 31 st March in Form- V as is mandated to be submitted by the project proponent to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of EC conditions and shall also be sent to the respective Regional Offices of MoEF by e- mail.	Environmental statement report (form –V) for financial year 2021-22 was submitted on dated 28.09.2022 the Maharashtra pollution. Environmental Statement copy are enclosed as Annexure VI
4	The environmental clearance is being issued without prejudice to the action initiated under EP Act or any court case pending in the court of law and it does not mean that project proponent has not violated any environmental laws in the past and whatever decision under EP Act or of the Hon'ble court will be binding on the project proponent. Hence this clearance does not give immunity to the project proponent in the case filed against him, if any or action initiated under EP Act.	Noted.
5	In case of submission of false document and non-compliance of stipulated conditions, Authority / Environment Department will revoke or suspend the Environment clearance without any intimation and initiate appropriate legal action under Environmental Protection Act, 1986.	Noted.
6	The Environment department reserves the right to add any stringent condition or to revoke the clearance if conditions stipulated are not implemented to the satisfaction of the department or for that matter, for any other administrative reason.	Agreed and Noted.
7	Validity of Environment Clearance: The environmental clearance accorded shall be valid as per EIA Notification, 2006, and amendments by MoEF&CC Notification dated 29 th April, 2015.	Noted
8	In case of any deviation or alteration in the project proposed from those submitted to this department for clearance, a fresh reference should be made to the department to assess the adequacy of the condition(s) imposed and to incorporate additional environmental protection measures required, if any.	Noted

9	The above stipulations would be enforced	Noted
	among others under the Water (Prevention	
	and Control of Pollution) Act, 1974, the	
	Air (Prevention and Control of Pollution)	
	Act, 1981, the Environment (Protection)	
	Act, 1986 and rules there under, Hazardous	
	Wastes (Management and Handling)	
	Rules, 1989 and its amendments, the	
	public Liability Insurance Act, 1991 and	
	its amendments.	
10	Any appeal against this Environment	Noted
	clearance shall lie with the National Green	
	Tribunal (Western Zone Bench, Pune),	
	New Administrative Building, 1 st Floor, D-	
	, Wing, Opposite Council Hall, Pune, if	
	preferred, within 30 days as prescribed	
	under Section 16 of the National Green	
	Tribunal Act, 2010.	

COMPLIANCE OF CONDITIONS

IN

ENVIRONMENT CLEARANCE NO EC21B022MH180755 dated 02.11.2021

• Distillery Expansion (45KLPD to 100 KLPD)

EC COMPLIANCE CONDITIONS

Point wise compliance status to various stipulations laid down by the State Level Environment Impact Assessment Authority, Govt. of Maharashtra in its clearance letter No. EC21B022MH180755 dated 02.11.2021 are as follows

Sr	Conditions	Compliance
no		
	Conditions	
1	PP to ensure compliance of issues raised during Public Hearing along with financial provisions and time lines for its compliance.	Complied all issues raised during Public Hearing
2	PP to complete rain water harvesting facility before the commissioning of the manufacturing activity.	Complied, rain water harvesting work is in progress
3	PP to ensure to utilize entire CER fund before the commissioning of the manufacturing activity in consultation with the District Collector.	Complied, details of CER fund is enclosed as annexure V
4	PP to provide solar lights for the illumination of the area. SEIAA Conditions	Complied,
1	PP to undertake Meyawaki plantation of native and indigenous trees such as Banyan, Peeple, Neem, Jamun and other suitable trees as per the Forest Department, Govt. of Maharashtra circular no SaVaVi- 2019/C.R.3/F-11, dated 25 th June ,2019.The said plantation to be completed in the first year of operation of Environmental Clearance under expert guidance of Miyawaki experts/arborist.	Compiled, Green belt area: 38.4 ha and total 60668 trees of 82 species are planted in the factory premises Details of green belt is enclosed as annexure V
2	PP to ensure that proposed expansion is ZLD.	Complied, expansion of distillery is ZLD, spent wash is treated through MEE and Incineration Boiler. Condensate from MEE * other effluent is treated in CPU
3	PP to strictly observe the Solid Waste Management Rules,2016 as amended from time to time.	Noted
4	PP to strictly observe the Hazardous and other Wastes (Management & Transboundary Movement) Rules,2016 as amended from time to time.	Noted
5	PP to identify all sources of fugitive air pollution on site and provide pollution control measures to mitigate pollution and meet the standard parameters stipulated in the Environment (Protection) Rules,1986 amended from time to time and Air (Prevention and Control of Pollution)	 Complied, identified source of fugitive air pollution in distillery is vehicle movement on roads and bagasse handing which is used. To control fugitive emissions following measures are adopted. The roads within the premises are concrete to avoid vehicular dust.

	Act,1981 amended from time to time.		 All transportation vehicles carry a valid PUC (Pollution under Control) Certificate. Proper servicing & maintenance of vehicles is carried out. Regular water sprinkling system is provided at loading and unloading areas and road to control dust emissions. In the work zone environment, product and raw materials storage area etc. is regularly maintained and provided with closed storage, & conveyance of materials are done by closed conveyors. Adequate greenbelt is developed in the plant area. Greenbelt acts as surface for settling of dust particles & thus will reduce the particulate matter in air.
6	PP to ensure storage of chemicals as per the Manufacture, Storage and Impact of Hazardous Chemicals Rules,1989 amended from time to time to ensure no release of any chemical to the atmosphere and leakage to the soil.		• Ambient air quality is regularly monitored. Complied, ensured storage of chemicals as per the Manufacture, Storage and Impact of Hazardous Chemicals Rules,1989 amended from time to time and ensured no release of any chemical to the atmosphere and leakage to the soil
7	PP to ensure transport, storage, handling and use of the flammable/toxic chemicals as per conditions stipulated in license/approval of the Petroleum and Explosive Safety Organization (PESO).	:	Complied, Obtained NOC from PESO
8	PP to obtain approval and License from the Directorate of Industrial Health & Safety (DIHS) for proposed project and implement all condition stipulated therein. PP to carry out Safety Audit as stipulated in the Maharashtra Factories Rules,1936 and ensure compliance of recommendation of the Audit.	:	Complied, obtained approval from Directorate of Industrial Health & Safety (DIHS)
9	PP to provide solar energy for illumination of Administrative Building, Street Lights and parking area.	:	Will be complied with
10	PP to ensure use of briquette / Bio coal / pellets / or any such suitable product derived from scientific processing of appropriate stream of dry waste /agricultural waste, not less than 50% of the total fuel requirement of the boiler.	:	Complied, for boiler conc. Spent wash and bagasse is used for 22 TPH Boiler.
11	PP to provide roof top Rain Water Harvesting facility. General Conditions	•	Will be complied with
т		•	
Ι	The Project Proponent shall advertise at	:	Complied, advertisement is enclosed as

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	least in two local newspapers widely circulated in the region around the project, one of which shall be in the Marathi language of the local concerned within seven days of issue of this letter, informing that the project has been accorded Environmental Clearance and copies of Environmental Clearance letter are available with the Maharashtra Pollution Control Board, website of the company and may also be seen at Website at http://parivesh.nic.in		annexure V
Π	The Project Proponent shall upload the status of compliance (soft copies) of the conditions stipulated Environmental Clearance letter including monitoring data of air, water, soil, noise etc. on their website and shall update the same periodically. The half yearly compliance report shall simultaneously be submitted to the Maharashtra Pollution Control Board, SEIAA and the Regional Office of MoEF & CC at Nagpur, on 1 st June & 1 st December of each calendar year.	:	Complied
III	Separate fund shall be allocated for the implementation of Environmental Management Plan along with item wise break up and specific time line for its completion. The cost shall be included as part of the project cost. The funds earmarked for the environmental protection measures shall not be diverted for other purpose and year-wise expenditure should be reported to the MPCB and the SEIAA.	:	Complied,
IV	A separate Environmental Management Cell with qualified personnel shall be set up for implementation of the stipulated environmental safeguards.	:	Complied
V	In the event of failure of any pollution control equipment, the manufacturing activity shall be immediately stopped safely till the effective functioning of pollution control equipment's is regained.	:	Complied
VI	in the Consent to Establish/Operate issued by the Maharashtra Pollution Control Board.	:	Noted, we will all the Conditions in the Consent to Establish/Operate issued by the Maharashtra Pollution Control Board
VII	PP to provide separate drains for storm water and effluent, and ensure that, the	•	Complied, provided separate drains for storm water and effluent, and ensure that, the storm

	storm water drains are dry all the time and		water drains are dry all the time and in no case
	in no case the effluent shall mix with the		the effluent shall mix with the storm water
	storm water drain.		drain.
VIII	Periodic Monitoring of ground water in the	:	Complied, ground water monitoring is carried
	study area as marked in the Environmental		out results are enclosed as annexure II
	Impact Assessment Report shall be		
	undertaken and results analyzed to		
	ascertain any change in the quality of		
	water. Results shall be regularly submitted		
	to the Maharashtra Pollution Control		
	Board.		
IX	The overall noise levels in and around the	:	Complied, noise level monitoring results are
	factory premises shall be kept within the		enclosed as annexure II
	prescribed standard under the		
	Environment(Protection)Act,1986 and		
	Rule,1989 as amended from time to time		
	by providing adequate noise control		
	measures and protective equipment's like		
	earmuff and ear plug etc.		
X	Adequate safety measures shall be ensured	:	Complied, safety measures are taken to limit
	to limit the risk zone within the factory		the risk zone within the factory premises. Leak
	premises. Leak detection system shall be		detection system is installed for early detection
	installed for early detection and mitigation		and mitigation purpose.
	purpose.		
XI	PP to scrupulously follow the requirements	:	Noted
	of Maharashtra Factories Act,1948 &		
	Rules 1963 as amended from time to time.		
XII	The Environmental Statement for each	:	Noted, we will submit Environmental
	financial year ending on 31st March in		Statement for each financial year.
	Form-V as is mandated to be submitted by		
	the Project Proponent to the concerned		
	Pollution Control Board as prescribed		
	under the Environment (Protection)		
	Rule,1989 as amended from time to time. It		
	shall also be put on the website of the		
	company along with the status of the		
	compliance of the conditions stipulated in		
	the Environmental Clearance letter.		
4	e	:	Noted
	issued without prejudice to the action		
	initiated under EP Act or any court case		
	pending in the court of law and it does not		
	mean that project proponent has not		
	violated any environmental laws in the past		
	and whatever decision under EP Act or of		
	the Hon'ble court will be binding on the		
	project proponent in the case filed against		
	him, if any or action initiated under EP		
1 1			

5	In case of submission of false document and non-compliance of stipulated conditions, Authority/Environment Department will revoke or suspend the Environmental clearance without any intimation and initiate appropriate legal action under Environmental Protection Act, 1986.	:	Noted
6	The Environment department reserves the right to add any stringent condition or to revoke the clearance if conditions stipulated are not implemented to the satisfaction of the department or for that matter, for any other administrative reason.	:	Noted
7	Validity of Environment Clearance: The environmental clearance accorded shall be valid as per EIA Notification,2006, amended from time to time.	:	Noted
8	In case of any deviation or alteration in the project proposed from those submitted to this department for clearance, a fresh reference should be made to the department to assess the adequacy of the condition(s) imposed and to incorporate additional environmental protection measures required, if any.	:	Noted
9	The above stipulations would be enforced among others under the Water (Prevention and Control of Pollution) Act,1974, The Air (Prevention and Control of Pollution) Act,1981, The Environment (Protection) Act,1986 and Rules there under, Hazardous Wastes (Management and Handling) Rules,1989 and its amendments, the public Liability Insurance Act,1991 and its amendments.	:	Noted
10	Any appeal against this Environment al clearance shall lie with the National Green Tribunal (Western Zone Bench, Pune), New Administrative Building,1 st Floor, D-Wing, Opposite Council Hall, Pune, if preferred, within 30 days as prescribed under Section 16 of the National Green Tribunal Act,2010.	:	Noted



CONSENT TO ESTABLISH & OPERATE

MAHARASHTRA POLLUTION CONTROL BOARD

Tel: 24010706/24010437 Fax: 24023516 Website: http://mpcb.gov.in Email: cac-cell@mpcb.gov.in



Kalpataru Point, 2nd and 4th floor, Opp. Cine Planet Cinema, Near Sion Circle, Sion (E), Mumbai-400022

No:- Format1.0/CAC/UAN No.MPCB-CONSENT-0000138964/CR/2211000568

Date: 08/11/2022

To, Mula Sahakari Sakhar Karkhana Ltd., Gut No- 852 & 864, Sonai Newasa, Ahmednagar.



- Sub: Renewal of consent for 7000 TCD sugar and 30 MW Cogeneration unit, under LSI RED category.
- Ref: 1. Earlier consent granted vide no. Format1.0/CAC/UAN No.MPCB-CONSENT-0000097641/CO-2012000891 dated 21.12.2020
 - 2. Minutes of 4th Consent Appraisal Committee meeting dated 24.06.2022

Your application No.MPCB-CONSENT-0000138964 Dated 20.05.2022

For: grant of Consent to Renewal under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization under Rule 6 of the Hazardous & Other Wastes (Management & Transboundary Movement) Rules 2016 is considered and the consent is hereby granted subject to the following terms and conditions and as detailed in the schedule I, II, III & IV annexed to this order:

- 1. The Consent to Renewal is granted upto: **31.07.2025**
- 2. The capital investment of the industry is Rs.377.1522 (Exsting Rs. 281.1522 Crs. + Increase/Expansion Rs. 96 Crs.) Crs. (As per C.A Certificate submitted by industry).
- 3. Consent is valid for the manufacture of:

Sr No	Product	Maximum Quantity	UOM
1	Sugar	24680	MT/M
2	Electricity	30	Mwh
3	Bagasse	67500	MT/M
4	Press Mud	10800	MT/M
5	Molasses	10800	MT/M

3.

4. Conditions under Water (P&CP) Act, 1974 for discharge of effluent:

Sr No	Description	Permitted in CMD	Standards to	Disposal
1.	Trade effluent	626		100 CMD 100% recycle & 526 CMD on land for gardening.

Sr	r No	Description	Permitted in CMD	Standards to	Disposal
	2.	Domestic effluent	40	As per Schedule - I	

5. Conditions under the Air (P& CP) Act, 1981 for air emissions:

Stack No.	Description of stack / source	Number of Stack	Standards to be achieved
Stack No-I	Bolier No-1	1	As per Schedule -II
Stack No-II	Bolier No-2	1	As per Schedule -ll

(As per previous consent of existing unit)

6. Conditions about Non Hazardous Wastes:

Sr No	Type of Waste	Quantity	UoM	Treatment	Disposal
1	Bagasse	67500	MT/A	Burnt in own boiler as fuel	Fuel
2	ETP Sludge	24	MT/A	As an organic mannure	As an an organic mannure
3	Boiler ash & fly ash	560	MT/A	Party sold to brick manufacture & partly compost making	Party sold to brick manufacture & partly compost making
4	Press mud	45000	MT/A	Used by Distellery for compost making	As anoraganic mannure

7. Conditions under Hazardous & Other Wastes (M & T M) Rules 2008 for treatment and disposal of hazardous waste:

Sr No	Type of Waste	HW Category.	Quantity & UoM	Treatment	Disposal
1	5.1 Used or spent oil	5.1	2.7 MT/A	Mixed with Bagasse	Burnt in own boiler

The applicant shall ensure disposal to the Actual user having permissions under Rule 9 of Hazardous and other Waste (M & TM) Rules, 2016.

a. The applicant shall properly collect, transport & regularly dispose of the hazardous waste to CHWTSDF, in compliance of the Hazardous & Other Wastes (Management & Transboundry Movement) Rules, 2016 and keep proper manifest thereof.

- 8. The Board reserves the right to review, amend, suspend, revoke etc. this consent and the same shall be binding on the industry.
- 9. This consent should not be construed as exemption from obtaining necessary NOC/permission from any other Government authorities.
- 10. The applicant shall comply with the conditions of the Environmental Clearance granted by SEIAA vide letter EC-000002266
- 11. Industry shall connect online CMS data as per CPCB guidelines to CPCB & MPCB Servers.
- 12. Industry shall stop production activity voluntarily in case of failure of operation and maintenance of the ETP system as preventive measures.
- 13. Industry shall extend all existing BGs towards O&M of pollution control systems and towards compliance of the Consent conditions.

- 14. This consent is issued as per the 4th Consent Appraisal Committee meeting dated 24.06.2022.
- 15. The applicant shall make an application for renewal of the consent at least 60 days before the date of the expiry of the consent.
- 16. Industry shall extend/submit Bank guarantee of Rs. 25 lakh towards O & M of pollution control systems and compliance of consent conditions.

This consent is issued as per communication letter dated 03/11/2022 which is approved by competent authority of the board.

Received Consent fee of -

Sr.No	Amount(Rs.)	Transaction/DR.No.	Date	Transaction Type
1	2262913.00	MPCB-DR-12051	20/05/2022	RTGS
2	125000.00	MPCB-DR-14467	28/09/2022	NEFT
3	67000.00	MPCB-DR-14684	03/10/2022	NEFT

0

Copy to:

1. Regional Officer, MPCB, Nashik and Sub-Regional Officer, MPCB, Ahmednagar

- They are directed to ensure the compliance of the consent conditions.
- 2. Chief Accounts Officer, MPCB, Sion, Mumbai
- 3. CC-CAC desk for record & website updation.

SCHEDULE-I

Terms & conditions for compliance of Water Pollution Control:

- A] As per your application, you have Provided Effluent Treatment Plant (ETP) of designed capacity of 700 CMD consisting of Primary, Secondary Tertiary for the treatment of 626 CMD industrial effluent.
 - **B]** Industry shall provide CPU for recycle/reuse of treated effluent.
 - C] The Applicant shall operate the effluent treatment plant (ETP) to treat the trade effluent so as to achieve the following standards prescribed by the Board or under EP Act, 1986 and Rules made there under from time to time, whichever is stringent.

Sr. No.	Parameters	Limiting concentration not to exceed in mg/l, except for pH
(1)	рН	5.5-9.0
(2)	Oil & Grease	10
(3)	BOD (3 days 27°°)	100
(4)	Sulphate	1000
(5)	Suspended Solids	100
(6)	COD	250
(7)	Chloride	600
(8)	Total Dissolved Solids	2100

- D] The treated effluent 550.00 CMD shall be disposed on land for irrigation on 103.00 hectares of own land /as per the bilateral agreement with farmers. In no any case treated/untreated effluent shall find its way outside the factory premises directly or indirectly.
- E] Industry shall operate Online Continuous Emission Monitoring System (OCEMS) and shall transmit Online Continuous Emission Monitoring System (OCEMS) data to Board's server directly through the data logger without any intermediate server.
- F] Trade effluent of 100.00 CMD generated from Co-gen shall be 100% recycle in process.

G] CREP conditions for Sugar Factory

- i. Operation of ETP shall be started at least one month before starting of cane crushing to achieve desired MLSS. So as to meet prescribed standards from day one the operation of mill.
- ii. Waste water generation shall be reduced to 100 liters per tone of cane crushed.
- iii. Industry shall achieve zero discharge into in land surface water bodies.
- iv. 15 days' storage capacity tank shall be provided for treated effluent to take care during no demand for irrigation.
- H] Industry to make necessary arrangement to cover the effluent collection system and to avoid the ingress of Bagasse and other material.

- I] The unit shall operate ETP even after completion of the crushing season so that any effluent generated during washing & maintenance activity is to be discharged after proper treatment.
- J] The unit shall optimize water use in industrial process & maintain records.
- A] As per your application, you have provided STP design capacity of 50 CMD for the treatment of 40.00 CMD sewage.
 - **B]** The applicant shall operate sewage treatment system to treat sewage so as to achieve the following standards/ prescribed under EP Act 1986 and rules made under time to time, whichever is stringent.

1	Suspended Solids	Not to exceed	100 mg/l
2	BOD 3 days (27°C)	Not to exceed	100 mg/l

C] The treated sewage shall be 100% reused/recycled for gardening purpose within premise. In no any case, sewage shall find its way outside Company's premises.

- 3) The industry shall have bilateral agreement with the farmers on whose land the treated effluent is used for irrigation purposes and a copy of the agreements with validity shall be submitted to the Regional/Sub- Regional Office of the Board.
- 4) The industry shall create Environmental Cell by appointing an Environmental Engineer, Chemist and Agriculture expert for looking after day to day activities related to Environment and irrigation field where treated effluent is used for irrigation.
- 5) CONDITIONS FOR MOLASSES STORAGE:
- (i) The molasses shall be properly collected and stored in steel tanks which shall be leak proof. At no stage of handling of molasses, there shall be leakage or spillage.
- (ii) The capacity of tanks for storage of molasses shall be such that it will take care of bumper production of sugar, non-lifting of molasses etc.
- (iii) All the area on which molasses are stored and handled should be provided with drain for diverting the spills to the treatment plant/ molasses tank. Suitable arrangements for accidental discharges of molasses from the tanks shall be provided to contain the same within factory premises.
- (iv) Destruction of molasses and its disposal shall not be done without specific permission in writing from the authorized officer of the Board. Intimation of intention to destroy or dispose of the molasses shall be given to the Board at least 15 (fifteen) days in advance by registered post under intimation to the Sub-Regional officer and Regional officer of the Board under whose jurisdiction the factory is situated.
- (v) The storage tanks shall be kept in good conditions all the year round with adequate maintenance. The tanks size and capacity per cm, height, total capacity in tonnes shall be displayed prominently near /on the tank.
- (vi) The above conditions shall be in addition to and not in derogation of the provisions contained in the "Bombay Molasses Rules, 1955? and "Maharashtra Molasses Storage and Supply Regulation, 1965?.
- 6) The Applicant shall provide Specific Water Pollution control system as per the conditions of EP Act, 1986 and rule made there under from time to time/ Environmental Clearance / CREP guidelines if applicable.

- 7) The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification there of & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system or an extension or addition thereto.
- 8) The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.
- 9) The Applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Act, 1974 and as amended, by installing water meters, and other provisions as contained in the said act:

Sr. No.	Purpose for water consumed	Water consumption quantity (CMD)
1.	Industrial Cooling, spraying in mine pits or boiler feed	143.00
2.	Domestic purpose	45.00
3.	Processing whereby water gets polluted & pollutants are easily biodegradable	572.00
4.	Processing whereby water gets polluted & pollutants are not easily biodegradable and are toxic	0.00
5.	Grandening	00

10) The Applicant shall provide Specific Water Pollution control system as per the conditions of EP Act, 1986 and rule made there under from time to time/ Environmental Clearance/ CREP guidelines.

SCHEDULE-II

Terms & conditions for compliance of Air Pollution Control:

1) As per your application, you have provided the Air pollution control (APC) system and erected following stack(s) and observe the following fuel pattern-

Stack No.	Stack Attached To	APC System	Height in Mtrs.	Type of Fuel	Quantity & UoM	S %	50 ₂
Stack No-I	Bolier No-1	ESP,Lightening arrestor	70	Bagasse	35000 MT/Day	0.20	3406.00
Stack No-II	Bolier No-2	ESP,Lightening arrestor	75	Bagasse	35500 MT/Day	0.20	3406.00

(As per previous consent of existing unit)

2)

- The Applicant shall provide Specific Air Pollution control equipments as per the conditions of EP Act, 1986 and rule made there under from time to time/ Environmental Clearance / CREP guidelines.
 - 1 The Applicant shall provide ESP/ Bag filter/ Wet scrubber to the Bagasse fired boiler and Dust Collector to Sugar bagging section as an Air Pollution control equipments OR as per the conditions of EP Act, 1986 and rule made there under from time to time / Environmental Clearance / CREP guidelines.

2 The applicant shall operate and maintain above mentioned air pollution control system, so as to achieve the level of pollutants to the following standards:

Total Particulate matter	Not to exceed	150 mg/Nm3
--------------------------	---------------	------------

- 3 The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacement/alteration well before its life come to an end or erection of new pollution control equipment.
- 4 The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).
- 5 Industry should not use auxiliary fuel more than 15 % (as per amendment in EIA Notification 2009, power plant upto 15 MW based on Bio-mass and using auxiliary fuel as coal upto 15% are exempt.) as co-gen capacity is below 15 MW.
- 3) The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacement/alteration well before its life come to an end or erection of new pollution control equipment.
- 4) The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).

Sr. No.		Amt of BG Imposed	Submission Period	Purpose of BG	Compliance Period	Validity Date
1	C to R	2500000	15 days/To be extended	Towards O & M of pollution control systems and compliance of consent conditions	31.07.2025	28.02.2026

SCHEDULE-III Details of Bank Guarantees:

BG Forfeiture History

Srno.	Consent (C2E/C2O/C2R)	Amount of BG imposed	Submission Period	Purpose of BG	BG	Reason of BG Forfeiture
		-	NA			

SCHEDULE-IV

General Conditions:

1 The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous waste to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.

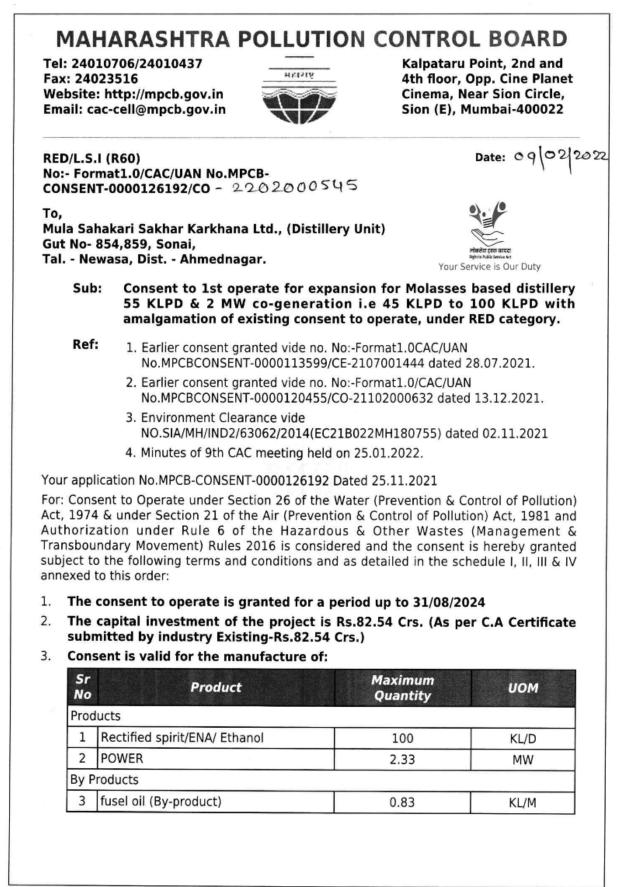
- 2 The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.
- 3 Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipment, the production process connected to it shall be stopped.
- 4 The applicant shall provide an alternate electric power source sufficient to operate all pollution control facilities installed to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms and conditions of this consent.
- 5 The firm shall submit to this office, the 30th day of September every year, the Environmental Statement Report for the financial year ending 31st March in the prescribed Form-V as per the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.
- 6 The industry should comply with the Hazardous & Other Wastes (M & TM) Rules, 2016 and submit the Annual Returns as per Rule 6(5) & 20(2) of Hazardous & Other Wastes (M & TM) Rules, 2016 for the preceding year April to March in Form-IV by 30th June of every year.
- 7 An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
- 8 The industry shall constitute an Environmental cell with qualified staff/personnel/agency to see the day to day compliance of consent condition towards Environment Protection.
- 9 The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.
- 10 The applicant shall bring minimum 33% of the available open land under green coverage/ plantation. The applicant shall submit a yearly statement by 30th September every year on available open plot area, number of trees surviving as on 31st March of the year and number of trees planted by September end.
- 11 The industry shall submit official e-mail address and any change will be duly informed to the MPCB.
- 12 Industry should monitor effluent quality, stack emissions and ambient air quality monthly/quarterly.
- 13 The industry shall recycle/reprocess/reuse/recover Hazardous Waste as per the provision contain in the H&OW(M&TM) Rules 2016, which can be recycled/processed/ reused/ recovered and only waste which has to be incinerated shall go to incineration and waste which can be used for land filling and cannot be recycled/ reprocessed etc. should go for that purpose, in order to reduce load on incineration and landfill site/environment.
- 14 Industry shall strictly comply with the Water (P&CP) Act, 1974, Air (P&CP) Act, 1981 and Environmental Protection Act, 1986 and industry specific standard under EP Rules 1986 which are available on MPCB website(www.mpcb.gov.in).

- 15 Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of the collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes/sewers downstream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system.
- 16 Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
- 17. Conditions for D.G. Set
 - a) Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.
 - b) Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.
 - c) Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper sitting and control measures.
 - d) Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.
 - e) A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use.
 - f) D.G. Set shall be operated only in case of power failure.
 - g) The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set.
 - h) The applicant shall comply with the notification of MoEFCC, India on Environment (Protection) second Amendment Rules vide GSR 371(E) dated 17.05.2002 and its amendments regarding noise limit for generator sets run with diesel.
- 18 The industry should not cause any nuisance in surrounding area.
- 19 The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB (A) during day time and 70 dB (A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.
- 20 The applicant shall maintain good housekeeping.
- 21 The non-hazardous solid waste arising in the factory premises, sweepings, etc. be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal of solid waste.
- 22 The applicant shall not change or alter the quantity, quality, the rate of discharge, temperature or the mode of the effluent/emissions or hazardous wastes or control equipment provided for without previous written permission of the Board. The industry will not carry out any activity, for which this consent has not been granted/without prior consent of the Board.
- 23 The industry shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.

24	The industry shall achieve the National Ambient Air Quality standards prescribed vi Government of India, Notification dtd. 16.11.2009 as amended.
	This certificate is digitally & electronically signed.







Mula Sahakari Sakhar Karkhana Ltd., sonai (Distillery Unit)/CO/UAN No. MPCB-CONSENT-0000126192 (03-02-2022 07:44:59 pm) /QMS.PO6_F02/00

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4. Conditions under Water (P&CP), 1974 Act for discharge of effluent:

Sr NoDescription1.Trade effluent		Permitted (in CMD)	Standards to	Disposal Path
		731	As per Schedule-I	MEE followed by incineration Boiler.
2.	Domestic effluent			On land for gardening

5. Conditions under Air (P& CP) Act, 1981 for air emissions:

Sr		Description of stack /	Number of	Standards to be
No.		source	Stack	achieved
1	S1	Boiler - 22 TPH	1	As per Schedule -II

6. Non-Hazardous Wastes:

Sr No	Type of Waste	Quantity	UoM	Treatment	Disposal
1	1 Conc. Spent 170 MT/Day		Used as fuel in Boiler	Used as fuel in Boiler	
2	Bagasse Ash	47	MT/Day	sale to Brick manufacturing	Brick manufacturing
3	Yeast Sludge	3.7	MT/Day	Will be dried at MEE	Will be burnt in own boiler
4	CPU Sludge	1.75	MT/Day	used as Manure	used as Manure
5	Potash Rich Ash	47	MT/Day	sale to Brick manufacturing	sale to Brick manufacturing

7. Conditions under Hazardous & Other Wastes (M & T M) Rules 2016 for treatment and disposal of hazardous waste:

Sr No	Category No./ Type	Quantity	UoM	Treatment	Disposal
1	5.1 Used or spent oil	0.50	MT/M		mix with bagasse and burn in boiler

- 8. The Board reserves the right to review, amend, suspend, revoke this consent and the same shall be binding on the industry.
- This consent should not be construed as exemption from obtaining necessary NOC/ permission from any other Government authorities.
- 10. This consent is issued with overriding effect on earlier Consent to Operate granted by the Board vide no. No:-Format1.0/CAC/UAN No.MPCBCONSENT-0000120455/CO-21102000632 dated 13.12.2021
- 11. This consent is issued pursuant to the decision of the 9th Consent Appraisal Committee Meeting held on .
- 12. The applicant shall comply with the conditions of the Environmental Clearance granted vide letter NO.SIA/MH/IND2/63062/2014(EC21B022MH180755) dtd. 02/11/2021.
- 13. Industry shall install online continuous monitoring system as per CPCB guidelines & data to be transmitted directly from Data Logger to Board server .
- The applicant shall make an application for renewal of consent 60 days prior to date of expiry of the consent.

Mula Sahakari Sakhar Karkhana Ltd., sonai (Distillery Unit)/CO/UAN No. MPCB-CONSENT-0000126192 (03-02-2022 07:44:59 pm) /QMS.PO6_F02/00

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- 15. PP shall operate pollution control system scientifically to achieve the consented norms.
- 16. PP shall ensure uninterrupted connectivity of OCEMS to Board server directly through data logger.
- PP shall submit/extend total Bank Guarantee of Rs. 25 lakh towards O & M of pollution control systems and compliance of consent conditions.

For and on behalf of the Maharashtra Pollution Control Board.

1acu

(Ashok Shingare IAS), Member Secretary

Received Consent fee of -

Sr.No	Amount(Rs.)	Transaction/DR.No.	Date	Transaction Type
1	375000.00	MPCB-DR-9005	29/11/2021	NEFT

Copy to:

- 1. Regional Officer, MPCB, Nashik and Sub-Regional Officer, MPCB, Ahmednagar
- They are directed to ensure the compliance of the consent conditions.
- 2. Chief Accounts Officer, MPCB, Sion, Mumbai
- 3. CAC-CC desk for record & website updation.

Mula Sahakari Sakhar Karkhana Ltd., sonai (Distillery Unit)/CO/UAN No. MPCB-CONSENT-0000126192 (03-02-2022 07:44:59 pm) /QMS.PO6_F02/00

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SCHEDULE-I Terms & conditions for compliance of Water Pollution Control: 1.Conditions for Trade effluent: A] As per your application, you have provided comprehensive treatment for volume reduction consisting of Multiple Effect Evaporator followed by incineration boiler. The spent wash shall be evaporated in MEE & concentrated spent wash will be incinerated in boiler. B] Industry shall provide CPU for recycle/reuse of treated effluent. C] Industry shall operate Online Continuous Emission Monitoring System (OCEMS) and shall transmit Online Continuous Emission Monitoring System (OCEMS) data to Board's server directly through the data logger without any intermediate server 2.Conditions for Sewage/ Domestic effluent: i. You shall provide sewage treatment plant for the treatment of 6 CMD sewage generation due to expansion and provide including disinfection facility. ii. The industry shall operate sewage treatment system to treat the sewage/ domestic effluent so as to achieve the standards as prescribed by the board/under EP Act, 1986 and rules made thereunder from time to time whichever is stringent. Concentration not to exceed(in mg/l except for pH Sr.No Parameter 6.5-9.0 1. pH 2. BOD 30 3. TSS 100 iii. Treated sewage shall be used on land for gardening/ irrigation by achieving above prescribed standards. The Applicant shall comply with the provisions of the Water (Prevention & Control of 5. Pollution) Act, 1974 and as amended, by installing water meters and other provisions as contained in the said act: Water consumption quantity Sr. No. Purpose for water consumed (CMD) Industrial Cooling, spraying in mine pits 335.00 1. or boiler feed 2. Domestic purpose 8.00 Processing whereby water gets polluted 3. 816.00 & pollutants are easily biodegradable Processing whereby water gets polluted & pollutants are not easily 0.00 4. biodegradable and are toxic 5. 0 Gardening

 The Applicant shall provide Specific Water Pollution control system as per the conditions of EP Act, 1986 and rule made there under from time to time/ Environmental Clearance.

Mula Sahakari Sakhar Karkhana Ltd., sonai (Distillery Unit)/CO/UAN No. MPCB-CONSENT-0000126192 (03-02-2022 07:44:59 pm) /QMS.PO6_F02/00

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	Stack No.	Stack Attached To	APC System	Height in Mtrs.	Type of Fuel	Quantity & UoM	5% 50 ₂		
	S1	Boiler (22 TPH)	ESP	75	Spent wash 6.2 TPH at 60 % solidConc. , Bagasse 1.85 TPH and Coal 1.75 TPH	9800 Kg/Hr	0.20 1478.0		
2.	generat	ing points inc	luding fugi	tive dust	system shall be from all vulnerab ission standards.				
3.	equipm replace	The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacement/alteration well before its life come to an end or erection of new pollution control equipment.							
4.	any tec	hnological imp	provement	or other	any of the condit wise such variation n part is necessar	on (including			
5.	system,	so as to achie		el of pollut	ain above menti ants to the follow	ing standard	s:		
6.	Storage	ate matter of raw materi dust pollution			e either stored in	150 mg/Nr silos or in co			
7.	The indu air quali	ustry shall sub ty monitoring	omit month and result	nly summa ts of manu	ary report of con ual stack monitor al Office MPCB.				
8.	The Boa any tech	rd reserves its nnological imp	rights to v provement	vary all or or otherv	any of the condit vise such variation part is necessar	on (including			
9.	meter a		n camera	to ensure	mission Monitorir e the Zero Liquic arameter.				



	_ Conse	nt	Details of Dai	nk Guarantees:						
	Sr. (C2E, No C2O · /C2R,	Amt of BG Imposed	Submission Period	Purpose of BG	Compliance Period	Validity Date				
	1 C to C	2500000	15 days/To be extended	Towards O & M of pollution control systems and compliance of consent conditions	31.08.2024	31.12.2024				
			BG Forfe	eiture History						
		Consent E/C2O/C2R)		mission Purpose eriod of BG	Amount of BG Forfeiture	Reason of BG Forfeiture				
				NA						
	Srno Cond	ant (C2E/C20		turn details ed Purpose of BG	Amount of B	C. D. akuman d				
	Sino. Cons	ent (C2E/C20/	CZR/ BG Impos	NA	Amount of B	G Keturnea				
			SCHED	ULE-IV						
			General C	onditions:						
L.		_		preferably be LED						
2.				ops of the building same for different						
3.	Conditions for D.G. Set									
		m the D.G. Set he room acous		olled by providing ar	n acoustic enclo	sure or by				
	acoustic or for me exhaust r of insertio	treatment of th eting the ambi- muffler with ins	e room should b ent noise standa ertion loss of 25 done at different	re for control of noi e designed for minir rds, whichever is on dB (A) shall also be points at 0.5 meter	mum 25 dB (A) i higher side. A s provided. The r	nsertion loss suitable				
				wn noise level due t						
	 premises, within ambient noise requirements by proper sitting and control measures. d) Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer. 									
	followed	in consultation		ance procedure for nufacturer which wo use.						
			ed only in case o							
	g) The appli D.G. Set.	cant should no	t cause any nuisa	ance in the surround	ding area due to	operation o				
	(Protectio	on) second Ame	endment Rules vi	ication of MoEFCC, I de GSR 371(E) date nerator sets run wit	d 17.05.2002 a					
				ping.						



- 5. The non-hazardous solid waste arising in the factory premises, sweepings, etc. be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal of solid waste.
- 6. The applicant shall not change or alter the quantity, quality, the rate of discharge, temperature or the mode of the effluent/emissions or hazardous wastes or control equipments provided for without previous written permission of the Board. The industry will not carry out any activity, for which this consent has not been granted/without prior consent of the Board.
- 7. The industry shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.
- 8. The industry shall submit quarterly statement in respect of industries obligation towards consent and pollution control compliance's duly supported with documentary evidences (format can downloaded from MPCB official site).
- The industry shall submit official e-mail address and any change will be duly informed to the MPCB.
- The industry shall achieve the National Ambient Air Quality standards prescribed vide Government of India, Notification No. B-29016/20/90/PCI-L dated. 18.11.2009 as amended.
- 11. The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system or an extension or addition thereto.
- 12. The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.
- 13. The PP shall provide personal protection equipment as per norms of Factory Act
- 14. Industry should monitor effluent quality, stack emissions and ambient air quality monthly/quarterly.
- 15. Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.
- 16. The applicant shall provide an alternate electric power source sufficient to operate all pollution control facilities installed to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms and conditions of this consent.
- 17. The industry shall recycle/reprocess/reuse/recover Hazardous Waste as per the provision contain in the Hazardous and Other Wastes (M & TM) Rules 2016, which can be recycled /processed /reused /recovered and only waste which has to be incinerated shall go to incineration and waste which can be used for land filling and cannot be recycled/reprocessed etc. should go for that purpose, in order to reduce load on incineration and landfill site/environment.
- 18. An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.

Mula Sahakari Sakhar Karkhana Ltd., sonai (Distillery Unit)/CO/UAN No. MPCB-CONSENT-0000126192 (03-02-2022 07:44:59 pm) /QMS.PO6_F02/00



- 19. Industry shall strictly comply with the Water (P&CP) Act, 1974, Air (P&CP) Act, 1981 and Environmental Protection Act, 1986 and industry specific standard under EP Rules 1986 which are available on MPCB website (www.mpcb.gov.in).
- 20. Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of the collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes/sewers downstream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system.
- 21. Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
- 22. The industry should not cause any nuisance in surrounding area.
- 23. The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB (A) during day time and 70 dB (A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.
- 24. The industry shall create the Environmental Cell by appointing an Environmental Engineer, Chemist and Agriculture expert for looking after day to day activities related to Environment and irrigation field where treated effluent is used for irrigation.
- 25. The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.
- 26. The industry should comply with the Hazardous and Other Wastes (M & TM) Rules, 2016 and submit the Annual Returns as per Rule 6(5) & 20(2) of Hazardous and Other Wastes (M & TM) Rules, 2016 for the preceding year April to March in Form-IV by 30th June of every year.
- 27. The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.
- 28. The applicant shall bring minimum 33% of the available open land under green coverage/ plantation. The applicant shall submit a yearly statement by 30th September every year on available open plot area, number of trees surviving as on 31st March of the year and number of trees planted by September end.
- 29. The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions.
- 30. The firm shall submit to this office, the 30th day of September every year, the Environment Statement Report for the financial year ending 31st March in the prescribed FORM-V as per the provisions of Rule 14 of the Environment (Protection) (second Amendment) Rules, 1992.
- 31. The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacement/alteration well before its life come to an end or erection of new pollution control equipment.

Mula Sahakari Sakhar Karkhana Ltd., sonai (Distillery Unit)/CO/UAN No. MPCB-CONSENT-0000126192 (03-02-2022 07:44:59 pm) /QM5.PO6_F02/00

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- 32. The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).
- 33. The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous waste to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.

For and on behalf of the Maharashtra Pollution Control Board.

iaant

(Ashok Shingare IAS), Member Secretary

Mula Sahakari Sakhar Karkhana Ltd., sonai (Distillery Unit)/CO/UAN No. MPCB-CONSENT-0000126192 (03-02-2022 07:44:59 pm) /QMS.PO6_F02/00

Page 9 of 9

Kindly verify Maharashtra Pollution Control Board's document on Blockchain by scanning the QR code. https://blockchain.ecmpcb.in/docs/3eb7b5ffec922f67abca88df9a566aadd3cb198811296ea10a38498a73952810



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ENVIRONMENT MONITORING REPORTS Ambient Air Quality Noise Level Soil Water Sewage **DG** set



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			1	TEST	REPO	RT					
Repo	rt No:	EHSM/20	23/Apr/R-978		Issue Da	te	24/0	4/2023			
Name	e and Address of	M/S MULA SAHAKARI SAKHAR KARKHANA .LTD.									
Custo	omer	Post-Sor	iai , Taluka -Ne	wase	, Dist-Ahr	mednagar 4141	05				
Samp	ole Name	Air			Sample	Description		Ambient Air			
Date	of Sampling	17/04/20	23		Samplin	g duration		1440 Min			
Samp	ling Location	Near Mai	n Gate		Samplin	g Procedure		3 Guideline for measurement of nbient Air pollutants Volume I			
Dry I	bulb temperature	34ºC			Wet bul	b temperature		27 ⁰ C			
Relat	ive Humidity	56 %			Sampling done by			EHS Matrix Pvt. Ltd, Pune			
Start	Date of Analysis	19/04/20	19/04/2023			e of Analysis		24/04/2023			
				R	esults						
Sr. No.	Parameter	s	Results	ι	Jnit(s)	Specificatio (NAAQ Stand		Methods			
1	Sulphur Dioxide(SC) ₂)	15.8	ŀ	ug/m³	≤ 80		IS 5182 (Part 2)			
2	Oxides of Nitrogen	(NO _x)	23.0	ł	Jg/m³	≤ 80		IS 5182 (Part 6)			
3	Particulate Matter	PM ₁₀	68.0	ŀ	ug/m³	≤ 100		CPCB Guideline for			
4	Particulate Matter	PM _{2.5}	27.0	ŀ	ug/m³	≤ 60		measurement of Ambient Air			
5	Carbon Monoxide	(CO)	0.9	r	ng/m³	≤ 04		pollutants Volume I			
	Remark- All above results are within National Ambient Air Quality standards. BDL – Below Detectable Limit.										



Authorized Signatory Mr. Rahul Patil (Director)

Page 01 of 01

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	TEST REPORT											
Repo	rt No:	EHSM/20	023/Apr/ R-979		Issue Da	ate	24/04	/2023				
Name	e and Address of	M/S MU	IULA SAHAKARI SAKHAR KARKHANA .LTD.									
Custo	omer	Post-Sor	Post-Sonai , Taluka -Newase, Dist-Ahmednagar 414105									
Samp	le Name	Air			Sample D	escription		Ambient Air				
Date	Date of Sampling)23		Sampling	duration		1440 Min				
Samp	Sampling Location		min Office		Sampling	Procedure		3 Guideline for measurement of nbient Air pollutants Volume I				
Dry b	Dry bulb temperature 3		34ºC			temperature		27 ⁰ C				
Relat	Relative Humidity 5		56 %		Sampling done by			EHS Matrix Pvt. Ltd, Pune				
Start	Date of Analysis	19/04/20)23		End Date	of Analysis		24/04/2023				
				R	esults							
Sr. No.	Parameter	ſS	Results	ι	Jnit(s)	Specifications (NAAQ Standards)		Methods				
1	Sulphur Dioxide(SC	D ₂)	17.0	ł	ug/m³	≤ 80		IS 5182 (Part 2)				
2	Oxides of Nitrogen	(NO _x)	25.0	ł	ug/m³	≤ 80		IS 5182 (Part 6)				
3	Particulate Matter	PM ₁₀	70.0	ł	ug/m³	≤ 100		CPCB Guideline for				
4	Particulate Matter	PM _{2.5}	28.0	ŀ	ug/m³	≤ 60		measurement of Ambient Air				
5	Carbon Monoxide	(CO)	0.8	r	ng/m³	≤ 04		pollutants Volume I				
	RemarkAll above results are within National Ambient Air Quality standards. -BDL – Below Detectable Limit.											



Authorized Signatory Mr. Rahul Patil (Director)

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			٦	ΓEST	REPOR	RT					
Repo	rt No:	EHSM/20	023/Apr/ R-980		Issue D	ate	24/0	4/2023			
Name	e and Address of	M/S MU	S MULA SAHAKARI SAKHAR KARKHANA .LTD.								
Custo	omer	Post-Sor	nai , Taluka -Ne	wase,	Dist-Ahm	nednagar 4141	05				
Samp	ole Name	Air			Sample D	Description		Ambient Air			
Date	of Sampling	17/04/20	23		Sampling	duration		1440 Min			
Samp	oling Location	Near Goo	lown		Sampling	Procedure		3 Guideline for measurement of nbient Air pollutants Volume I			
Dry I	bulb temperature	34ºC			Wet bulb	temperature	30ºC				
Relat	ive Humidity	54 %	1		Sampling done by			EHS Matrix Pvt. Ltd, Pune			
Start	Date of Analysis	19/04/20	23		End Date	of Analysis		24/04/2023			
				R	esults						
Sr. No.	Parameter	'S	Results	U	Jnit(s)	Specificatio		Methods			
1	Sulphur Dioxide(SC) ₂)	14.0	Ļ	ug/m³	≤ 80		IS 5182 (Part 2)			
2	Oxides of Nitrogen	(NO _x)	19.0	۲	ug/m³	≤ 80		IS 5182 (Part 6)			
3	Particulate Matter	PM ₁₀	63.0	۲	ug/m³	≤ 100		CPCB Guideline for			
4	4 Particulate Matter PM		26.8	ŀ	ug/m³	≤ 60		measurement of Ambient Air			
5	Carbon Monoxide	(CO)	0.7	n	mg/m ³ ≤ 0			pollutants Volume I			
	Remark- All above results are within National Ambient Air Quality standards. BDL – Below Detectable Limit.										



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Authorized Signatory Mr. Rahul Patil (Director)

Page 01 of 01

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			T	EST R	EPORT							
Report No: EHSM/2023/Apr/ R-981 Issue Date 24/04/2023												
Name	e and Address of	M/S MU	JLA SAHAKARI SA	AKHAR	KARKHANA	.LTD.						
Custo	omer	Post-So	Post-Sonai , Taluka -Newase, Dist-Ahmednagar 414105									
Samp	ole Name	Noise			Sample Desci	ription	А	mbient Noise				
Date	of Sampling	17/04/20	023		Sampling dur	ration		Spot Time				
Samp	oling done by	EHS Mat	rix Pvt.Ltd, Pune									
	Results											
Sr. No.	Locations		Result dB(A) Day	Result dB(A) Night		Specifications (CPCB Standards dB(A)		Method				
1.	Near Main Gate		68.3		56.5							
2.	Near Admin Office		66.0		55.8	75	/70	CPCB Guideline				
3.	Near Godown		69.5		54.3	54.3 75						
4.	Near Switch Yard		67.3		57.0							
	Remark-											
	All above Noise level results are within Central Pollution Control Board Standards limit.											
	Day/Night -75/7	70 dB.										



Authorized Signatory Mr. Rahul Patil (Director)

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	TEST REPORT											
Repo	rt No:	EHSM/2	023/Apr/ R-982		Issue Dat	e	24/04/2	023				
Name	e and Address of	M/S ML	JLA SAHAKARI S	SAKH	AR KARKHA	ANA .LTD.						
Custo	omer	Post-Sor	nai , Taluka -Ne									
Samp	ole Name	Source E	mission			Stack N	laterial : RCC					
Date	of Sampling	17/04/20)23		Sample Des	scription	Stack H	eight : 70 M				
Samp	ling Location	Boiler 80	TPH (S1)				Stack Ty	/pe: Round				
Samp	oling done by		rix Pvt. Ltd., Pune	e	Sampling d	uration	30 Min					
Sample Quantity		Thimble 1 Nos and 30 ml Solution			Sampling P	rocedure		uideline on methodologies for emission monitoring				
Start	Date of Analysis	19/04/20	19/04/2023			End Date of Analysis 2		2023				
	Results											
Sr. No.	Parameter	S	Results		Unit(s)	Specific (MPCB C		Methods				
1	Flue Gas Temperat	ure	420		К							
2	Differential Pressur	e	4.8	I	mm WG							
3	Velocity		6.0		M/s	-						
4	Dimensions of Stac	k	2.95		Mtr.							
5	Stack Area		6.83146		M ²							
6	Gas Volume		123431.8		NM³/Hr							
7	Particulate Matter		64.0	I	mg/NM ³	≤ 15	50	CPCB Guideline on				
8	8 Sulphur Dioxide (SO ₂) 1		14.0		Kg/day	≤ 14	45	methodologies for source emission monitoring				
	 Remark- All above results are well within MPCB Limit. BDL.: - Below Detection Limit 											

BDL.: - Below Detection Limit



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Authorized Signatory Mr. Rahul Patil (Director)

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EHS

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PRIVATE LIMITED

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	TEST REPORT												
Repo	rt No:	EHSM/2	023/Apr R-983		Issue Dat	е	24/04/2	2023					
Name	e and Address of	M/S MU	JLA SAHAKARI S	SAKH	IAR KARKHA	NA .LTD.							
Custo	mer	Post-Soi	hai , Taluka -Nev										
Samp	le Name	Source E	mission			Stack N	laterial : RCC						
Date	of Sampling	17/04/20)23		Sample Des	cription	Stack H	eight : 75 M					
Samp	ling Location	Boiler 85	TPH (S2)				Stack Ty	/pe: Round					
Samp	ling done by		rix Pvt. Ltd, Pune		Sampling d	uration	30 Min						
Samp	le Quantity	Thimble Solution	1 Nos and 30 ml		Sampling Pi	rocedure		uideline on methodologies for emission monitoring					
Start	Date of Analysis	19/04/20	19/04/2023			f Analysis	24/04/2	2023					
Results													
Sr. No.	Parameter	S	Results		Unit(s)	Specific (MPCB C		Methods					
1	Flue Gas Temperat	ure	430		К								
2	Differential Pressur	re	5.9		mm WG								
3	Velocity		8.5		M/s								
4	Dimensions of Stac	k	3.5		Mtr.	-							
5	Stack Area		9.61625		M ²								
6	Gas Volume		192317.0		NM³/Hr								
7	Particulate Matter		70.0	1	mg/NM ³	≤ 1!	50	CPCB Guideline on					
8	Sulphur Dioxide (SC	D ₂)	22.0	Mg/Nm₃		≤ 145		methodologies for source emission monitoring					
	 Remark- All above results are well within MPCB Limit. BDL.: - Below Detection Limit 												



Authorized Signatory Mr. Rahul Patil (Director)

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			Т	EST	REPORT					
Repo	rt No:	EHSM/20	023/Apr/ R-984		Issue Date	е	24/04/2	2023		
Name	e and Address of	M/S ML	JLA SAHAKARI S	SAKH	IAR KARKHA	NA .LTD.				
Custo	omer	Post-Sor	nai , Taluka -Ne	wase						
Samp	ole Name	Source E	Source Emission				Stack M	laterial : MS		
Date	of Sampling	17/04/20)23		Sample Des	cription	Stack H	eight: 7 M		
Samp	ling Location	DG Set 5	00 KVA				Stack Ty	/pe: Round		
Samp	oling done by	EHS Mat	rix Pvt. Ltd, Pune	2	Sampling du	uration	30 Min			
Samp	le Quantity	Thimble Solution	1 Nos and 30 ml		Sampling Pi	rocedure		uideline on methodologies for emission monitoring		
Start	Date of Analysis	19/04/20)23		End Date of	f Analysis	24/04/2	2023		
Sr. No.	Parameter	rs	Results		Unit(s)	Specific (MPCB C		Methods		
1	Flue Gas Temperat	ure	441		К					
2	Differential Pressu	re	6.0	I	mm WG					
3	Velocity		9.4		M/s					
4	Dimensions of Stac	:k	0.4953		Mtr.					
5	Stack Area		0.19257		M^2					
6	Gas Volume		4234.8		NM³/Hr	1				
7	Particulate Matter		60.0	I	mg/NM ³	≤ 1!	50	CPCB Guideline on		
8	Sulphur Dioxide (S	O ₂)	1.8	Kg/day				methodologies for source emission monitoring		
	Remark- All above results are well within MPCB Limit. BDL.: - Below Detection Limit									



Authorized Signatory Mr. Rahul Patil (Director)

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			Т	EST	REPORT					
Repo	rt No:	EHSM/2	023/Apr/ R-985		Issue Date	e	24/04/2	023		
Name	e and Address of	M/S ML	JLA SAHAKARI S	SAKH	IAR KARKHA	NA .LTD.				
Custo	omer	Post-Sor	nai , Taluka -Ne	wase	, Dist-Ahmeo	4105				
Samp	le Name	Source E	mission				Stack M	aterial : RCC		
Date	of Sampling	17/04/20)23		Sample Des	cription	Stack H	eight : 75 M		
Samp	ling Location	Boiler 22	TPH				Stack Ty	/pe: Round		
Samp	ling done by	EHS Mat	rix Pvt. Ltd, Pune	9	Sampling du	uration	30 Min			
Samp	le Quantity	Thimble Solution	1 Nos and 30 ml		Sampling Pr	ocedure		uideline on methodologies for emission monitoring		
Start	Date of Analysis	19/04/20)23	End Date of	⁻ Analysis	24/04/2	2023			
Results										
Sr. No.	Parameter	S	Results		Unit(s)	Specific (MPCB C		Methods		
1	Flue Gas Temperat	ure	418		К					
2	Differential Pressur	е	5.0	I	mm WG					
3	Velocity		7.4		M/s					
4	Dimensions of Stac	k	2.0		Mtr.					
5	Stack Area		3.14		M ²					
6	Gas Volume		58324.5		NM³/Hr					
7	7 Particulate Matter		52.0	I	mg/NM³	≤ 1!	50	CPCB Guideline on		
8 Sulphur Dioxide (SO ₂)		D ₂)	17.0	Kg/day		≤ 1478		methodologies for source emission monitoring		
	Remark- All above results are well within MPCB Limit. BDL.: - Below Detection Limit									



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			٦	TEST	REPOR	T					
Repo	rt No:	EHSM/20	023/Apr/ R-986		Issue D	ate	24/0	4/2023			
Name	e and Address of	M/S MU	/S MULA SAHAKARI SAKHAR KARKHANA .LTD.								
Custo	omer	Post-Sor	nai , Taluka -Ne								
Samp	ole Name	Air			Sample D	escription		Fugitive Emission			
Date	of Sampling	17/04/20	23		Sampling	duration		1440 Min			
Sampling Location		Near Bag	asse Yard		Sampling	Procedure		3 Guideline for measurement of nbient Air pollutants Volume I			
Dry I	bulb temperature	34ºC			Wet bulb	temperature	27°C				
Relat	ive Humidity	54 %	%		Sampling done by			EHS Matrix Pvt. Ltd, Pune			
Start	Start Date of Analysis		23		End Date	of Analysis		24/04/2023			
				Re	esults						
Sr. No.	Parameter	ſS	Results	U	nit(s)	Specificatio		Methods			
1	Sulphur Dioxide(SC) ₂)	14.0	μ	.g/m³	≤ 80		IS 5182 (Part 2)			
2	Oxides of Nitrogen	(NO ₂)	22.3	μ	.g/m³	≤ 80		IS 5182 (Part 6)			
3	Particulate Matter	PM ₁₀	85.0	μ	.g/m³	≤ 100		CPCB Guideline for			
4	Particulate Matter	PM _{2.5}	43.0	μg/m³		≤ 60		measurement of Ambient Air			
5	Carbon Monoxide	(CO)	0.9	mg/m ³		≤ 04		pollutants Volume I			
	Remark- All above results are within National Ambient Air Quality standards. BDL – Below Detectable Limit.										



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			TEST	REF	PORT							
Repo	rt No:	EHSM/2023/Apr/ R-98	37 Issue Date					4/2023				
Name	e and Address of	M/S MULA SAHAKAF	ARI SAKHAR KARKHANA .LTD.									
Custo	omer	Post-Sonai , Taluka -Newase, Dist-Ahmednagar 414105										
Sample Name		Waste Water		Sam	ple Descriptio	n	ETP	Outlet				
Date	of Sampling	17/04/2023		Sam	pling Time		12.0	0 PM				
Samp	ling Location	ETP		Sam	pling Procedu	re	APH	A 1060				
Samp	ling done by	EHS Matrix Pvt Ltd, Pur	ne	Sam	ple Quantity		02 L					
Start	Date of Analysis	19/04/2023		End	Date of Analys	sis	24/0	4/2023				
	Results											
Sr. No.	Par	ameters	Resu	ılts	Limits	Uni	t(s)	Methods				
1	pH at 25°C		7.2	1	5.5-9.0		-	APHA 4500 H+ A, 23 rd Ed.2017				
2	Total Suspended So	olids (TSS)	24.	0	100	mg	;/L	APHA 2540 D, 23 rd Ed.2017				
3	Biochemical Oxyge 27°C for 3 days	n Demand (BOD) at	30.	0	100	mg	;/L	IS 3025 (Part 44)-1993				
4	Chemical Oxygen	Demand (COD)	124	.0	.0 250		;/L	IS 3025 (Part 58) : 2006				
5	Total Dissolved Sol	ids TDS	956	.0	2100 mg		;/L	APHA 2540 C, 23 rd Ed.2017				
6	6 Oil and grease)	10	mg/L		APHA 5520 B, 23 rd Ed.2017				
7	7 Sulphate (as SO ₄)			0	1000	mg	;/L	IS 3025 (Part 24):1986				
8 Chloride(as Cl ⁻)			114	.0	600	mg	;/L	APHA 4500 Cl 23 rd Ed.2017				
Rema	ark- All parameters a	are within the MPCB limi	it.									



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			TES	T REPORT						
Repor	t No:	E EHSM/202	3/Apr/ R-988	Issue Date		24/04	/2023			
Name Custo	and Address of mer		AHAKARI SAKHAR KARKHANA .LTD. aluka -Newase, Dist-Ahmednagar 414105							
Samp	le Name	Water		Sample Descript	tion	Grou	nd Water			
Date o	of Sampling	17/04/2023		Sampling Time		11.30) AM			
Samp	ling Location	Borewell Ne Sonai Village	ar Grampanchyayt	Sampling Proce	dure	APHA	1060			
Samp	ling done by	EHS Matrix P	vt Ltd, Pune	Sample Quantit	У	02 lit				
Start I	Date of Analysis	19/04/2023		End Date of Ana	alysis	24/04	4/2023			
				Results						
Sr. Parameters No.		ers	Results	Unit(s)	Limits as p 10500:20		Methods			
			Physic	al Parameter						
1.	Colour		<2	Hazen	≤5		APHA 2120 B, 23 rd Ed.2017			
2.	Odour		Agreeable		Agreeable		IS : 3025 (Part 5):1983			
3.	Turbidity		<1	NTU	≤1		APHA 2130 B, 23 rd Ed.2017			
4.	Taste		Agreeable		Agreeat	ole	IS : 3025 (Part 7 and 8):1984			
			Chemio	al Parameter						
5.	Total Dissolved Solic	ls TDS	380.0	mg/lit	≤500		APHA 2540 C, 23 rd Ed.2017			
6.	рН		7.1		6.5 to 8	.5	APHA 2540 H⁺, 23 rd Ed.2017			
7.	Total Hardness (as C	aCO₃)	190.0	mg/lit	≤200		IS: 3025 (Part-21):2009			
8.	Iron (as Fe)		<0.1	mg/lit	≤0.3		APHA 3111, 23 rd Ed.2017			
9.	Copper (as Cu)		<0.1	mg/lit	≤0.05		APHA 3111, 23 rd Ed.2017			
10.	Chloride (as Cl)		54.0	mg/lit	≤250		APHA 4500 Cl-23 rd Ed.2017			
11.	Residual Chlorine		BDL	mg/lit	≤0.20		APHA 4500 Cl-23 rd Ed.2017			
12.	Calcium (as Ca)		40.0	mg/lit	≤75		IS : 3025 (Part 40)1991			
13.	Magnesium (as Mg)		26.0	mg/lit	≤30		IS : 3025 (Part 46)			
14.	Sulphate (as SO ₄)		39.0	mg/lit	≤200		IS : 3025 (Part 24)1986			
15.	Nitrate (as NO ₃)		<1	mg/lit	≤45		APHA 4500 NO ₃ ,23 rd Ed.2017			
16.	Fluoride (as F)		<0.5	mg/lit	≤1.0		APHA 4500 F,23 rd Ed.2017			

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			TES	T REPORT					
Repo	ort No:	EHSM/2023/Apr/ R-98	38	Issue Date					
Nam	e and Address of	M/S MULA SAHAKARI							
Custo		Post-Sonai , Taluka -Ne	ewase, Dist-	-		[
Sample Name Water Sample Description Drinking Water Data of Compliant 17/04/2022 Compliant Time 10.20 AM									
	of Sampling	17/04/2023		Sampling Time			10.30 AM		
	oling Location	Canteen Cooler	20	Sampling Procedu Sample Quantity	ire		APHA 1060 02 lit		
	bling done by Date of Analysis	EHS Matrix Pvt Ltd, Pu 19/04/2023	ne	End Date of Analy	veie	24/04/2	0023		
Start	Date of Analysis	19/04/2023		Results	515	24/04/2			
Sr. No.	Para	ameters	Results		Limits a: 10500	-	Methods		
17.	Phenolic compounds	(C ₆ H₅OH)	BDL	mg/lit	≤0.0	01	IS:3025(Part 43)		
18.	Mercury (as Hg)		BDL	mg/lit	≤0.0	01	APHA 311,23 rd Ed.2017		
19.	Cadmium (as Cd)		BDL	mg/lit	≤0.	03	APHA 311,23 rd Ed.2017		
20.	Manganese (as Mn)		BDL	mg/lit	≤0.	10	APHA 311,23 rd Ed.2017		
21.	Selenium (as Se)		BDL	mg/lit	≤0.	01	APHA 311,23 rd Ed.2017		
22.	Arsenic (as As)		BDL	mg/lit	≤0.	01	APHA 3500 As, 23 rd Ed.2017		
23.	Cyanide (as CN)		BDL	mg/lit	≤0.	05	APHA 3500 CN,23 rd Ed.2017		
24.	Lead (as Pb)		BDL	mg/lit	≤0.	01	APHA 3111,23 rd Ed.2017		
25.	Zinc (as Zn)		BDL	mg/lit	≤!	5	APHA 3111,23 rd Ed.2017		
26.	Molybdenum (as Mo)	BDL	mg/lit	≤0	.7	APHA 3111,23 rd Ed.2017		
27.	Nickel (as Ni)		BDL	mg/lit	≤0.	02	APHA 3111,23 rd Ed.2017		
28.	Aluminium (as Al)		BDL	mg/lit	≤0.	03	APHA 3111,23 rd Ed.2017		
29.	Anionic detergents a	s MBAS	BDL	mg/lit	≤0	.2	APHA 5540 C, 23 rd Ed.2017		
30.	Chromium (as Cr)		BDL	mg/lit	≤0.	05	APHA 3111,23 rd Ed.2017		
31.	Poly nuclear Aromati	Hydrocarbons	BDL	mg/lit	≤0.0	005	USEPA 525.2		
32.	Total Alkalinity as cal	cium carbonate	160.0	mg/lit	≤20	00	IS : 3025 (Part 13)1964		
34.	Boron (as B)		BDL	mg/lit	≤0.	05	APHA 3111,23 rd Ed.2017		
Micro	obiological Parameter								
35.	Total Coliform		<2	Absent	MPN/10	0ml	IS 1622:1981		
36.	E.coli.		<2	Absent	MPN/10	0ml	IS 1622:1981		
	ARKS / OBSERVATION Above sample is ch	S: nemically and bacteriolog	ically potab	le with respect to a	bove parar	neters.	Lefat		



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			TES	T REPORT				
Report No:		EHSM/	EHSM/2023/Apr/ R-989 Issue Date		24/04/2023			
Name and Address of		M/S M	M/S MULA SAHAKARI SAKHAR KARKHANA .LTD.					
Custo	omer	Post-So	st-Sonai , Taluka -Newase, Dist-Ahmednagar 414105					
Samp	le Name	Soil		Sample Description	Soil			
Date of Sampling		17/04/2023		Sampling Time	11:00 AM			
Sampling Location		Near Godown S		Sampling Procedure				
Sampling done by		EHS Matrix Pvt Ltd, Pune		Sample Quantity	02 Kg			
Start Date of Analysis		19/04/	2023	End Date of Analysis	24/04/2023			
				Results				
Sr. No.	Parameters		Results	Unit(s)	Methods			
1	Soil Texture							
	a) Sand b) Silt c) Clay		38	%	Manual Of Soil Testing			
			26	%	Manual Of Soli Testing			
			36	%				
2	pH at 25°C		7.2		IS 2720(Part 26) 1987			
3	EC at 25°C		434.0	μS/cm	IS 14767 : 2000			
4	Moisture Content		4.8	%	Manual Of Soil Testing			
5	Organic Matter		1.2	%	IS 2720(Part 22) 1972			
6	Cation Exchange Cap	acity	-	meq/100g	Manual Of Soil Testing			
7	Bulk Density		0.8	g/cm ³	Manual of Soil; Testing			
8	Available Phosphorus	5	92.0	mg/Kg	Manual Of Soil Testing			
9	Available Nitrogen		164.0	mg/Kg	Manual Of Soil Testing			
10	Water Holding Capac	ity	52.0	%	Manual Of Soil Testing			
11	Calcium (as Ca)		30.0	mg/Kg	Manual Of Soil Testing			
12	Magnesium (as Mg)		23.0	mg/Kg	Manual Of Soil Testing			
13	Lead (as Pb)		<1.0	mg/Kg	Manual Of Soil Testing			
14	Copper (as Cu)		<1.0	mg/Kg	Manual Of Soil Testing			
15	Zinc (as Zn)		4.3	mg/Kg	Manual Of Soil Testing			
16	Cadmium (as Cd)		<1.0	mg/kg	Manual Of Soil Testing			
17	Iron (as Fe)		5.8	mg/Kg	Manual Of Soil Testing			
18	Manganese (as Mn)		114.0	mg/Kg	Manual Of Soil Testing			
19	Potassium (as K)		176.0	Mg/Kg	Manual of Soil Testing			



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Acknowledgement Copy of Six Monthly Compliance Report Submitted to RO, Nagpur RO



Universe Enviro <universeenviropune@gmail.com>

Six Monthly Post Environment Clearance Compliance Report of M/s Mula S.S.K.Ltd. at Post Sonai, Tal.-Newasa, Dist.-Ahmednagar, and Maharashtra _ D2022

Universe Enviro <universeenviropune@gmail.com> To: eccompliance-mh@gov.in Cc: Mula Sugar Sonai <mulassk@yahoo.co.in> Wed, Dec 28, 2022 at 11:20 AM

Dear Sir, <u>Reference:</u>

- Sugar Cogeneration and distillery environment Clearance Letter No. J-11011/131/2014-IA. II (I), Dated 22nd January, 2016
- Sugar expansion Environment Clearance Letter SEIAA-EC-0000002266 dated 24.06.2020.
- Distillery Expansion environment clearance no. EC21B022MH180755 dated 2.11.2021

With reference to the above subject, we are submitting the Current Status, data sheet, monitoring report and point wise clearance compliance status to various stipulations laid down in environment clearance of sugar, cogeneration and distillery with the necessary enclosure and annexure.

Adhikrao Yewale Director Universe Environment Consultancy, Pune 8600017756

Post EC six Monthly Dec 2022 (1).pdf

GREEN BELT

Green belt Development Plan

Green belt area: 38.4 ha and total 60668 trees of 82 species are planted in the factory premises.

Sr.No.	Name of Tree/Plant	Botanical species	Nos.
1	Chinch	T. Indica	725
2	Sag	Teak	2050
3	jambhul	Jamun	510
4	Karanj	Karanja	915
5	Vad	Indian Banyan	635
6	Pimpal	Peepal	190
7	Buch	Indian Cork tree	1490
8	Suru	Australian Pink tree	340
9	Naral	Coconut	465
10	Amba	Mango-Mangifera Indica	630
11	Kasid	Cassia Siamar	340
12	Badam	T.Cattapa	310
13	Ashoka	Caraca Asoca	240
14	Bhendi	Abelmoschus esculentus	628
15	Chikku	Manticora Zapota	185
16	Neem	A. Indica	2126
17	Si.Oak	Quercus	107
18	Khaya	Khaya Senegalensis	205
19	Audambar	Ficus racemose	243
20	Mohgani	Swietenia macrophylla	230
21	Rain Tree	Samanea saman	487
22	Sessam	Dalbergia sissoo	230
23	Babhul	Vachellia nilotica	437
24	Tembhurni	Diospyros peregrine	815
25	Bel	Aegle marmelos	38
26	Bottle Brush	Callistemon	190
27	Sawar	Bombax	210
28	Bushes Plant	Millingtonia hortensis	1310
29	Mahaduk	Ailanthus excelsa	10
30	Shankasur	C.pulcherima carnea	2570
31	Palm	Arecaceae	1290
32	Kanchan	Bauhinia variegate	140
33	Peltro farm	P.farm	707
34	Putravanti	P. roxburghii	126
35	Bakul	Mimusops elengi	15
36	Vilayati Chinch	Pithecellobium dulce	2545
37	bakwan	Bakwan	810
38	Chandan	Santalum album	275
39	Fanas	Artocarpus heterophyllus	15

40	Nilgiri	Eucalyptus	1250
41	Bamboo	Bambusoideae	3610
42	Spathodea	Spathodea campanulata	358
43	Rubber tree	Hevea brasiliensis	55
44	Shami	Prosopis cineraria	15
45	Gulmohar	Delonix regia	1000
46	Neelmohar	J.mimosifolia	700
47	Sitaphal	Annona reticulata	888
48	Shevaga	Moringa oleifera	583
49	Hatga	Sesbania grandiflora	118
50	Ramphal	Annona reticulate	385
51	Bor	Ziziphus mauritiana	2865
52	Subabhul	Leucaena leucocephala	6500
53	Deodar	Cedrus deodara	65
54	Kavat	Limonia acidissima	74
55	Fayax	Ficus benjamina	238
56	Cassia	Cassia fistula	228
57	Reetha	Sapindus mukorossi	18
58	Parijat	Nyctanthes arbor-tristis	110
59	Khirani	Manilkara hexandra	130
60	Bhokar	Cordia dichotoma Forst	68
61	Gondan	Cordia sinensis	28
62	Shindal	Shindal	210
63	Lemon	Citrus	278
64	Palm areca	Areca catecha	645
65	Parkiya	Parkia biglobosa	18
66	Peru	Psidium guajava	370
67	Cherry	Prunus avium	205
68	T. palm	P.danctylifera	54
69	P.Palm	P. macarthuril	90
70	Sisum	Dalbergia sissoo	273
71	Other velli	velli	1740
72	Gliricidia	Gliricidia sepium	5040
73	Apta	Bauhinia racemosa	25
74	Chafa	Plumeria	425
75	Kadi patta	Murraya koenigii	2346
76	Christmas	, Araucaria columnaris	22
77	Siris	Albizia lebbeck	110
78	Kate savar	Bombax ceiba	170
79	Jaswand	Hibiscus rosa-sinensis	1350
80	Chameli	Jasmine	340
81	Vedi Babhul	Vachellia nilotica	4120
82	Gulab	Rosa	220
83	Bougainvillea	Bougainvillea glabra	140
84	Eczira	Mimusops elengi	28
85	Cycas palm	Cycas revoluta	33

86	Foxtail Palm	Wodyetia bifurcata	54
87	Ficus	Ficus benjamina	14
88	Ficus Star Light	Ficus benjamina starlight	14
89	Ficus Panda	Ficus benjamina panda	14
90	Tecoma Gaudi Chaudi	Tecoma stans	250
	Tota	60668	

Green Belt Photographs



CSR Time Bound Plan

Total project Cost: 283.57

As per requirement 5 % will be for CSR: 14.17 Cr

	Expenses till		puc		#	
Activities	date lakh March 2021	1 st Year	z Year	3 rd Year	4" Year	Total
Promotion of Higher educational	0.8	0.2	0.1	0.25	0.25	1.6
Facilities to all boys & girls	0.9	0.25	0.5	0.5	0.5	2.65
Medical facilities to be extended In all villages.	6.0	0.5	0.5	0.5	0.5	2.9
Development of Roads in nearby Village.	60	150	250	350	344	1154
Rainwater harvesting program K T Weir on Nala	40	25	57	25	20	167
Providing financial assistance to Self-Help Groups.	2.5	0	0	0	0	2.5
Drinking Water Supply to nearer Villages	10	ы	ىد س	ம	ŝ	90
Tree Plantation	24	10	10	2	ß	54
Organize health camp in villages	۳	0.5	0.5	0.5	0.5	m
Total	140.1	91.45	148.6	386.75	375.75	1417.65

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INDEXUTE-TT भानवाणि कि आइसदनगर, निन ४६४४ -िनीन ने 1 - 2929bb) एडर्ड्डक से १३४६कर, पनिस २३१७का Email- mulassk@yahoo.co.in जाहीर नोटीस जगरोता जाहीर सुसमेहारे समाना कळविण्यात वेते की, पर्यावरण, यम आणि हचारन वदल मंत्रालय, पारत संस्कार, नवीदिष्ठी यांचेकडून मुळा सहकारी साखा कारखन्ता हिंग, सीनई, ता, नेव्वासा, जि., अहमदनगर यांना साखर कारखाना गाळप ध्वमता विस्तार चाढ (३५०० ते ५५०० मे.टन प्रति दिन) सहचीज निर्मिती विस्तार वाह (१६ ते ३० मे.वॅट) व असवारी चिस्तार बाह (३०००० ते ४५००० लिटर प्रति दिन) करण्यास पर्यावरणीय मंजूरी मिठव्रकेली आहे. सदर मंजूरी पत्र महाराष्ट्र प्रदृष्ण नियंत्रण मंडळ आणि पर्यावरण, चन आणि हवामान चवल मंत्रालय, भारत सरकार नवीदिही यांचे <u>http://envfor.nic.in</u> या संकेत स्थळावर उपलब्ध आहे. R.04/02/2022 एस.बी.ठोंबरे ठिकाणः स्रोनई पुण्यणग्रादी आश्राव्ह कार्यकारी संचालक भुण्यणग्राही आश्राव्ह सा.का.लि.सोनई AUR2016N.30118583 युवा सहकारी साखर कारखाना लि., सोनई ता. नेवासा, जि. अहमदनग्रर, पिन ४१४१०५ फोन न. ०२४२७-२३१३०३ ते २३१३०६ फॅक्स- २३१३०७ Email:mulassk@yalioo.co.in भगक परान्त<mark>, जाहीर नोटीस</mark> उपरोक्त जाहीर सूचनेद्वारे सर्वांना बॉळविण्यात थेते की, पर्यावरण, वन् आणि हवामान अवल मंत्रालय, भारत सरकार, नवी दिही यांचेकडून मुक्ता सहकारी साख्य करखाना लि., सोनई, ता. नेवासा, जि. अहमुद्रनगर थांच, सखा कारखाना भारत धमता विस्तार राष्ट्र (३५०० ते.५५०० से. दंन प्रतिदिष्ट) सहवांज निर्मिती विस्तार वाढ (१६ ते ३० में, वंट) व जोसवानी विस्तार बाढ़ (३०००० ते ४५००० लिट प्रतिदित्र) करण्यारा पर्यावरणीय मंजुरी मिळालेली आहे. सदा जंजुरीपत्र सहारोष्ट्र प्रदूषण नियंत्रण महता आणि पर्यावरेंग, वन आणि हवमान बदल भंत्रालय, भारत सरकार: नवी दिल्ली यांचे help://ehvfor.nic.in यो संकेत स्थळावर उपलब्ध आहे. R: 04/07/2020 ठिकाण- सोनई त्रावमत्र भाषात्र 198 .एस. बी. ठोंबरे कार्यकारी संजालक मुळा सह. सा. का. लि., सोनई Zilding 4-2-2-9E-

दशात आतापर्यंत ओमायक्रॉनचे २५ रुग्ण आढळले आहेत. या सर्वांमध्ये सौम्य लक्षणे आहेत, असे सरकारच्या वतीने शुक्रवारी स्पष्ट करण्यात आले. वैद्यकीयदृष्ट्या. अद्याप आरोग्य सेवा प्रणालीवर भार येत नसला तरी खबरदारी घेतली पाहिजे, असे भारतीय वैद्यकीय संशोधन परिषदेने (आयसीएमआर) म्हटले आहे. या २५ रुग्णांपैकी महाराष्ट्रात १०, राजस्थान ९, गुजरातमध्ये ३, कर्नाटकमध्ये २ आणि दिल्लीत १ रुग्ण आहे. आरोग्य मंत्रालयाचे सहसचिव लव अग्रवाल यांनी आतापर्यंत आढळलेल्या ओमायकॉन रुणांमध्ये प्रामुख्याने सौम्य लक्षणे दिसून आली आहेत. युद्धपातळीवर झालेले लसीकरण, सार्वजनिक आरोग्याबाबतची दक्षता आणि सामाजिक उपायांचे योग्य पालन जागतिक स्तरावर कोरोना संसर्ग घट आहे, असेही अग्रवाल यांनी जागतिक आरोग्य संघटनेच्या अहवालाचा संदर्भ देत स्पष्ट केले.

जागतिक स्तरावर ओमायक्रॉनचे रुग्ण वाढत आहेत. या पार्श्वभूमीवर मास्क



accessories for various Sub-stations & offices under EHV (O&M) Division, Babhaleshwar, (RFX No. 7000021487), Estimated cost of work: Rs.25,00,000/- E.M.D.: Rs. 25,000/- Tender cost in Rs. 525/- Sale Period: 11.12.2021 to 20.12.2021, Last Date of Submission: 20.12.2021 up to 13:00 Hrs., Date of opening (Tech. bid): 20.12.2021 at 13:30 Hrs (if possible). Contact person: Executive Engineer, EHV (O&M) Dn. Babhaleshwar: Phone No. 02422-252240, for further details please visit to

बाय नॉव विरो होते, 36, करण प्रका साईव सध्या भारती शोधाथ घटनेनं पोलिस पाहणीः तीन आ शिर्डीचे पारील र

कॉ

88:

नेण्यात अ ॲनालाय अवयवात उपविभाग आहे. त्य नाही. त्या झाले पाहि तो ऑगस्त त्यानंतर 3 वाचविण्या आता तर १ खंडपीठाने पाच लाख यातले एका झाला. मात्र सरकार त्यां तत्कालीन उ



करता येईल या करिता मदतवाद देण्यात रेणाए वाली अर्ग

(पान आणि जवा पालम विमा त्यांच्या का ठेवण्यात उ अधिकाऱ्यांग सजवलेल्या अंत्ययात्रा स गर्दी लोडली देताना सर्वाचे अत्यया

FORM IV & V



महाराष्ट्र प्रदूषण नियंत्रण मंडळ

Form 4 See rules 6(5),13(8),16(6) and 20(2) of Hazardous and other wastes 2016

FORM FOR FILING ANNUAL RETURNS

[To be submitted to state pollution control board/pollution control committee by 30th June of every year for the preceeding period April to march]

Unique Application Number: MPCB-HW_ANNUAL_RETURN-0000030	795		Submitte 30-06-202		n:			dustry Ty nerator	vpe :
Submitted for Year: April 2021 to March 2022									
1. Name of the generator/operato Mula Sahakari Sakhar Karkhana Ltd, S	-				he unit/facili ,Tal- Newasa,	ty			
1b. Authorization Number			Date of is	ssue	9			te of val consent	idity
Format 1.0/CAC/UAN NOMPCB-CONS	ENT-0000097641/CO-2	2012000891	Dec 21, 20	020				31, 2022	
2. Name of the authorised person Mr. S. S. Belhekar				onai	of authorise ,Tal- Newasa,	-			
Telephone 9822207492	Fax NA		Email mulassk@y	aho	o.co.in				
3.Production during the year (product	wise), wherever appli	cable							
Product Type * Sugar (excluding Khandsari)		Pro Sug		e *	Consented 0 24680.0000	Quantity	Actual (18478	Quantity	ИОМ МТ/М
Power Generating plants (excluding D	.G Sets)	Ele	ctricity		30.0000		16.64		MW
PART A: To be filled by haza	ardous waste ge	nerators							
1. Total Quantity of waste genera	ted category wise								
<i>Type of hazardous waste</i> 5.1 Used or spent oil	Wate Name Used or spent oil	Consented 2.700	l Quantity	Qu 2.1	-	UOM MTA			
2. Quantity dispatched category wise.									
<i>Type of Waste</i> 5.1 Used or spent oil	Quantity of waste 00	UOM MTA		Dis 0	spatched to	Facility I 00	Name		
3. Quantity Utilised in-house, If any									
<i>Type of Waste</i> 5.1 Used or spent oil	<i>Name of Waste</i> Used spent oil	Quantity d 2.103	of Waste	ио мт					
4. Quantity in storage at the end of th	e year								
<i>Type of Waste</i> 5.1 Used or spent oil	Name of Waste Used spent oil	Quantity c 00	of Waste	ио мт					
5. Quantity disposed in landfills as suc	ch and after treatment	:							
_	a								

Туре	Quantity	UOM
Direct landfilling	NA	KL/Anum
Landfill after treatment	NA	KL/Anum

6. Quantity incinerated (if applicable) **UOM**

NA

KL/Anum

PART B: To be filled bt Treatment, storage, and disposal facility operators

1.Total Quantity received	ИОМ	State Name
NA	KL/Anum	Maharashtra
2. Quantity in stock at the beginning of the year	UOM	
NA	KL/Anum	
3. Quantity treated	UOM	
ΝΑ	KL/Anum	
4. Quantity disposed in landfills as such and after treatment		
<i>Type</i> Direct landfilling	Quantity NA	UOM KL/Anum
Landfill after treatment	NA	KL/Anum
5. Quantity incinerated (if applicable)	UOM	
ΝΑ	KL/Anum	
6. Quantiry processed other than specified above	UOM	
ΝΑ	KL/Anum	
7. Quantity in storage at the end of the year.	UOM	
ΝΑ	KL/Anum	

PART C: To be filled by recyclers or co-processors or other users

1. Quantity of waste received during the year

Waste Name/Category	Country Name	State Name	Quantity of waste received from domestic sources	Quantity of waste imported(If any)	Units
NA	India	Maharashtra	NA	NA	KL/Anum
2. Quantity in stock at the	e beginning of the	year			
Waste Name/Category			Quantity U	JOM	
NA			NA	(L/Anum	
3. Quantity of waste recyc	cled or co-procese	d or used			
Name of Waste	Ту	pe of Waste	Quantity	UOM	
NA	NA	١	NA	KL/Anum	
4. Quantity of products di	spatched (wherev	er applicable)			
Name of product			Quantity	UOM	
NA			NA	KL/Anum	
5. Total quantity of waste	generated				
Waste name/category			quantity	UOM	
NA			NA	KL/Anum	
6. Total quantity of waste	disposed				
Waste name/category			quantity	UOM	
NA			NA	KL/Anum	
7. Total quantity of waste	re-exported (If Ap	plicable)			
Waste name/category			quantity	UOM	
NA			NA	KL/Anum	

8. Quantity in storage at the end of the year

Waste name/category NA	quantity NA	UOM KL/Anum
9. Quantity disposed in landfills as such and after treatment		
Type Direct landfilling	Quantity NA	UOM KL/Anum
Landfill after treatment	NA	KL/Anum
10. Quantity incinerated (if applicable)	UOM	
NA	KL/Anum	
Personal Details		
Place Sonai	Date 2020-06-29	Designation Managing Director

Maharashtra Pollution Control Board



महाराष्ट्र प्रदूषण नियंत्रण मंडळ

FORM V (See Rule 14) Environmental Audit Report for the financial Year ending the 31st March 2022

Unique Application Number MPCB-ENVIRONMENT_STATEMENT-0000049707

PART A

Company Information

Company Name Mula Sahakari Sakhar Karkhana Ltd. (Distillery)

Address Sonai Ghodegaon Road

Plot no Gut No 852,853,859

Capital Investment (In lakhs) 1598.00

Pincode 414105

Telephone Number 9822207492

Secondary (STC Code)

Region SRO-Ahmednagar Last Environmental statement submitted online no **Consent Valid Upto** 2024-08-31

Industry Category Primary (STC Code) &

Application UAN number MPCB-CONSENT-0000120455

Taluka Newasa

Scale S.S.I

Person Name Shri Sharad S. Belhekar

Fax Number 02427231307

Industry Category Red

Consent Number MPCB-CONSENT-0000120455 2021-12-13

Establishment Year

1970

Citv Ahmednagar

Village

Sonai

Designation Managing Director

Email mulassk@yahoo.co.in

Industry Type R60 Distillery (molasses / grain /yeast based)

Submitted Date

30-09-2022

Consent Issue Date

Date of last environment statement submitted Jan 1 1900 12:00:00:000AM

Product Information Product Name Rectified Spirit	Consent Quantity 8100	Actual Quantity 8050	UOM KL/A
ENA	7200	00	KL/A
Ethanol	16200	11484	KL/A

By-	proa	luc	tl	Information
_	_	-		

By Product Name	Consent Quantity	Actual Quantity	иом
Fusel oil	13.5	00	KL/A

Part-B (Water & Raw Material Consumption)

1) Water Consumption in m3/day Water Consumption for Process	<i>Consent Quantity in m3/day</i> 294.00	Actual Quantity in m3/day 290.00
Cooling	25.00	0.00
Domestic	5.00	5.00
All others	0.00	0.00
Total	324.00	295.00

2) Effluent Generation in CMD / MLD			
Particulars	Consent Quantity	Actual Quantity	UOM
Trade effluent	247	245	CMD
Domestic	4	245	CMD

2) Product Wise Process Water Consumption (cubic meter of process water per unit of product)

Name of Products (Production)	During the Previous financial Year	During the current Financial year	UOM
Rectified spirit	9.9	9.72	Ton/Ton
ENA	0	0	Ton/Ton
Ethanol	0	0	Ton/Ton

3) Raw Material Consumption (Consumption of raw material per unit of product)

Name of Raw Materials	During the Previous financial Year	During the current Financial year	UOM
Molasses	3.52	1.55	Ton/Ton
B- heavy Molasses	0	1.25	Ton/Ton
Syrup	0	0.85	Ton/Ton

4) Fuel Consumption			
Fuel Name	Consent quantity	Actual Quantity	UOM
Bagasse	0	0	MT/A

Part-C

[A] Water Pollutants Detail	Quantity of Pollutants discharged (kL/day) Quantity	it of output (Parameter as specifie Concentration of Pollutants discharged(Mg/Lit) Except PH,Temp,Colour Concentration	Percentage of variation from prescribed standards with reasons %variation	Standard	Reason
ZLD	0	0	0	0	ZLD
[B] Air (Stack)					
Pollutants Detail	Quantity of Pollutants discharged (kL/d	Concentration of Pollutants discharged(Mg/NM3) lay)	Percentage of variation from prescribed standards with reasons		
	Quantity	Concentration	%variation	Standard	Reason
Steam being taken from sugar boiler	0	0	0	0	NA

Impact of the p production.	ollution (Control m	easures taken o	n conservatio	on of natu	ral resource	es and consequent	ly on the cost o	of
Part-G									
Ready biocompo	st			18000		MT/A	00		
Type of Solid W Yeast sludge	/aste Gen	erated		Qty of Solid W 35	Vaste	UOM MT/A	Concentration of 00	^f Solid Waste	
2) Solid Waste									
 Hazardous V Fype of Hazard Used or spen 	ous Wast	e Genera	ted Qty of Haz	ardous Waste	иом с МТ/А N		on of Hazardous Wa	ste	
			(in terms of cor d for both these			m) of hazar	rdous as well as sol	id wastes and	
Part-F									
0				year 0	-		year 0		MT/
3) Quantity Red Init Vaste Type	cycled or	Re-utilize	d within the	Total During	g Previou	s Financial	Total During Curr	ent Financial	UO
2) From Polluti Non Hazardous Ready biocompo	Waste T			Previous Fina	ancial yea	r Total 18000	During Current Fin	ancial year	ио МТ/
SOLID WASTES) From Proces Non Hazardous Yest sludge	S	/pe Tota 32	l During Previou	ıs Financial y	ear	Total Dur 35	ing Current Financ	ial year	UO MT/
art-E									
2) From Polluti Hazardous Was 5.1 Used or spen	ste Type		es ring Previous Fil	nancial year		Total Durin g 0	g Current Financial	year	UO MT/
lazardous Was	ste Type	Total Dui 0	ring Previous Fi	nancial year		T otal Durin g 0	g Current Financial	year	UO МТ,
l) From Proces									

Part-D

Consumption
(M3/day)Consumption
(KL/day)Material
(Kg)Consumption
(KWH)Lacs)Biocompost
project000000305

Lacs)

00

Online monitoring	00	00	00	00	12.00	00
Part-H						
Additional me	easures/inves	tment proposal for env	vironmental pro	tection abatement of	pollution, p	prevention of pollution.
[A] Investme	nt made durin	g the period of Enviror	nmental			
Statement						
Detail of mea	asures for Env	ironmental Protection	_	invironmental Protect leasures	tion	Capital Investment (Lacks)
Detail of mea Green belt	asures for Env	ironmental Protection	M		tion	-
Green belt	asures for Env nt Proposed fo		M	leasures	tion	(Lacks)
Green belt [B] Investme l	nt Proposed fo		T	fleasures Tree plantation		(Lacks) 1.60

Any other particulars for improving the quality of the environment.

Particulars

Green belt devolopment

Name & Designation Mr. S.S. Belhekar

UAN No: MPCB-ENVIRONMENT_STATEMENT-0000049707

Submitted On:

30-09-2022

Maharashtra Pollution Control Board



महाराष्ट्र प्रदूषण नियंत्रण मंडळ

FORM V (See Rule 14) Environmental Audit Report for the financial Year ending the 31st March 2022

Unique Application Number MPCB-ENVIRONMENT_STATEMENT-0000048152

PART A

Company Information

Company Name Application UAN number MPCB-CONSENT-0000097641 & 0000073191 Mula Sahakari Sakhar Karkhana Ltd., (Sugar factory) Address At post- Sonai, Tal- Newasa, Dist- A'nagar Plot no Taluka Village Gut No- 852 & 864 Newasa Sonai Capital Investment (In lakhs) Scale City 267.15 LSI Ahmednagar Pincode Person Name Designation 414105 Mr. S.S Belhekar Managing Director **Telephone Number** Fax Number Email 02427231303 0 atharvaenviro@yahoo.co.in Region Industry Category Industry Type R12 Sugar (excluding Khandsari) SRO-Ahmednagar Red Last Environmental statement **Consent Number Consent Issue Date** submitted online Format 1.0/CAC/UAN NO. MPCB-2019-10-14 no CONSENT-0000027013 & 0000073193/CR-1910000636 **Consent Valid Upto** Establishment Year Date of last environment statement submitted 2022-07-31 1970 Jan 1 1900 12:00:00:000AM Industry Category Primary (STC Code) & Secondary (STC Code)

Submitted Date

28-09-2022

Product Information			
Product Name	Consent Quantity	Actual Quantity	UOM
Sugar	24680	18478	
Electricity	30	19.19	Mwh
By-product Information			
By Product Name	Consent Quantity	Actual Quantity	UOM
Bagasse	67500	59502	
Molasses	10800	11885	

10800

4897

Part-B (Water & Raw Material Consumption)

1) Water Consumption in m3/day Water Consumption for Process	Consent Quantity in 604.00	m3/day	Actual Quantity in m3/day 587.00 140.00 43.00		
Cooling	143.00				
Domestic	45.00				
All others	0.00		0.00		
Total	792.00		770.00		
2) Effluent Generation in CMD / MLD					
Particulars	Consent C	Quantity	Actual Quantity	UOM	
Effluent	650		635	CMD	
2) Product Wise Process Water Consun process water per unit of product)	nption (cubic meter of				
Name of Products (Production)		g the Previous cial Year	During the current Financial year	UOM	
Sugar	0.75		0.6	Ton/Tor	
Electricity	0.41		0.35	Ton/Tor	

3) Raw Material Consumption (Consumption of raw
material per unit of product)
Name of Raw Materials

Name of Raw Materials	During the F financial Yea		g the current cial year	UOM
Sugar cane	10.66	11.35		Ton/Ton
4) Fuel Consumption				
Fuel Name	Consent quantity	Actual Quantity	y L	ЈОМ
Bagasse	345600	320222.6	Ν	/IT/A

Part-C

Pollution discharged to environment/unit of output (Parameter as specified in the consent issued)					
[A] Water					
Pollutants Detail	Quantity of Pollutants discharged (kL/day)	Concentration of Pollutants discharged(Mg/Lit) Except PH,Temp,Colour	Percentage of variation from prescribed standards with reasons		
	Quantity	Concentration	%variation	Standard	Reason
PH	7.50	7.50	0	6.20 - 8.00	NA
COD	81.28	128	0	250	NA
BOD	24.13	38	0	100	NA
TSS	36.83	58	0	100	NA

in (Charle)

[B] Air (Stack) Pollutants Detail	Ouantity of	Concentration of Pollutants	Percentage of variation		
	Pollutants discharged (kL/day)	discharged(Mg/NM3)	from prescribed standards with reasons		
	Quantity	Concentration	%variation	Standard	Reason
TPM	723	81	00	150	NA

1) From ProcessHazardous Waste TypeTotal5.1 Used or spent oil2.10	-	ncial year To 1.2	tal During Current Financial year 53	UOM KL/A
2) From Pollution Control Fac Hazardous Waste Type Tota		ncial year To	tal During Current Financial year	UOM
5.1 Used or spent oil 0.92	0	0.8	350	KL/A
Part-E				
SOLID WASTES 1) From Process				
Non Hazardous Waste Type Press mud	Total During Previous 27153		Total During Current Financial year 34282	ИОМ МТ/А
2) From Pollution Control Fac Non Hazardous Waste Type		rovious Einonsial voar	Total During Current Einancial year	UOM
Boiler ash/fly ash	3950	revious Financial year	Total During Current Financial year 4803	MT/A
Biological sludge	105		122	MT/A
3) Quantity Recycled or Re-u	tilized within the unit			
Waste Type		Total During Previou Financial year	s Total During Current Financial year	UOM
5.1 Used or spent oil		2.103	2.103	MT/A
Part-F				
	istics (in torms of cons	entration and quantum) of hazardous as well as solid wastes an	d

Туре	e of Hazardous Waste Gener	ated Qty of Hazardous Waste	U	юм	Concentration of Hazardous Waste
5.1 U	Jsed or spent oil	2.103	K	L/A	Burnt in own boiler by mixing it with bagasse
2) Se	olid Waste				
Туре	e of Solid Waste Generated	Qty of Solid Waste	ИОМ	Cor	ncentration of Solid Waste
Press	s mud	34282	MT/A	Use	d for compost making

Fless muu	54202	MII/A	Used for compose making
Fly ash/ Boiler ash	4803	MT/A	Partly for brick manufacturer & partly composting
Biological sludge	122	MT/A	As an organic mannure in own farm

Part-G

Part-D

Impact of the pollution Control measures taken on conservation of natural resources and consequently on the cost of production.

Description	Reduction in Water Consumption (M3/day)	Reduction in Fuel & Solvent Consumption (KL/day)	Reduction in Raw Material (Kg)	Reduction in Power Consumption (KWH)	Capital Investment(in Lacs)	Reduction in Maintenance(in Lacs)
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Reccle of hot	25	0.82	0.48	14	7.20	0.50	
condensate water							

Part-H

[A] Investment made during the period of Environ	nmental	
Statement		
Detail of measures for Environmental Protection	Environmental Protec Measures	tion Capital Investment (Lacks)
Tree plantation	Greem belt	3.20
[B] Investment Proposed for next Year		
Detail of measures for Environmental Protection	Environmental Protection Measures	Capital Investment (Lacks)
Green belt devolopment	Green belt devolopment	5.38

Part-I

Any other particulars for improving the quality of the environment.

Particulars

Green belt devolopment

Name & Designation

Mr. S.S. Belhekar

UAN No: MPCB-ENVIRONMENT_STATEMENT-0000048152

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